



# Parts Manual

**Performance you rely on.<sup>TM</sup>**



## Generator Set

JC (Spec A-AB)

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## Introduction

This catalog applies to the standard JC Generator Sets as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description or page heading, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Left and right sides are determined by facing the engine end (front) of the set.

### Generator Set Data Table

| MODEL AND SPECIFICATION  | ELECTRICAL DATA  |         |       |      |       |
|--|--|---------|-------|------|-------|
|  | WATTS  | VOLTS   | HERTZ | WIRE | PHASE |
| 10.0JC-3CR/*   | 10,000   | 120/240 | 60    | **   | 1     |
| 10.0JC-4R/*  | 10,000   | 120/208 | 60    | 4    | 3     |
| 10.0JC-4XR/*   | 10,000   | 277/480 | 60    | 4    | 3     |
| 10.0JC-5DR/*   | 10,000   | 120/240 | 60    | 4    | 3     |
| 12.5JC-3CR/*   | 12,500   | 120/240 | 60    | **   | 1     |
| 12.5JCJ#   | 12,500   | 120/240 | 60    | **   | 1     |
| 12.5JC-3R/*  | 12,500   | 120/240 | 60    | 3    | 1     |
| 12.5JCB#   | 12,500   | 120/240 | 60    | 3    | 1     |
| 12.5JC-4R/*  | 12,500   | 120/208 | 60    | 4    | 3     |
| 12.5JCC#   | 12,500   | 120/208 | 60    | 4    | 3     |
| 12.5JC-4XR/*   | 12,500   | 277/480 | 60    | 4    | 3     |
| 12.5JCG#   | 12,500   | 277/480 | 60    | 4    | 3     |
| 12.5JC-5DR/*   | 12,500   | 120/240 | 60    | 4    | 3     |
| 12.5JCD#   | 12,500   | 120/240 | 60    | 4    | 3     |
| 12.5JC-9XR/*   | 12,500   | 347/600 | 60    | 4    | 3     |
| 12.5JCH#   | 12,500   | 347/600 | 60    | 4    | 3     |
| 12.5JC-18R/*   | 12,500   | @       | 60    | 12   | 3     |
| 12.5JCL#   | 12,500   | @       | 60    | 12   | 3     |
| 12.5JC-53CR/*  | 12,500   | 120/240 | 50    | **   | 1     |
| 12.5JC-53R/*   | 12,500   | 120/240 | 50    | 3    | 1     |
| 12.5JC-55DR/*  | 12,500   | 120/240 | 50    | 4    | 3     |
| 12.5JC-57R/*   | 12,500   | 220/380 | 50    | 4    | 3     |
| 12.5JC-57XR/*  | 12,500   | 240/416 | 50    | 4    | 3     |
| 12.5JC-518R/*  | 12,500   | @       | 50    | 12   | 3     |
| 12.5JCZ#   | 12,500   | @       | 50    | 12   | 3     |
| 15.0JC-1R/   | 15,000   | 120     | 60    | 3    | 1     |
| 15.0JC-3CR/*   | 15,000   | 120/240 | 60    | **   | 1     |
| 15.0JCJ#   | 15,000   | 120/240 | 60    | **   | 1     |
| 15.0JC-3R/*  | 15,000   | 120/240 | 60    | 3    | 1     |
| 15.0JCB#   | 15,000   | 120/240 | 60    | 3    | 1     |
| 15.0JC-4R/*  | 15,000   | 120/208 | 60    | 4    | 3     |
| 15.0JCC#   | 15,000   | 120/208 | 60    | 4    | 3     |
| 15.0JC-4XR/*   | 15,000   | 277/480 | 60    | 4    | 3     |
| 15.0JC-5DR/*   | 15,000   | 120/240 | 60    | 4    | 3     |
| 15.0JCD#   | 15,000   | 120/240 | 60    | 4    | 3     |
| 15.0JC-9XR/*   | 15,000   | 347/600 | 60    | 4    | 3     |
| 15.0JCH#   | 15,000   | 347/600 | 60    | 4    | 3     |
| 15.0JC-18R/*   | 15,000   | @       | 60    | 12   | 3     |
| 15.0JCL#   | 15,000   | @       | 60    | 12   | 3     |
| 10JC-53R17/*†  | 10,000   | 120/240 | 50    | **   | 1     |
| 12JC-3R17/*†   | 12,500   | 120/240 | 60    | **   | 1     |
| (These are X-ray models and are identified by the number 17 in the model.) |  |         |       |      |       |
| PENNSYLVANIA APPROVED SETS   | These sets are recognized by the numbers 30 (Gasoline Fuel), 31 (Gaseous Fuel), or 131 (Liquified Petroleum Fuel) appearing in the model just before the diagonal line (/). (Example: 15.0JC-18R31/1AA). For replacement parts, refer first to the Special Parts Section for Pennsylvania Approved Generator Sets. Parts not in that section refer to the Standard Parts Section. When referring to the Standard Parts Section reference to Specification Letter and Voltage also applies to these sets. |         |       |      |       |

**NOTE:** Prior to 1969 production, a V was used in the model to designate sets with Vacu-Flo cooling and the C designation (3CR, 53CR, etc.) was not used in the models. Also, the model designation did not use a decimal in the KW rating (EXAMPLE: 12.5JC was formerly 12JC (12-1/2 KW) and 15.0JC was formerly 15JC).

- \*\* - These generators have four load wires which are reconnectible for 120 volt, 2 wire service or 240 volt, 2 wire service or 120/240 volt, 3 wire service.
- @ - Broad range reconnectible sets, refer to connection diagram inside outlet box cover.
- \* - Spec A through May, 1988 Spec AB production, the diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter(s). The specification number denotes customer requested options or deviations from a standard (1A, 1B...1AA,1AB) model. The specification letter advances (A to B, B to C...Z to AA, AA to AB) with major manufacturing changes.
- # - Beginning with April, 1988 JC generator production during Spec AB, the complete model identifying characters changed. The dash (-), the diagonal line (/) and the first letter (A) of the double letter following the specification number are no longer used. Also, a letter is now used in the model to indicate the voltage code and replaces the corresponding number(s) and letter(s) designation as listed in the Generator Set Data Table (EXAMPLE: Code 3CR is now J; Code 4R is now C). Listed below are Spec AB samples of two variations of the identical generator set showing the change in model identifying characters:

12.5JC-3CR/12927AB ... Used prior to April, 1988 production - number and letters (3CR) are used for voltage code. Order Spec AB service parts as shown in this catalog.

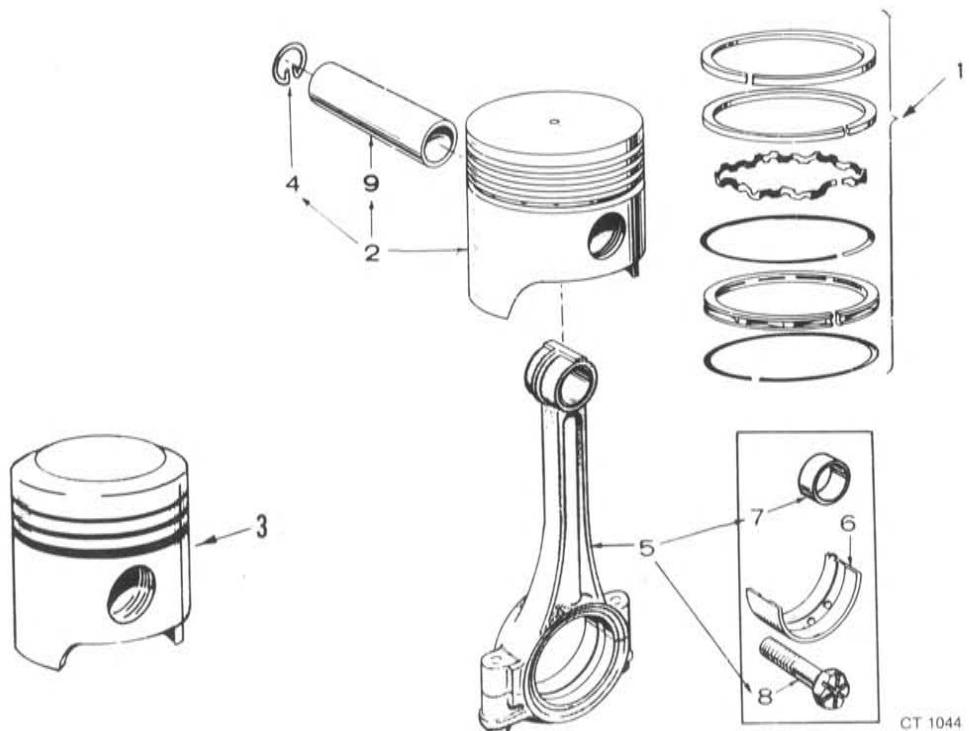
12.5JCJ12927B ..... Used beginning with April, 1988 production - the dash, diagonal line and the letter A are no longer used. In this sample, a letter (J) is used for the voltage code. To order service parts, add the letter A between the specification number and letter making it Spec AB and order service parts as shown in this catalog.

## **STANDARD PARTS SECTION**

This section contains standard parts applicable to models listed in the generator set data table.



## PISTON AND ROD

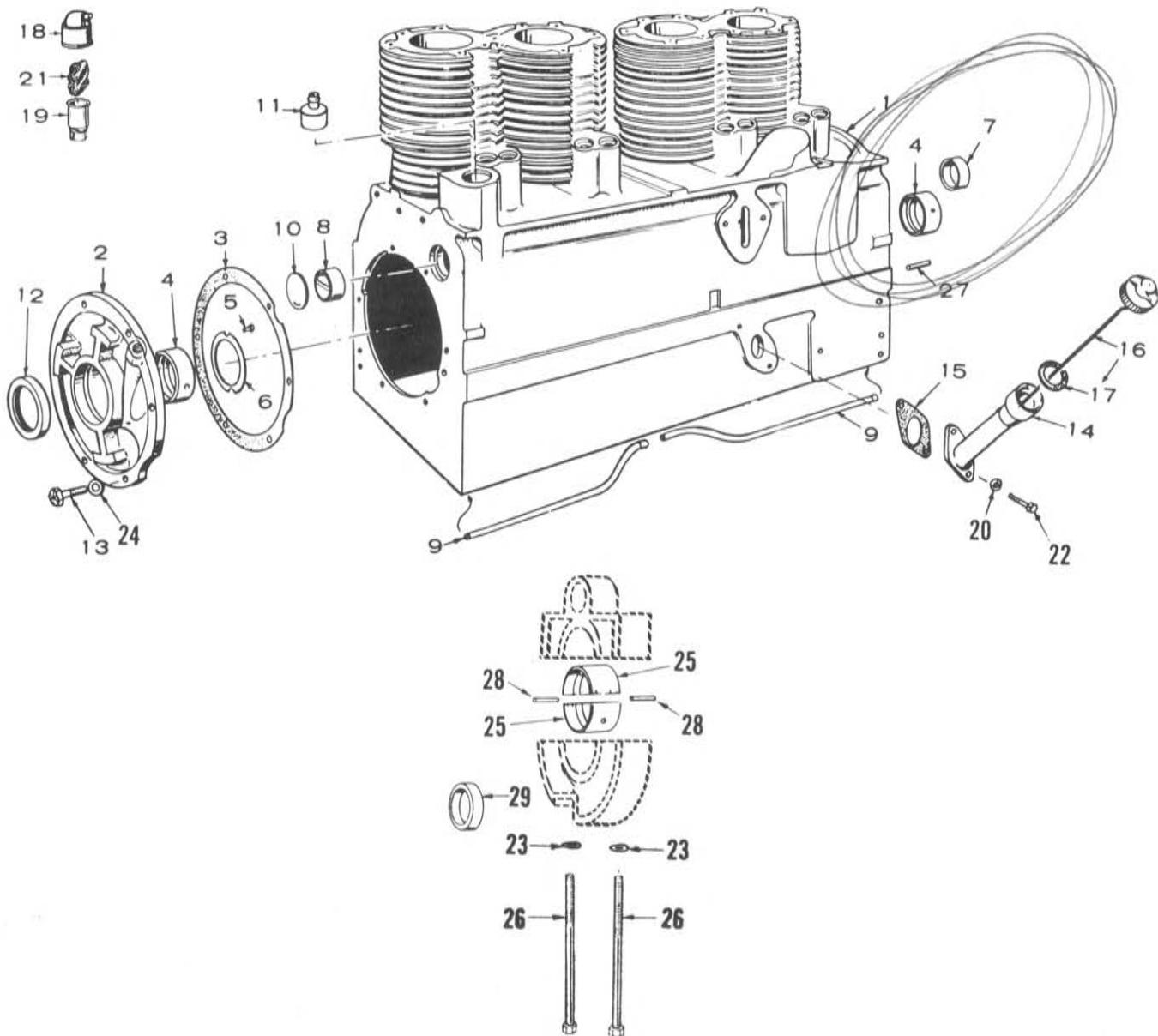


CT 1044

| REF.<br>NO. | PART<br>NO.  | QTY.<br>USED          | PART<br>DESCRIPTION  |
|-------------|--|-----------------------|--|
| 1           | RING SET, PISTON<br>113-0107<br>113-0107-10<br>113-0107-20<br>113-0107-30                            | 4<br>4<br>4<br>4      | Standard<br>.010" Oversize<br>.020" Oversize<br>.030" Oversize                       |
|             | PISTON KIT (Includes Pin and Retaining Rings)  |                       |  |
| 2           |  |                       | Gasoline, Gas-Gasoline,<br>LPG and Standard Natural<br>Gas Sets                      |
|             | 112-0172<br>112-0172-10<br>112-0172-20<br>112-0172-30  | 4<br>4<br>4<br>4      | Standard<br>.010" Oversize<br>.020" Oversize<br>.030" Oversize                       |
| 3           |  |                       | Natural Gas Sets With<br>High Compression Pistons                                    |
|             | 112-0174<br>112-0174-10<br>112-0174-20<br>112-0174-30  | 4<br>4<br>4<br>4      | Standard<br>.010" Oversize<br>.020" Oversize<br>.030" Oversize                       |
| 4           | 112-0085   | 8                     | Ring, Retaining  |
| 5           | 114-0163   | 4                     | Rod Assembly, Connecting   |
| 6           | BEARING HALF, CONNECTING ROD<br>114-0164<br>114-0164-02<br>114-0164-10<br>114-0164-20<br>114-0164-30 | 8<br>8<br>8<br>8<br>8 | Standard<br>.002" Undersize<br>.010" Undersize<br>.020" Undersize<br>.030" Undersize |
| 7           | 114-0170   | 8                     | Bushing Half, Piston<br>Pin - Connecting Rod   |
| 8           | 805-0012   | 8                     | Bolt, Place (Special)  |
| 9           | 112-0086   | 4                     | Pin, Piston  |

30f3

# CYLINDER BLOCK

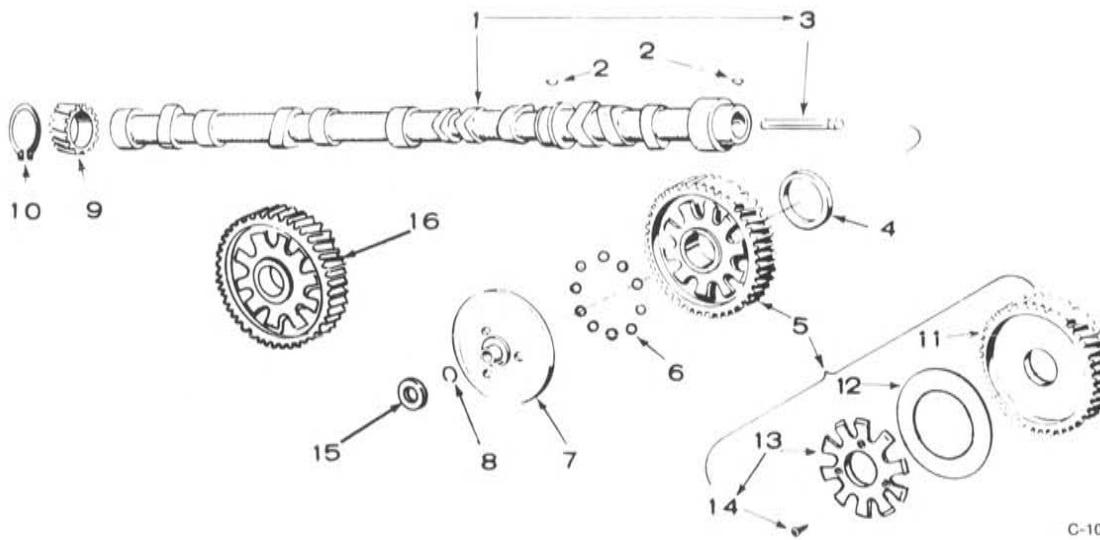


## CYLINDER BLOCK

| REF.<br>NO. | PART<br>NO.                    | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO.                 | QTY.<br>USED | PART<br>DESCRIPTION                             |
|-------------|--------------------------------|--------------|---|-------------|-----------------------------|--------------|---|
| 1           | 110-1328                       | 1            | Block Assembly, Cylinder<br>(Includes Tappets and<br>Parts Marked *)                            | 15          | 123-0667                    | 1            | Gasket, Oil Fill                                |
| 2           | 101-0337                       | 1            | *Plate, Rear Bearing  | 16          | 123-0698                    | 1            | Cap & Indicator                                 |
| 3           | 101-0386                       | 1            | *Gasket and Shim Kit,<br>Rear Bearing Plate -<br>Kit Includes Bearing<br>Plate Mounting Washers | 17          | 123-0191                    | 1            | Gasket, Cap                                     |
| 4           | BEARING, MAIN - FRONT AND REAR |              |   | 18          | CAP, BREATHER TUBE          |              |   |
|             | 101-0359                       | 2            | *Standard   | 123-0458    |                             | 1            | Spec A through H                                |
|             | 101-0359-02                    | 2            | .002" Undersize   | 123-0787    |                             | 1            | Spec J through S                                |
|             | 101-0359-10                    | 2            | .010" Undersize   | 19          | 123-0645                    | 1            | *Tube, Breather - Spec A<br>through S           |
|             | 101-0359-20                    | 2            | .020" Undersize   | 20          | 850-0045                    | 2            | Washer, Lock - Spring (5/16")                   |
|             | 101-0359-30                    | 2            | .030" Undersize   | 21          | 123-0865                    | 1            | Filter, Breather Tube - Spec A<br>through S     |
| 5           | 516-0072                       | 4            | *Screw, Drive - Crankshaft<br>Thrust Washers  | 22          | 800-0026                    | 2            | Screw, Cap - Hex Head (5/16-18<br>x 3/4")       |
| 6           | 104-0420                       | 2            | *Washer, Crankshaft Thrust  | 23          | 526-0035                    | 2            | *Washer, Flat (17/32 ID x<br>7/8 OD x 1/8" Thk) |
| 7           | 101-0363                       | 1            | *Bearing, Camshaft - Front  | 24          | 526-0245                    | 6            | Washer, Flat (.391 ID x<br>.625 OD x .010 Thk)  |
| 8           | 101-0365                       | 1            | *Bearing, Camshaft - Rear   | 25          | BEARING HALF, MAIN - CENTER |              |   |
| 9           | *TUBE, CRANKCASE OIL           |              |   | 101-0361    |                             | 2            | *Standard                                       |
|             | 120-0586                       | 1            | Front   | 101-0361-02 |                             | 2            | .002" Undersize                                 |
|             | 120-0585                       | 1            | Rear  | 101-0361-10 |                             | 2            | .010" Undersize                                 |
| 10          | 517-0053                       | 1            | *Plug, Expansion - Rear<br>Camshaft Opening   | 101-0361-20 |                             | 2            | .020" Undersize                                 |
| 11          | 123-1168                       | 1            | *Cap, Breather - Begin Spec T   | 101-0361-30 |                             | 2            | .030" Undersize                                 |
| 12          | 509-0086                       | 1            | Seal, Crankshaft - Rear   | 26          | 101-0342                    | 2            | *Bolt, Center Bearing Housing                   |
| 13          | 805-0019                       | 6            | *Bolt, Rear Bearing Plate<br>(Special)  | 27          | 516-0141                    | 2            | *Pin, Gearcase Locating                         |
| 14          | 123-0649                       | 1            | Tube, Oil Fill  | 28          | 516-0149                    | 2            | *Pin, Center Bearing Housing                    |
|             |                                |              |   | 29          | 101-0364                    | 1            | *Bearing, Camshaft - Center                     |

\* - Parts Included in 110-1328 Cylinder Block Assembly.

# CAMSHAFT



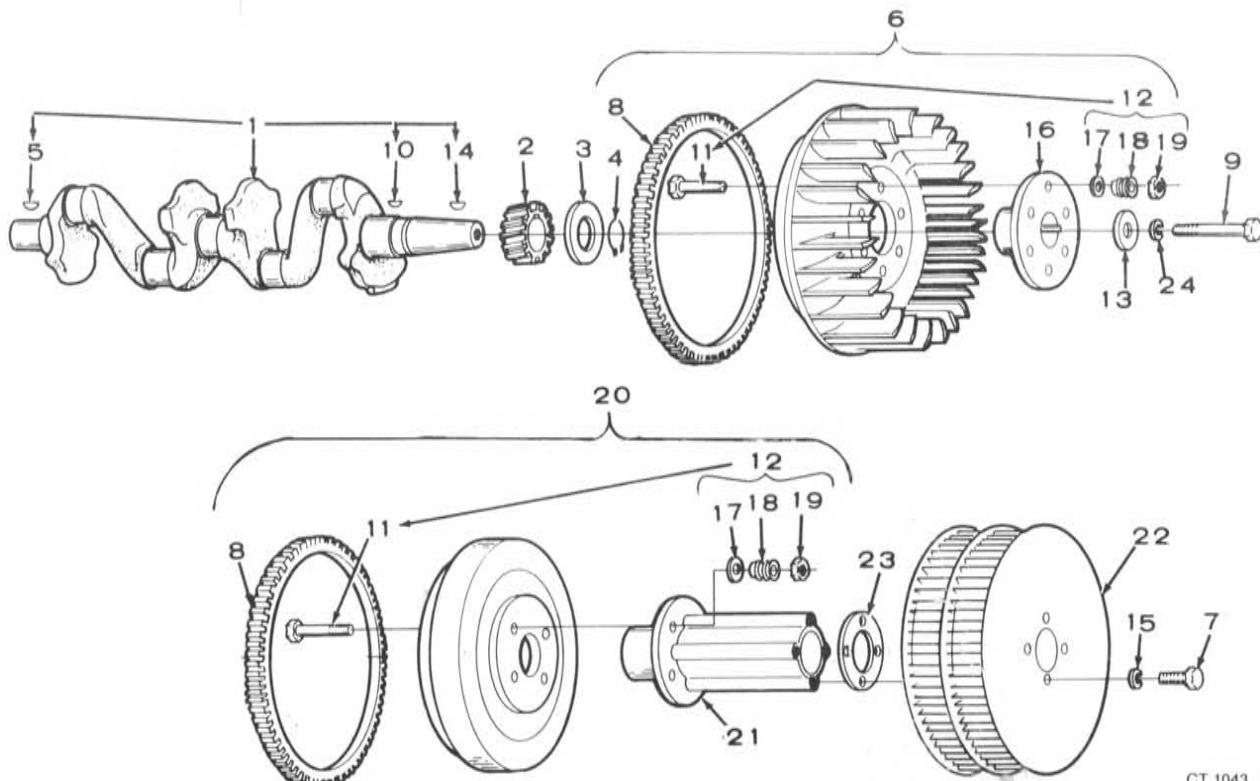
C-1029-1

| REF.<br>NO. | PART<br>NO.                    | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|--------------------------------|--------------|--|
| 1           | CAMSHAFT (Includes Center Pin) |              |  |
|             | 105-0240                       | 1            | Spec A through N   |
|             | 105-0275                       | 1            | Begin Spec P   |
| 2           | 515-0001                       | 2            | Key, Camshaft Gear and Distributor Drive Gear                            |
| 3           | 150-0075                       | 1            | Pin, Center  |
| 4           | 105-0205                       | 1            | Washer, Thrust   |
| 5           | 105-0218                       | 1            | Gear Assembly, Camshaft - Begin Spec B (Includes Parts Marked *)         |
| 6           | FLYBALL, GOVERNOR              |              |  |
|             | 510-0046                       | 12           | Spec A   |
|             | 510-0046                       | 10           | Begin Spec B   |
| 7           | 150-0857                       | 1            | Cup, Governor  |
| 8           | 150-0078                       | 1            | Ring, Center Pin   |
| 9           | 166-0302                       | 1            | Gear, Distributor Drive  |
| 10          | 518-0195                       | 1            | Ring, Distributor Drive Gear   |
| 11          | 105-0465                       | 1            | *#Gear, Camshaft - Begin Spec B  |
| 12          | 150-0773                       | 1            | *#Plate, Governor Flyball - Begin Spec B                                 |
| 13          | 150-1842                       | 1            | *#Spacer Kit, Governor Flyball - Begin Spec B (Includes Mounting Screws) |
| 14          | 815-0506                       | 3            | *Screw, Spacer Mounting (Special) Begin Spec B                           |
| 15          | 150-0859                       | 1            | Washer, Thrust - Governor Yoke - Begin Spec B                            |
| 16          | 105-0223                       | 1            | Gear, Camshaft (Includes Spacer and Plate) Spec A                        |

\* - Parts Included in 105-0218 Camshaft Gear Assembly.

# - Camshaft Gear Assemblies With Rivets, Begin Spec B, Order 105-0218 Camshaft Gear Assembly.

## CRANKSHAFT AND FLYWHEEL



CT 1043

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|-------------|--------------|---|-------------|-------------|--------------|--|
| 1           | 104-1362    | 1            | Crankshaft Kit (Includes All Keys)  | 13          | 526-0185    | 1            | Washer, Flat (15/32" ID x 1-1/2" OD x 3/8" Thk)                          |
| 2           | 104-0418    | 1            | Gear, Crankshaft  | 14          | 515-0153    | 1            | Key, Crankshaft to Flywheel  |
| 3           | 104-0416    | 1            | Washer, Retainer  | 15          | 854-0017    | 4            | Washer, Lock-IT (5/16")  |
| 4           | 518-0188    | 1            | Ring, Lock  | 16          | 134-1401    | 1            | *Hub, Flywheel - Begin Spec H  |
| 5           | 515-0006    | 1            | Key, Crankshaft to Generator Fan  | 17          | 526-0187    | 4            | *#△Washer, Flat - Hub to Flywheel  |
| 6           | 134-1406    | 1            | Flywheel Assembly - Begin Spec H (Replaces Flywheel Assembly Used Spec A-G) Includes Parts Marked *)  | 18          | 104-0543    | 4            | *#△Spacer and Washer - Hub to Flywheel                                   |
| 7           | 821-0014    | 4            | Screw, Locking Head (5/16-18 x 1/2")  | 19          | 870-0352    | 4            | *#△Nut, Locking - Hub to Flywheel (Special)                              |
| 8           | 104-0423    | 1            | *△Gear, Ring  | 20          | 104-0572    | 1            | Flywheel Assembly - Sets With Vacu-Flo Cooling (Includes Parts Marked △) |
| 9           | 800-0500    | 1            | Screw, Flywheel Mounting (Special)  | 21          | 104-0557    | 1            | △Hub, Flywheel - Sets With Vacu-Flo Cooling                              |
| 10          | 515-0001    | 1            | Key, Crankshaft to Gear   | 22          | 134-1431    | 1            | Wheel, Blower - Sets With Vacu-Flo Cooling                               |
| 11          | 801-0054    | 4            | *#△Screw, Flywheel Hub Mounting (3/8-24 x 2")   | 23          | 134-0988    | 1            | Plate, Blower Wheel - Sets With Vacu-Flo Cooling                         |
| 12          | 134-3960    | 1            | Hardware Kit, Hub Mounting - Begin Spec H for Sets Without Vacu-Flo Cooling (Includes Parts Marked #) | 24          | 850-0055    | 1            | Washer, Lock - Spring (7/16")  |

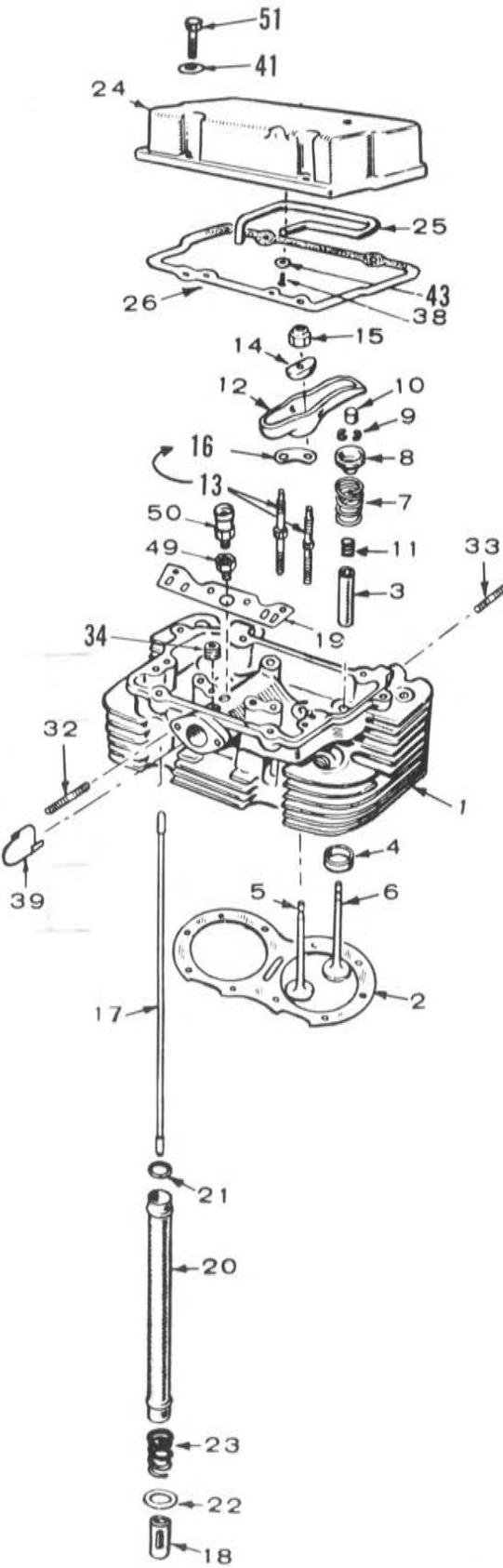
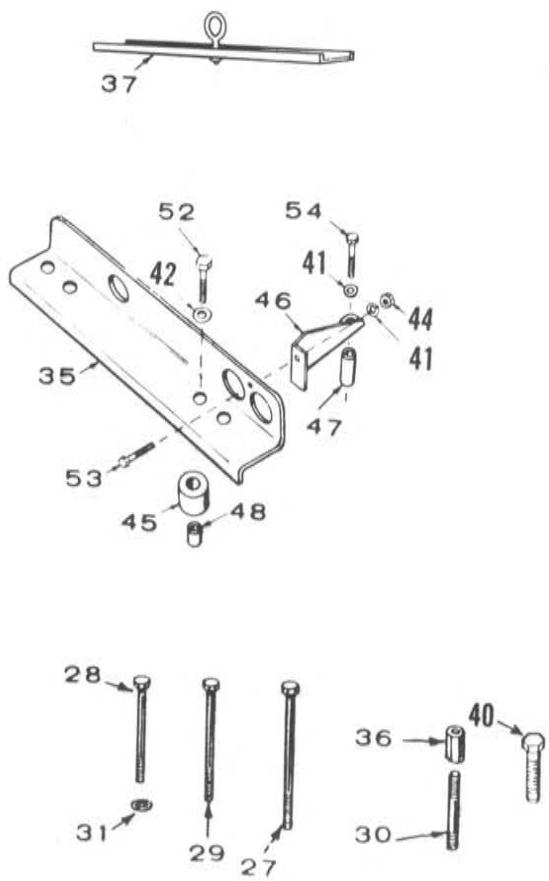
\* - Parts Included in 134-1406 Flywheel Assembly.

# - Parts Included in 134-3960 Hardware Kit.

△ - Parts Included in 104-0572 Flywheel Assemlby.

# CYLINDER HEAD

  
 Valve Grind  
 168-0208

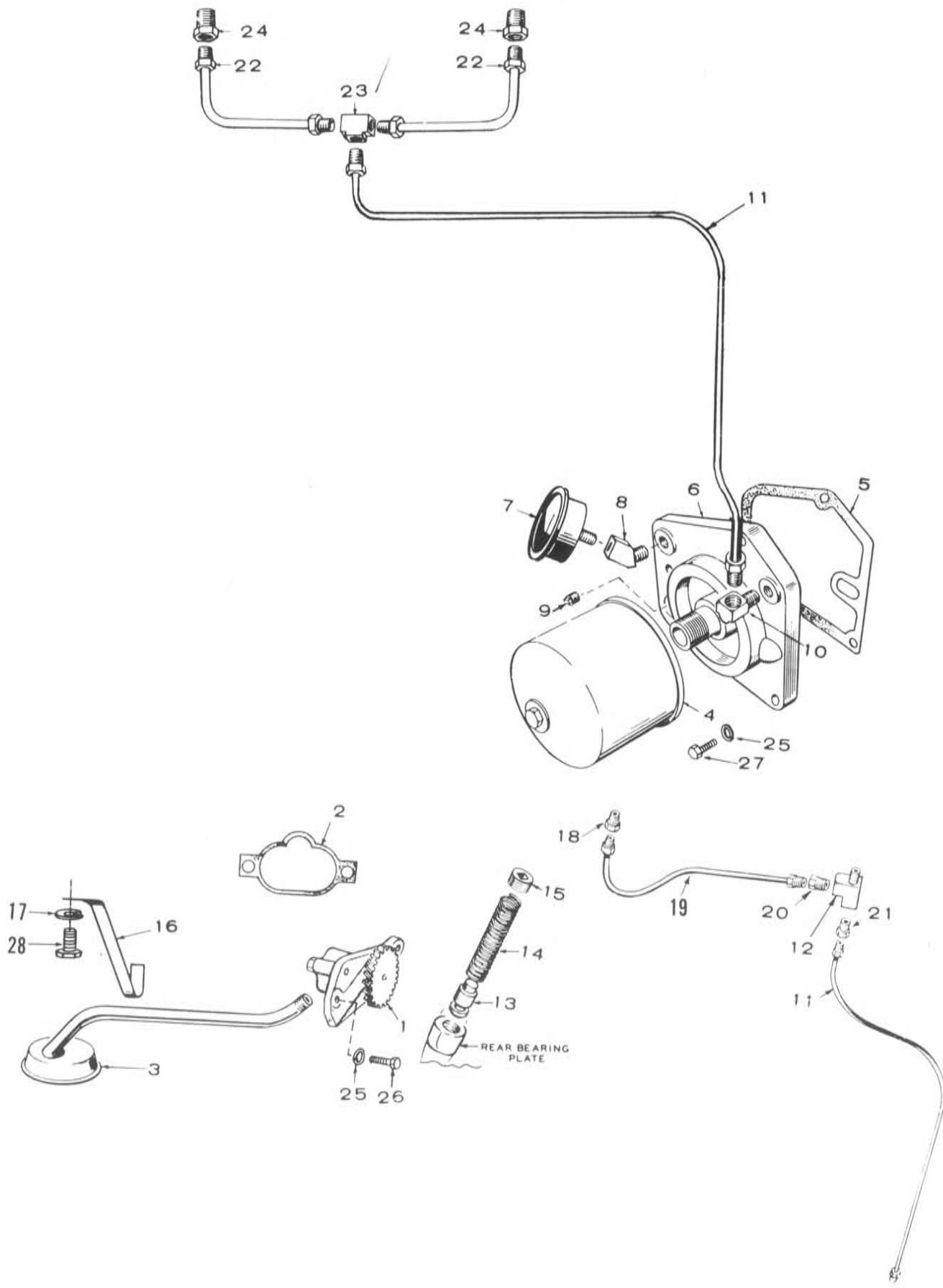


## CYLINDER HEAD

| REF.<br>NO. | PART<br>NO.        | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.              | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|--------------------|--------------|--|-------------|--------------------------|--------------|--|
| 1           | HEAD, CYLINDER     |              |  | 22          | 115-0155                 | 16           | Washer, Spring Retaining   |
|             |                    |              | <b>With Valves</b>   | 23          | 115-0146                 | 8            | Spring, Shield Retainer  |
|             | 110-1313           | 2            | Gasoline Sets (Includes Parts Marked *)                                | 24          | COVER ASSEMBLY, ROCKER   |              |  |
|             | 110-1388           | 2            | Gas and Gas-Gasoline Sets (Includes Parts Marked Δ)                    | 115-0134    |                          | 2            | Gasoline Sets (Includes Parts Marked **)   |
|             |                    |              | <b>Without Valves</b>  | 115-0179    |                          | 2            | Gas and Gas-Gasoline Sets (Includes Parts Marked #)  |
|             | 110-1439           | 2            | * Gasoline Sets (Includes Parts Marked +)                              | 25          | LINE, OIL - ROCKER COVER |              |  |
|             | 110-1440           | 2            | △ Gas and Gas-Gasoline Sets (Includes Parts Marked £)                  | 120-0628    |                          | 2            | **Gasoline Sets  |
| 2           | 110-1223           | 2            | Gasket, Head   | 120-0626    |                          | 2            | #Gas and Gas-Gasoline Sets   |
| 3           | GUIDE, VALVE       |              |  | 26          | 115-0130                 | 2            | Gasket, Rocker Cover   |
|             |                    |              | <b>Gasoline Sets - Intake and Exhaust</b>                              | 27          | 110-1225                 | 10           | Screw, Cylinder Head (3/8-16 x 4-3/4") Special   |
|             | 110-1501           | 8            | + Standard   | 28          | 110-0815                 | 8            | Screw, Cylinder Head (3/8-16 x 2") Special   |
|             | 110-1501-01        | 8            | .001" Oversize   | 29          | 110-1282                 | 4            | Screw, Cylinder Head (3/8-16 x 4") Special   |
|             | 110-1501-05        | 8            | .005" Oversize   | 30          | 520-0626                 | 2            | Stud, Cylinder Head (3/8" x 2-5/8") Spec A through H   |
|             |                    |              | <b>Gas and Gas-Gasoline Sets</b>                                       | 31          | 526-0174                 | 12           | Washer, Flat (.406 ID x .781 OD X .1345 Thk) Cylinder Head   |
|             | 110-1501           | 4            | £ Standard   | 32          | 520-0338                 | 4            | *△Stud, Intake Manifold  |
|             | 110-1501-01        | 4            | .001" Oversize   | 33          | 520-0608                 | 8            | *△Stud, Exhaust Manifold (Special)   |
|             | 110-1501-05        | 4            | .005" Oversize   | 34          | 505-0274                 | 1            | *△+£Plug, Pipe - Countersunk Hex Head (1/8")   |
|             |                    |              | Exhaust  | 35          | 403-0690                 | 1            | Bracket, Lifting - Begin Spec J  |
|             | 110-1392           | 4            | £ Standard   | 36          | 403-0620                 | 2            | Nut, Extension - Spec A through H  |
|             | 110-1392-01        | 4            | .001" Oversize   | 37          |                          |              | Bar Assembly, Lifting - Spec A through H (For Replacement Order (1) 403-0690, (2) 800-0009 and (2) 850-0060) |
|             | 110-1392-05        | 4            | .005" Oversize   | 38          | 815-0562                 | 2            | ***Screw, Machine - Cross Recessed Pan Head (#10 x 5/16")  |
| 4           | INSERT, VALVE SEAT |              |  | 39          | 110-1312                 | 2            | *△Baffle, Fuel Distributing  |
|             |                    |              | <b>Intake</b>  | 40          | 800-0039                 | 2            | Screw, Cap - Hex Head (5/16-18 x 3-1/2")   |
|             | 110-1214           | 4            | + Standard   | 41          | 850-0045                 | 10           | Washer, Lock - Spring (5/16")  |
|             | 110-1214-02        | 4            | .002" Oversize   | 42          | 526-0100                 | 2            | Washer, Flat (9/16" ID x 1-3/8" OD x 7/64" Thk) Begin Spec J   |
|             | 110-1214-05        | 4            | .005" Oversize   | 43          | 526-0130                 | 2            | ***Washer, Flat (17/64" ID x 1" OD x 1/16" Thk)  |
|             | 110-1214-10        | 4            | .010" Oversize   | 44          | 862-0015                 | 1            | Nut, Hex (5/16-18) Begin Spec J  |
|             | 110-1214-25        | 4            | .025" Oversize   | 45          | 402-0361                 | 2            | Cushion, Vibration - Begin Spec J  |
|             |                    |              | <b>Gas and Gas-Gasoline Sets</b>                                       | 46          | 403-0890                 | 1            | Brace, Lifting Bracket - Begin Spec J  |
|             | 110-1287           | 4            | £ Standard   | 47          | 403-0826                 | 1            | Spacer, Lifting Bracket - Begin Spec J   |
|             | 110-1287-02        | 4            | .002" Oversize   | 48          | 402-0362                 | 2            | Bushing, Spacer - Begin Spec J   |
|             | 110-1287-05        | 4            | .005" Oversize   | 49          | 123-1169                 | 2            | Adapter, PCV Valve - Begin Spec T  |
|             | 110-1287-10        | 4            | .010" Oversize   | 50          | 123-1170                 | 2            | Valve, PCV - Begin Spec T  |
|             | 110-1287-25        | 4            | .025" Oversize   | 51          | 800-0030                 | 8            | Screw, Cap - Hex Head (5/16-18 x 1-1/4")   |
| 5           | VALVE, INTAKE      |              |  | 52          | 800-0094                 | 2            | Screw, Cap - Hex Head (1/2-13 x 2") Begin Spec J   |
|             | 110-1218           | 4            | * Gasoline Sets  | 53          | 800-0025                 | 1            | Screw, Cap - Hex Head (5/16-18 x 5/8") Begin Spec J  |
|             | 110-1286           | 4            | △ Gas and Gas-Gasoline Sets  | 54          | 800-0038                 | 1            | Screw, Cap - Hex Head (5/16-18 x 3-1/4") Begin Spec J  |
| 6           | 110-1219           | 4            | *△Valve, Exhaust   |             |                          |              |  |
| 7           | 110-1221           | 8            | *△Spring, Valve  |             |                          |              |  |
| 8           | 110-1220           | 8            | *△Retainer, Valve Spring   |             |                          |              |  |
| 9           | 110-0858           | 16           | *△Lock, Valve Spring Retainer  |             |                          |              |  |
| 10          | 110-0859           | 8            | Cap, Valve Stem  |             |                          |              |  |
| 11          | 509-0090           | 4            | *△Seal, Oil - Intake Valve   |             |                          |              |  |
| 12          | ARM, ROCKER        |              |  |             |                          |              |  |
|             | 115-0128           | 4            | Exhaust  |             |                          |              |  |
|             | 115-0129           | 4            | Intake   |             |                          |              |  |
| 13          | 115-0189           | 4            | *△+£Stud Package, Rocker Arm (Package Includes Two Studs and One Lock) |             |                          |              |  |
| 14          | 115-0127           | 8            | Ball, Rocker Arm   |             |                          |              |  |
| 15          | 115-0150           | 8            | Locknut, Rocker Arm  |             |                          |              |  |
| 16          | 115-0184           | 4            | *△+£Lock, Stud   |             |                          |              |  |
| 17          | 115-0145           | 8            | Rod, Valve Push  |             |                          |              |  |
| 18          | TAPPET, VALVE      |              |  |             |                          |              |  |
|             | 115-0132           | 8            | Spec A through N   |             |                          |              |  |
|             | 115-0195           | 8            | Begin Spec P (Included in Cylinder Block Assembly)                     |             |                          |              |  |
| 19          | 115-0196           | 2            | Guide, Push Rod  |             |                          |              |  |
| 20          | 115-0137           | 8            | Shield, Push Rod   |             |                          |              |  |
| 21          | 509-0084           | 16           | Seal, Push Rod Shield  |             |                          |              |  |

\* - Parts Included in 110-1313 Cylinder Head.  
 △ - Parts Included in 110-1388 Cylinder Head.  
 + - Parts Included in 110-1439 Cylinder Head.  
 £ - Parts Included in 110-1440 Cylinder Head.  
 \*\* - Parts Included in 115-0134 Rocker Cover Assembly.  
 # - Parts Included in 115-0179 Rocker Cover Assembly.

## OIL SYSTEM

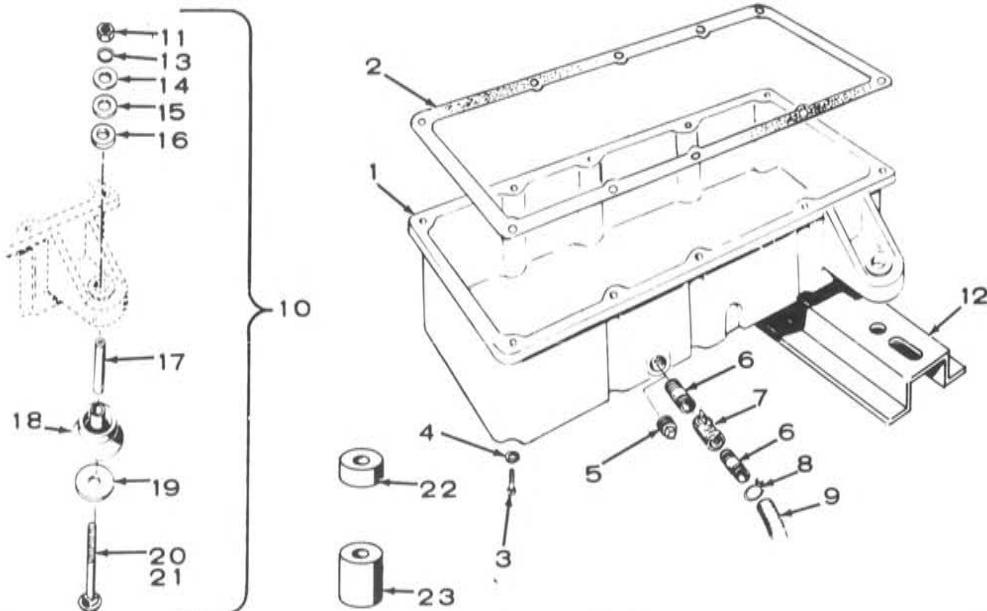


## OIL SYSTEM

| REF.<br>NO. | PART<br>NO.                                       | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|---|--------------|--|-------------|--|--------------|--|
| 1           | 120-0547  | 1            | Pump, Oil  | 16          | 120-0602   | 1            | *Bracket, Oil Pump Intake Cup — Begin Spec H                                       |
| 2           | 120-0580  | 1            | Gasket Kit, Oil Pump   | 17          | 850-0045   | 1            | *Washer, Lock - Spring (5/16") Begin Spec H  |
| 3           | CUP, OIL PUMP INTAKE                              |              |  | 18          | CONNECTOR, INVERTED MALE — Rear Cylinder Head      |              | <b>Gasoline Sets</b>   |
|             | 120-0756  | 1            | Spec A through G (This 120-0756 Cup Kit Replaces the Intake Cup With the Straight Tube Used During Spec A through G) Includes Parts Marked * | 502-0097    |  | 1            | Spec A through N   |
|             | 120-0601  | 1            | *Begin Spec H (Curved Tube)  | 502-0274    |  | 1            | Spec P through S (Restricted)  |
| 4           | 122-0185  | 1            | Filter, Oil (4-3/8" Long)  | 502-0097    |  | 1            | <b>Gas and Gas-Gasoline Sets</b> Spec A through Serial Number 698177 During Spec N |
| 5           | 122-0188  | 1            | Gasket, Adapter  | 502-0274    |  | 1            | Begin Serial Number 698178 During Spec N through Spec S (Restricted)               |
| 6           | 122-0182  | 1            | Adapter, Oil Filter  | 19          | LINE, TEE TO REAR CYLINDER HEAD                    |              |  |
| 7           | 193-0006  | 1            | Gauge, Oil Pressure  | 120-0575    |  | 1            | Spec A through N   |
| 8           | ELBOW, STREET — 45°                               |              |  | 120-0635    |  | 1            | Spec P through S   |
|             | 502-0053  | 1            | Sets Without Low Oil Pressure Switch   | 20          | 502-0097   | 1            | Connector, Inverted Male - Tee to Rear Cylinder Head Line - Spec A through S       |
|             | 502-0053  | 2            | Sets With Low Oil Pressure Switch  | 21          | CONNECTOR, INVERTED MALE — Adapter Oil Line to Tee |              | <b>Gasoline Sets</b>   |
| 9           | 505-0057  | 1            | Plug, Pipe (1/8") Sets Without Low Oil Pressure Switch   | 502-0030    |  | 1            | Spec A through N   |
| 10          | ELBOW, INVERTED MALE — Oil Line to Filter Adapter |              |  | 502-0097    |  | 1            | Spec P through S   |
|             | 502-0019  | 1            | <b>Gasoline Sets — Spec A through N</b>  | 502-0030    |  | 1            | <b>Gas and Gas-Gasoline Sets</b> Spec A through Serial Number 698177 During Spec N |
|             | 502-0019  | 1            | <b>Gas and Gas-Gasoline Sets</b>   | 502-0097    |  | 1            | Spec A through Serial Number 698178 During Spec N through Spec S                   |
|             | 502-0037  | 1            | Spec A through Serial Number 698177 During Spec N  | 22          | 120-0695   | 2            | Line, Oil - Cylinder Head - Begin Spec T   |
|             | 502-0037  | 1            | <b>Begin Spec P (All Fuels)</b>  | 23          | 502-0373   | 1            | Tee, Inverted Flare - Begin Spec T   |
| 11          | LINE, FILTER ADAPTER TO CYLINDER HEAD             |              |  | 24          | 502-0394   | 2            | Connector, Inverted Male Cylinder Head - Begin Spec T                              |
|             | 120-0562  | 1            | <b>Gasoline Sets</b> Spec A through N  | 25          | 850-0045   | 5            | SCREW, CAP — HEX HEAD Washer, Lock - Spring (5/16")                                |
|             | 120-0637  | 1            | Spec P through S   | 26          | 800-0030   | 2            | 5/16-18 x 1-1/4"   |
|             | 120-0562  | 1            | <b>Gas and Gas-Gasoline Sets</b> Spec A through Serial Number 698177 During Spec N   | 27          | 800-0028   | 3            | 5/16-18 x 1"   |
|             | 120-0606  | 1            | Begin Serial Number 698178 During Spec N through Spec S  | 28          | 800-0025   | 1            | *5/16-18 x 5/8" — Begin Spec H   |
|             | 120-0707  | 1            | <b>Begin Spec T (All Fuels)</b>  |             |  |              |  |
| 12          | 502-0242  | 1            | Tee, Restricted - Front Cylinder Head - Spec A through S   |             |  |              |  |
| 13          | 120-0539  | 1            | Value, Oil By-Pass   |             |  |              |  |
| 14          | 120-0555  | 1            | Spring, By-Pass Value  |             |  |              |  |
| 15          | 505-0274  | 1            | Plug, Pipe - Countersunk (1/8") Oil By-Pass  |             |  |              |  |

\* - Parts Included in 120-0756 Oil Pump Intake Cup Kit.

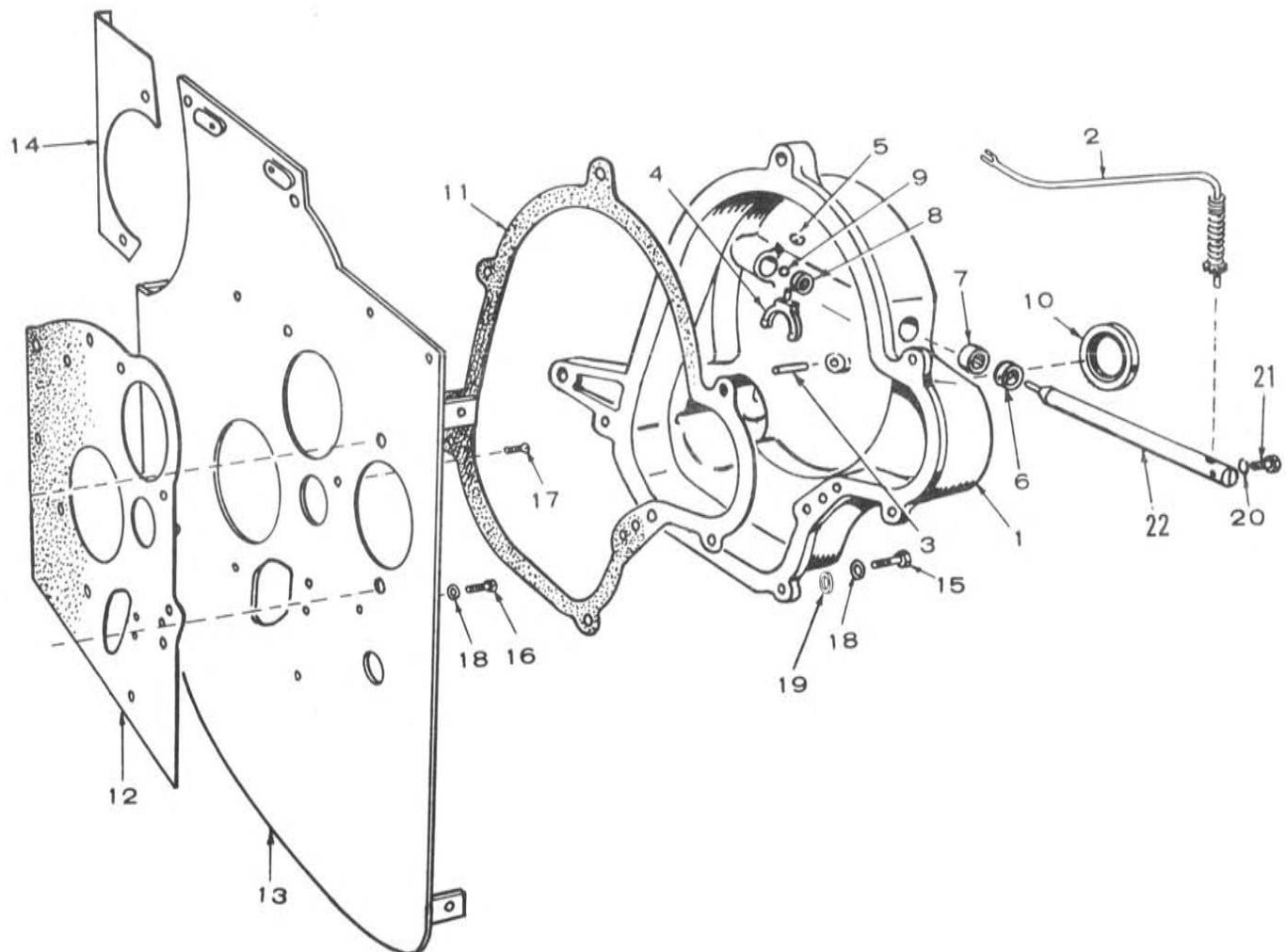
## OIL BASE



| REF.<br>NO. | PART<br>NO.   | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.  | QTY.<br>USED   | PART<br>DESCRIPTION   |   |  |   |
|-------------|---|--------------|--|-------------|--|--|---|---|--|---|
| 1           | BASE, OIL<br>102-0476                                 | 1            | Spec A through J<br>Begin Spec K   | 14          | 526-0014   | 4  | *#Washer, Flat (29/64" ID x<br>1-1/2" OD x 1/8" Thk)<br>Use With Cone Shaped<br>Cushions                  |   |  |   |
|             | 102-0539  | 1            | Sets Without Oil Base Heater   | 15          | 526-0198   | 8  | *#Washer, Flat (5/8" ID x<br>1-1/2" OD x 1/16" Thk)<br>Use With Cone Shaped<br>Cushions (Use as Required) |   |  |   |
|             | 102-0549  | 1            | Sets With Oil Base Heater<br>(3/8 NPSF)  | 16          | 402-0282   | 4  | *Snubber - Begin Spec K   |   |  |   |
|             | 102-0622  | 1            | Sets With Oil Base Heater<br>(1/2 NPSF)  | 17          | BUSHING, SPACER<br>402-0046                        | 4  | Spec A through J  |   |  |   |
| 2           | 102-0475  | 1            | Gasket, Oil Base   | 402-0290    | 4  | *Begin Spec K  |   |   |  |   |
| 3           | 800-0072  | 10           | Screw, Cap - Hex Head<br>(7/16-14 x 1-1/4")  | 18          | CUSHION, VIBRATION - Cone Shaped<br>(Begin Spec K) | 2  | Engine End<br>Generator End   |   |  |   |
| 4           | 850-0055  | 10           | Washer, Lock - Spring (7/16")  | 402-0285    | 2  | Spec K through Z<br>Begin Spec AA  |   |   |  |   |
| 5           | 505-0056  | 1            | Plug, Pipe - Square Head (1/2")<br>Sets Without Housing or Skid<br>Mounting  | 402-0287    | 2  | *#Washer, Flat (29/64" ID x<br>3-1/4" OD x 1/8" Thk)<br>Use With Cone Shaped<br>Cushions |   |   |  |   |
| 6           | NIPPLE, PIPE<br>505-0100                              | 2            | Close (1/2") Housed Sets   | 402-0286    | 2  | 402-0212   | 4   | *Bolt, Carriage (7/16-14 x<br>5-1/2") Sets Without<br>Housing, Skid Mounting<br>or Vacu-Flo Cooling |  |   |
|             | 505-0002  | 2            | Long (1/2" x 3") Skid Mounted<br>Sets  | 19          | 526-0195   | 4  | 800-0082  | 4   | *Screw, Cap - Hex Head<br>(7/16-14 x 3-3/4")<br>Sets With Housing,<br>Skid Mounting or<br>Vacu-Flo Cooling |   |
| 7           | 504-0011  | 1            | Valve, Oil Drain - Housed or<br>Skid Mounted Sets  | 20          | 402-0036   | 4  | 22  | 402-0036  | 4  | MOUNT, LOWER VIBRATION (Cylindrical<br>Shaped) Spec A through J |
| 8           | 503-0197  | 1            | Clamp, Hose - Housed or Skid<br>Mounted Sets   | 23          | 402-0038   | 2  | Mount, Upper Vibration<br>(Cylindrical Shaped)<br>Spec A through J  |   |  |   |
| 9           | 503-0316  | 1            | Hose, Oil Drain - Housed or Skid<br>Mounted Sets   | 402-0251    | 2  | 402-0251   | 2   | Engine End  |  |   |
| 10          | HARDWARE PACKAGE, MOUNTING - Begin Spec K<br>402-0291 | 4            | Sets Without Housing, Skid<br>Mounting or Vacu-Flo Cooling<br>(Hardware Package for 1<br>Mount) Includes Parts<br>Marked * |             |  |  | Generator End   |   |  |   |
|             | 402-0327  | 1            | Sets With Housing, Skid<br>Mounting or Vacu-Flo Cooling<br>(Hardware Package for 4<br>Mounts) Includes Parts<br>Marked #   |             |  |  |   |   |  |   |
| 11          | 862-0004  | 4            | *#Nut, Hex (7/16")   |             |  |  |   |   |  |   |
| 12          | SUPPORT — Vacu-Flo Cooled Sets                        |              | Spec A through J   |             |  |  |   |   |  |   |
|             | 403-0706  | 1            | Engine End   |             |  |  |   |   |  |   |
|             | 403-0648  | 1            | Generator End  |             |  |  |   |   |  |   |
|             | 403-0710  | 2            | Begin Spec K   |             |  |  |   |   |  |   |
| 13          | 850-0055  | 4            | *#Washer, Lock - Spring (7/16")  |             |  |  |   |   |  |   |

\* - Parts Included in 402-0291 Mounting Hardware Package.  
# - Parts Included in 402-0327 Mounting Hardware Package.

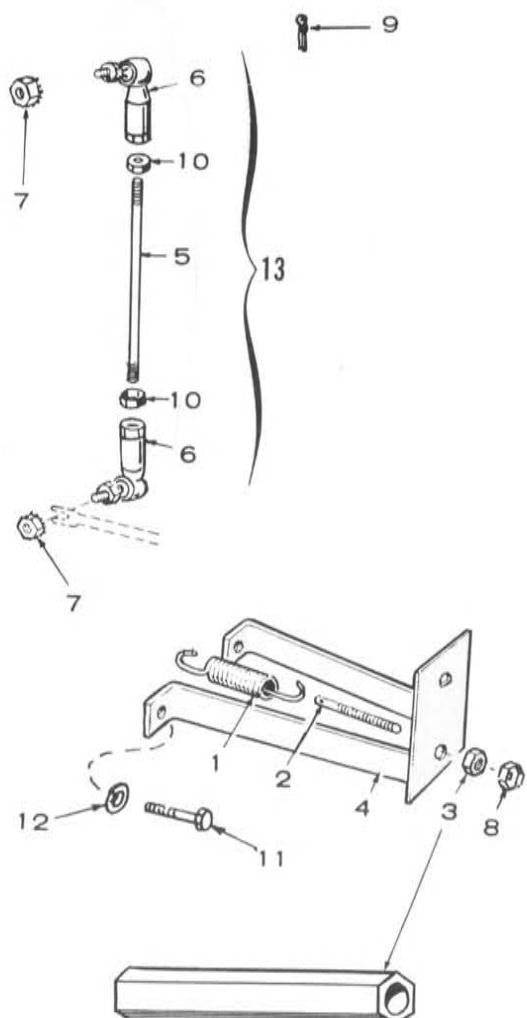
## GEARCASE



| REF.<br>NO. | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO.                       | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|--|--------------|---|-------------|-----------------------------------|--------------|--|
| 1           | GEARCASE ASSEMBLY (Includes Parts Marked*)<br>103-0277 | 1            | Spec A through E (Also Order 103-0251 Gasket)<br>Begin Spec F | 12          | 103-0218                          | 1            | Gasket, Backplate  |
| 2           | ARM. GOVERNOR<br>150-0836                              | 1            | Spec A through Q  | 13          | 103-0271                          | 1            | Backplate, Gearcase (To Replace One-Piece Backplate Used on Early Models Also Order 134-1532 Baffle) |
|             | 150-1091   | 1            | Begin Spec R  | 14          | 134-1532                          | 1            | Baffle, Backplate (Not Used on Early Models)   |
| 3           | 516-0111   | 1            | *Pin, Governor Cup Stop                                       | 15          | SCREW, CAP - HEX HEAD<br>110-0879 | 4            | Special  |
| 4           | 510-0777   | 1            | *Yoke, Governor   |             | 800-0028                          | 1            | 5/16-18 x 1"   |
| 5           | 518-0129   | 1            | *Ring, Yoke Retaining   | 16          | 800-0026                          | 1            | Screw, Cap - Hex Head (5/16-18 x 3/4")   |
| 6           | 509-0088   | 1            | *Seal, Governor Shaft   | 17          | 815-0347                          | 2            | Screw, Machine - Flat Head - Socket Drive (1/4-20 x 1/2")  |
| 7           | 510-0048   | 1            | *Bearing, Shaft - 1/2" Shaft                                  | 18          | 850-0045                          | 6            | Washer, Lock-Spring (5/16")  |
| 8           | 510-0082   | 1            | *Bearing, Shaft - 1/4" Shaft                                  | 19          | 526-0115                          | 5            | Washer, Flat (11/32" ID x 11/16" OD x 1/16" Thk)   |
| 9           | BALL, GOVERNOR SHAFT THRUST<br>510-0014                | 1            | Spec A through E (3/16")                                      | 20          | 850-0025                          | 1            | *Washer, Lock-Spring (#8)  |
|             | 510-0043   | 1            | Begin Spec F (5/16")  | 21          | 815-0176                          | 1            | *Screw, Machine - Hex Head (#8-32 x 1/2")  |
| 10          | 509-0087   | 1            | *Seal   | 22          | 150-0838                          | 1            | *Shaft, Governor   |
| 11          | GASKET, GEARCASE<br>103-0219                           | 1            | Spec A through E (Cast Iron Cover)                            |             |                                   |              |  |
|             | 103-0251   | 1            | Begin Spec F (Die Cast Cover)                                 |             |                                   |              |  |

\* - Parts Included in 103-0277 Gearcase Assembly.

# GOVERNOR

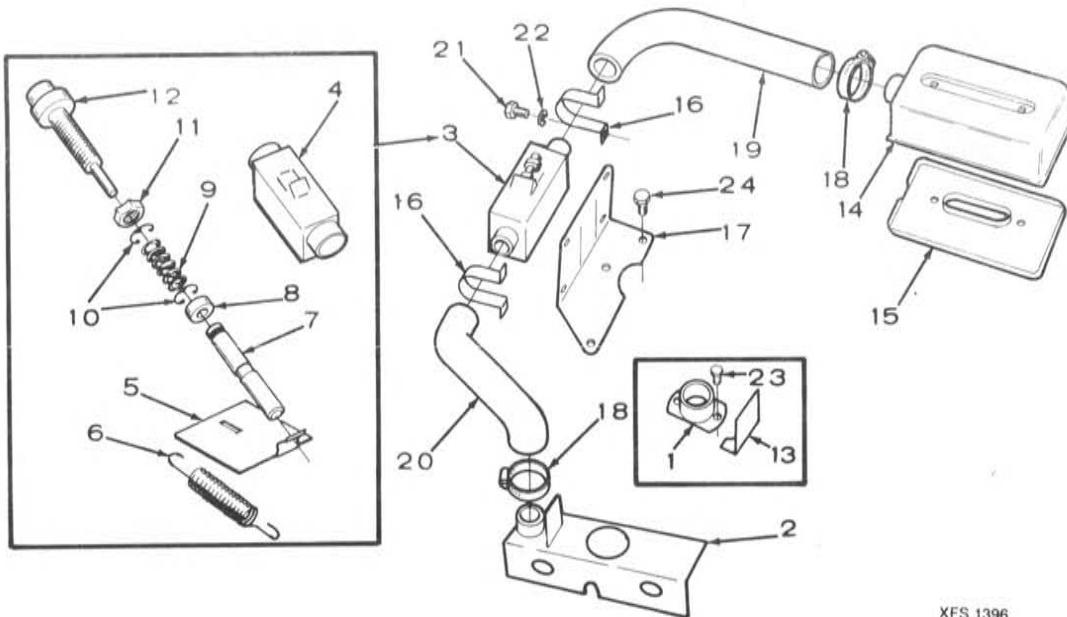


| REF.<br>NO. | PART<br>NO.                               | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|---|--------------|---|
| 1           | SPRING, GOVERNOR                          | 1            | #Spec A   |
|             | 150-0861                                  | 1            | Spec B through Q  |
|             | 150-0862                                  | 1            | Spec A through Q  |
|             |   |              | Vacu-Flo Cooled Sets  |
| 2           | STUD, GOVERNOR ADJUSTING                  | 1            | Begin Spec R  |
|             | 150-1085                                  | 1            | #Spec A   |
|             | 150-0863                                  | 1            | Spec B through Q  |
|             |   |              | Begin Spec R  |
|             | 150-1083                                  | 1            | Pressure Cooled Sets  |
|             | 150-1082                                  | 1            | Vacu-Flo Cooled Sets  |
| 3           | NUT, ADJUSTING                            |              | <b>Pressure Cooled Sets</b>   |
|             | 104-0091                                  | 1            | Spec A through Q  |
|             | 862-0003                                  | 1            | Begin Spec R  |
|             |   |              | <b>Vacu-Flo Cooled Sets</b>   |
|             | 150-0937                                  | 1            | Spec A through Q  |
|             | 150-1112                                  | 1            | Begin Spec R  |
| 4           | BRACKET, GOVERNOR                         |              | <b>Pressure Cooled Sets</b>   |
|             | 150-0814                                  | 1            | Spec A through Q  |
|             | 150-1110                                  | 1            | Begin Spec R  |
|             |   |              | <b>Vacu-Flo Cooled Sets</b>   |
|             | 150-0812                                  | 1            | Spec A through Q  |
|             | 150-1107                                  | 1            | Begin Spec R  |
| 5           | LINK, GOVERNOR                            |              |   |
|             | 150-0841                                  | 1            | Spec A through Q  |
|             | 150-1069                                  | 1            | *Begin Spec R   |
| 6           | JOINT, BALL                               |              |   |
|             | 150-0974                                  | 1            | Spec A through Q  |
|             | 150-1081                                  | 2            | *Begin Spec R   |
| 7           | 870-0131                                  | 2            | Nut, Hex - ET (#10-32)  |
| 8           | NUT, LOCK - Sets Without Vacu-Flo Cooling |              |   |
|             | 870-0130                                  | 1            | Spec A through Q (3/8-24)   |
|             | 870-0133                                  | 1            | Begin Spec R (3/8-16)   |
| 9           | 516-0036                                  | 1            | Key, Cotter — Spec A<br>through Q   |
| 10          | 870-0053                                  | 2            | *Nut, Hex - Begin Spec R (#10-32)   |
| 11          | 800-0005                                  | 2            | Screw, Cap - Hex Head<br>(1/4-20 x 3/4")                                  |
| 12          | 850-0040                                  | 2            | Washer, Lock - Spring (1/4")  |
| 13          | 150-1070                                  | 1            | Linkage Assembly, Governor -<br>Begin Spec R (Includes<br>Parts Marked *) |

# - For Spec A Replacement Order 1 each of 150-0861 Governor Spring and 150-0863 Governor Adjusting Stud.

\* - Parts Included in 150-1070 Governor Linkage Assembly.

**CARBURETOR AIR HEATER-BEGIN SPEC P  
(GASOLINE SETS)**

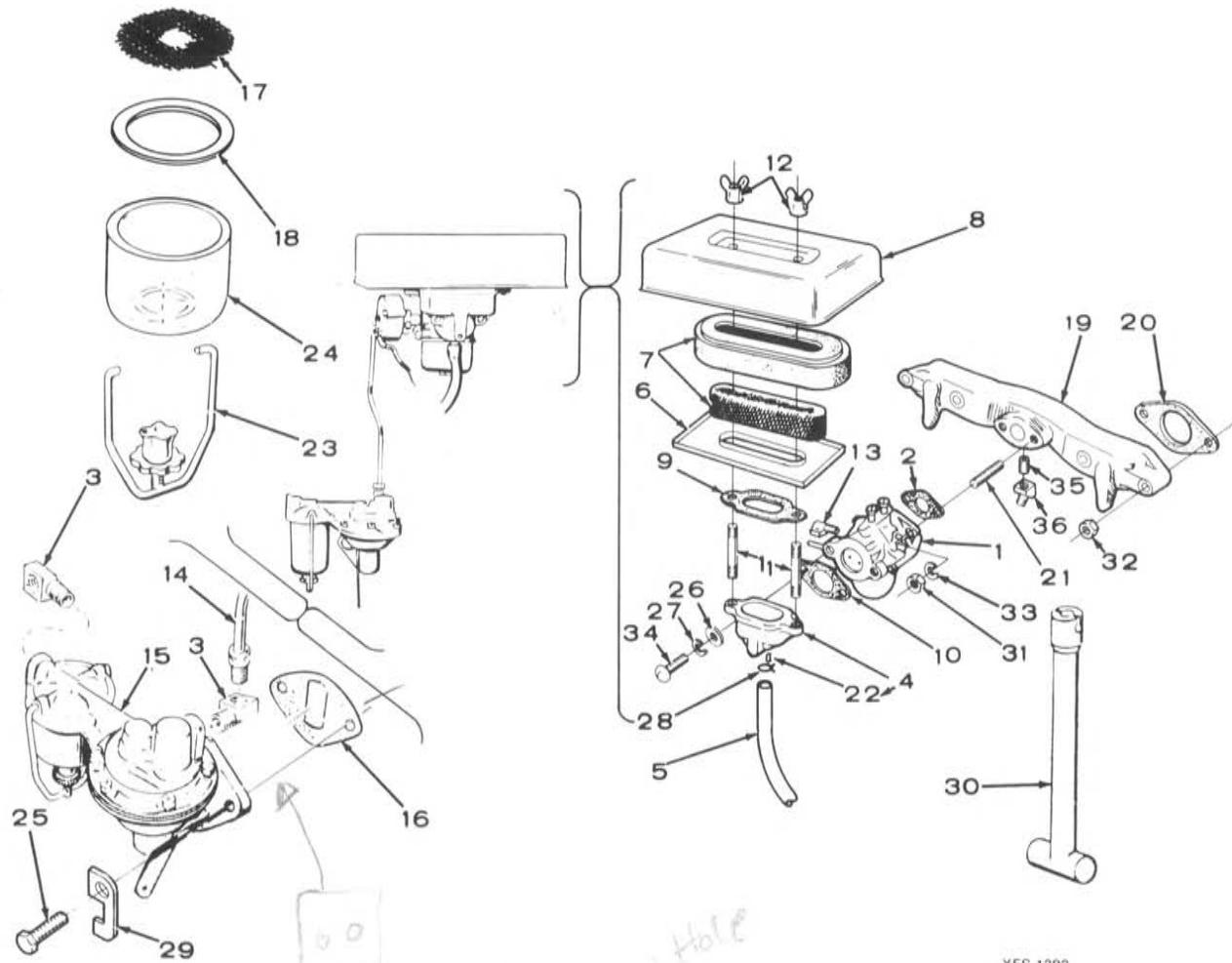


XFS 1396

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|-------------|--------------|--|-------------|--|--------------|--|
|             |             |              | HEATER KIT, CARBURETOR AIR (Complete Replacement for All Specs)  | 13          | 140-0789   | 1            | Shield, Air Outlet Hose - Pressure Cooled Sets with Duct or Duct & Shutter |
|             |             |              | <b>Pressure Cooled Sets</b>  | 14          | 140-0790   | 1            | Cover, Air Cleaner   |
|             | 140-0894    | 1            | Without Duct or Duct and Shutters  | 15          | 140-0791   | 1            | Pan, Air Cleaner   |
|             | 140-0893    | 1            | With Duct or Duct and Shutters   | 16          | 140-0821   | 2            | Clamp, Temperature Control Support - Pressure Cooled Sets                  |
|             | 140-0892    | 1            | <b>Vacu-Flo Cooled Sets</b>  | 17          | 140-0822   | 1            | Support, Temperature Control - Pressure Cooled Sets                        |
| 1           | 133-0187    | 1            | Adapter, Hose - Air Outlet - Pressure Cooled Sets with Duct or Duct & Shutter and Vacu-Flo Cooled Sets | 18          | CLAMP, HOSE<br>503-0311<br>503-0311                  | 2<br>4       | Pressure Cooled Sets<br>Vacu-Flo Cooled Sets                               |
| 2           | 133-0192    | 1            | Plenum, Manifold Heater - Pressure Cooled Sets without Duct or Shutters                                | 19          | HOSE, CONTROL TO AIR CLEANER<br>503-0475<br>503-0477 | 1<br>1       | Pressure Cooled Sets<br>Vacu-Flo Cooled Sets                               |
| 3           | 140-0788    | 1            | Control Assembly, Temperature (Includes Parts Marked*)   | 20          | HOSE, PLENUM TO CONTROL<br>503-0476<br>503-0039      | 1<br>1       | Pressure Cooled Sets<br>Vacu-Flo Cooled Sets                               |
| 4           | 140-0785    | 1            | *Housing, Temperature Control  | 21          | 813-0105   | 2            | Screw, Machine - Round Head (10-32 x 1")                                   |
| 5           | 140-0782    | 1            | *Shutter, Temperature Control  | 22          | 854-0010   | 2            | Washer, Lock - IT (#10)  |
| 6           | 140-0786    | 1            | *Spring, Shutter Control   | 23          | 808-0032   | 2            | Screw, Machine - Round Head Sheet Metal (#10 x 1/2")                       |
| 7           | 140-0784    | 1            | *Plunger, Temperature Control  | 24          | 800-1005   | 2            | Screw, Cap - Hex Head (1/4-20 x 3/4")                                      |
| 8           | 140-0808    | 1            | *Spacer, Vernatherm  |             |  |              |  |
| 9           | 140-0787    | 1            | *Spring, Vernatherm  |             |  |              |  |
| 10          | 518-0205    | 2            | *Ring, Retaining   |             |  |              |  |
| 11          | 870-0195    | 1            | *Nut, Locking - Vernatherm (5/16-24)   |             |  |              |  |
| 12          | 309-0181    | 1            | *Vernatherm, Temperature Control   |             |  |              |  |

\* - Parts Included in 140-0788 Temperature Control Assembly.

FUEL SYSTEM (GASOLINE)



XFS 1392

# FUEL SYSTEM (GASOLINE)

| REF.<br>NO. | PART<br>NO.                   | QTY.<br>USED       | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO.      | QTY.<br>USED                 | PART<br>DESCRIPTION                       |
|-------------|-------------------------------|--------------------|---|-------------|------------------|------------------------------|---|
| 1           | CARBURETOR                    | 1                  | Includes Mounting Gasket (See Separate Group for Components)  | 15          | 149-1787         | 1                            | Pump Kit, Fuel - Includes Mounting Gasket |
| 141-0759    |                               | 1                  | Spec A through Q<br>(Spec A through K Also order 153-0430 Thermo-Magnetic Choke Kit When Originally Equipped With Electric Choke) | 16          | 149-1048         | 1                            | Repair Kit, Fuel Pump                     |
|             |                               |                    |   | 17          | 149-0792         | 1                            | Gasket, Fuel Pump                         |
|             |                               |                    |   | 18          | 149-0463         | 1                            | Screen, Fuel Pump                         |
|             |                               |                    |   | 19          | 149-0517         | 1                            | Gasket, Bowl                              |
| 141-0876    |                               | 1                  | Begin Spec R  | 19          | MANIFOLD, INTAKE |                              |   |
| 2           | 141-0281                      | 1                  | Gasket, Carburetor  | 154-0724    |                  | 1                            | Spec A                                    |
| 3           | 502-0002                      | 2                  | Elbow, Inverted Male (90°) Fuel Pump Inlet and Outlet   | 154-0749    |                  | 1                            | Begin Spec B                              |
| 4           | ADAPTER, AIR CLEANER          | (Includes Tube)    |   | 154-0749    |                  | 1                            | Gasoline Sets                             |
| 140-0647    |                               | 1                  | Spec A through Q  | 154-1224    |                  | 1                            | Gas and Gas-Gasoline Sets                 |
| 140-0933    |                               | 1                  | Begin Spec R  | 20          | 154-0733         | 2                            | Sets Without Vacuum Switch                |
| 5           | HOSE, BREATHER                |                    |   | 21          | 520-0526         | 2                            | Sets With Vacuum Switch                   |
| 503-0389    |                               | 1                  | Spec A through H  | 22          | 123-0732         | 1                            | Gasket, Intake Manifold                   |
| 503-0416    |                               | 1                  | Spec J through S  | 23          | BAIL, FUEL PUMP  | (Measure for Correct Length) | Stud, Carburetor Mounting                 |
| 503-0471    |                               | 1                  | Begin Spec T  | 149-1006    |                  | 1                            | (5/16" x 1-1/4")                          |
| 6           | PAN, AIR CLEANER              |                    |   | 149-1169    |                  | 1                            | Tube, Nylon                               |
| 140-0595    |                               | 1                  | Spec A through N  | 24          | BOWL, FUEL PUMP  | (Measure for Correct Length) | 1-5/8" Long                               |
| 140-0791    |                               | 1                  | Begin Spec P  | 149-0116    |                  | 1                            | 2-7/8" Long                               |
| 140-0595    |                               | 1                  | Gas and Gas-Gasoline Sets   | 149-1168    |                  | 1                            | 2-3/8" Long                               |
| 7           | 140-1907                      | 1                  | Element and Retainer  | 25          | 800-0027         | 2                            | 1-5/8" Long                               |
| 8           | COVER, AIR CLEANER            |                    |   | 26          | 526-0241         | 2                            | Screw, Cap - Hex Head                     |
| 140-0594    |                               | 1                  | Spec A through N  | 27          | 850-0030         | 2                            | (5/16-18 x 7/8")                          |
| 140-0790    |                               | 1                  | Begin Spec P  | 28          | 503-0171         | 2                            | Washer, Flat (#10)                        |
| 140-0594    |                               | 1                  | Gas and Gas-Gasoline Sets   | 29          | 149-1307         | 2                            | Washer, Lock - Spring (#10)               |
| 9           | 140-0584                      | 1                  | Gasket, Air Cleaner   | 30          | 141-0727         | 1                            | Clamp, Breather Hose                      |
| 10          | GASKET, ADAPTER TO CARBURETOR |                    |   | 31          | 868-0002         | 2                            | Stiffener, Fuel Pump Mounting             |
| 140-0585    |                               | 1                  | Spec A through Q  | 32          | 870-0137         | 4                            | Rod, Carburetor Adjusting                 |
| 140-0921    |                               | 1                  | Begin Spec R  | 33          | 854-0017         | 2                            | Nut, Jam - Hex Head                       |
| 11          | 520-0621                      | 2                  | Stud, Air Cleaner (1/4" x 3")   | 34          | 813-0108         | 2                            | (5/16-24)                                 |
| 12          | 865-0020                      | 2                  | Nut, Wing (1/4-20)  | 35          | 505-0098         | 1                            | Nut, Hex - Self-Locking                   |
| 13          | ELBOW, INVERTED MALE          | (Carburetor Inlet) |   | 36          | 502-0053         | 1                            | (5/16-24)                                 |
| 502-0002    |                               | 1                  | Spec A through K (90°)  |             |                  |                              | Washer, Lock - IT (5/16")                 |
| 502-0065    |                               | 1                  | Begin Spec L (45°)  |             |                  |                              | Screw, Machine - Round Head               |
| 14          | LINE, PUMP TO CARBURETOR      |                    |   |             |                  |                              | (#10-32 x 1-1/2")                         |
| 159-0744    |                               | 1                  | Spec A through K  |             |                  |                              | Nipple, Close - Pipe (1/8" x 3/4")        |
| 149-1016    |                               | 1                  | Spec L through Q  |             |                  |                              | Gas and Gas-Gasoline Sets                 |
| 149-1099    |                               | 1                  | Begin Spec R  |             |                  |                              | With Vacuum Switch                        |
|             |                               |                    |   |             |                  |                              | Elbow, Street - Brass (45°)               |
|             |                               |                    |   |             |                  |                              | Gas and Gas-Gasoline Sets                 |
|             |                               |                    |   |             |                  |                              | With Vacuum Switch                        |

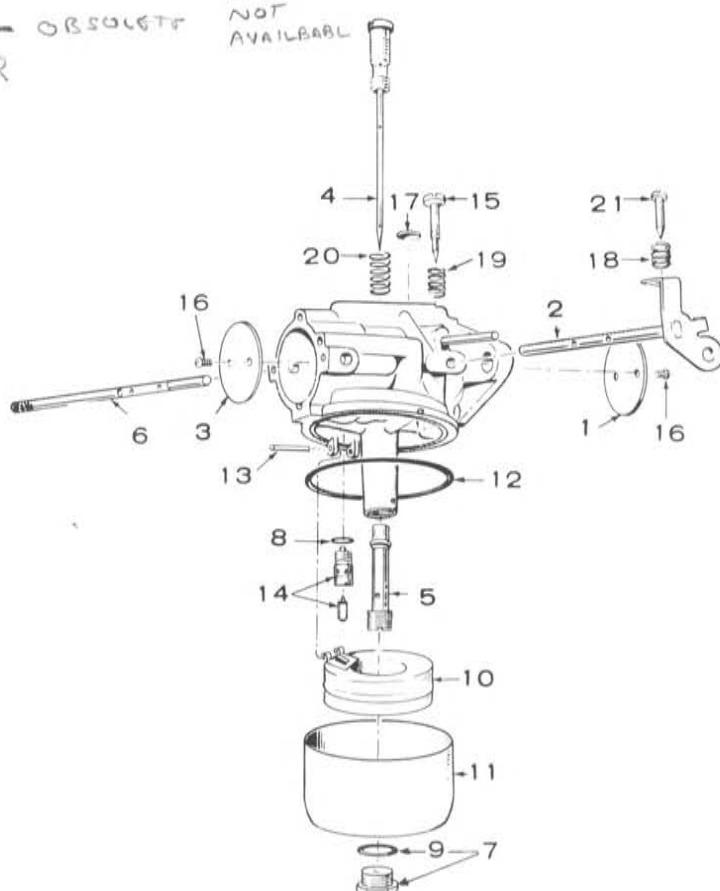
## CARBURETOR PARTS — SPEC A THROUGH Q

(Note Replacement Carburetor are same as  
used on units beginning with spec R)

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION |
|-------------|-------------|--------------|---------------------|
|-------------|-------------|--------------|---------------------|

### CARBURETOR REPLACEMENT KITS

|          |                           |  |  |  |
|----------|---------------------------|--|--|--|
|          | 1                         | Gasoline Sets - Kit 141-0759<br>(Includes carburetor 141-0876) |  |  |
|          | 1                         | Gas-Gasoline Sets - Kit 141-0758                               | OBSCURE  |  |
|          | 1                         | Gas Sets - Kit 141-0757 (Includes carburetor 141-0889)         | NOT AVAILABLE  |  |
| 143-0241 | 1                         | Repair Kit (Includes Parts Marked *)                           |  |  |
| 143-0201 | 1                         | *Gasket Kit (Includes Parts Marked #)                          |  |  |
| 141-0281 | 1                         | *#Gasket, Carburetor Mounting                                  |  |  |
| 143-0202 | 1                         | Valve, Throttle  |  |  |
| 2        | SHAFT AND LEVER, THROTTLE |  |  |  |
| 145-0301 | 1                         | Spec A   |  |  |
| 143-0234 | 1                         | Begin Spec B   |  |  |
| 3        | 143-0204                  | 1  | Valve, Choke   |  |
| 4        | 143-0235                  | 1  | *Needle, Idle Jet and High Speed Adjusting             |  |
| 5        | 143-0237                  | 1  | *Nozzle (Not Used on Gas Only Carburetor)              |  |
| 6        | SHAFT, CHOKE              |  |  |  |
|          |                           | <b>Gasoline Carburetor</b>                                     |  |  |
| 143-0207 | 1                         | Spec A through K   |  |  |
| 143-0315 | 1                         | Spec L through Q   |  |  |
|          |                           | <b>Gas-Gasoline Carburetor</b>                                 |  |  |
| 143-0232 | 1                         | Spec A through K   |  |  |
| 143-0316 | 1                         | Spec L through Q   |  |  |
| 7        | 143-0208                  | 1  | Screw and Gasket, Bowl                                 |  |
| 8        | 143-0015                  | 1  | #Gasket, Fuel Inlet Valve                              |  |
| 9        | 143-0209                  | 1  | #Gasket  |  |
| 10       | 143-0105                  | 1  | Float and Lever ((Not Used on Gas Only Carburetor))    |  |
| 11       | 143-0210                  | 1  | Bowl   |  |
| 12       | 143-0077                  | 1  | #Gasket, Bowl Ring                                     |  |
| 13       | 141-0703                  | 1  | *Pin, Float (Not Used on Gas Only Carburetor)          |  |
| 14       | 143-0341                  | 1  | *Valve, Fuel Inlet                                     |  |
| 15       | 143-0213                  | 1  | Screw, Idle Adjusting (2 for Gas-Gasoline Carburetor)  |  |
| 16       | 812-0014                  | 4  | *Screw, Machine - Round Head (#3-48 x 3/16")           |  |
| 17       | 143-0110                  | 1  | Plug, Expansion  |  |
| 18       | 143-0214                  | 1  | Spring, Throttle Adjusting                             |  |
| 19       | 143-0112                  | 1  | Spring, Idle Adjusting (2 for Gas-Gasoline Carburetor) |  |
| 20       | 143-0114                  | 1  | Spring, High Speed Adjusting                           |  |
| 21       | 143-0215                  | 1  | Screw, Throttle Adjusting                              |  |
| 24       | 145-0308                  | 1  | Tube, Gas Inlet - Gas and Gas-Gasoline Sets            |  |
| 25       | 145-0309                  | 1  | Needle, Gas Adjusting - Gas and Gas-Gasoline Sets      |  |
| 26       | 148-0010                  | 1  | Spring, Gas Adjusting - Gas and Gas-Gasoline Sets      |  |
| 27       | 143-0231                  | 1  | Wire, Choke Lock - Gas-Gasoline Sets                   |  |
| 28       | 505-0008                  | 1  | Plug (1/8") - Gas Sets                                 |  |
| 29       | 510-0075                  | 1  | Bearing, Needle - Throttle Shaft - Spec A              |  |
| 30       | 510-0076                  | 1  | Bearing, Needle - Throttle Shaft - Spec A              |  |

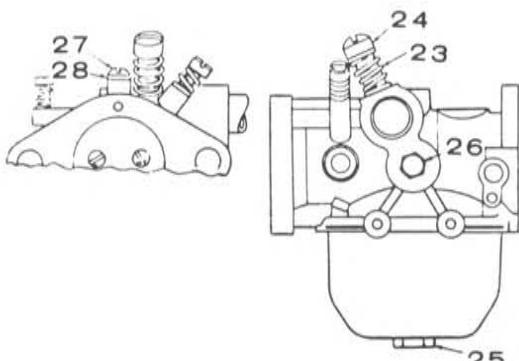
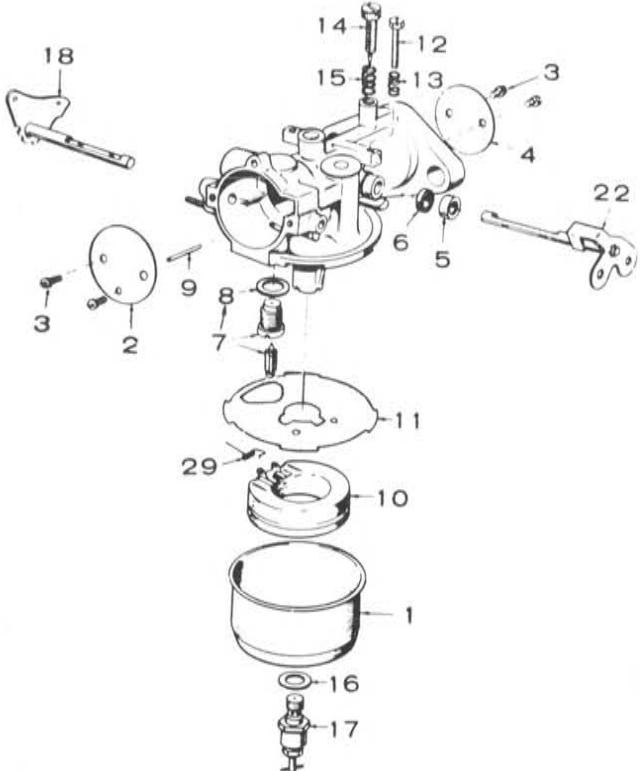


\* - Parts Included in 143-0241 Repair Kit.

# - Parts Included in 143-0201 Gasket Kit.

## CARBURETOR PARTS — BEGIN SPEC R

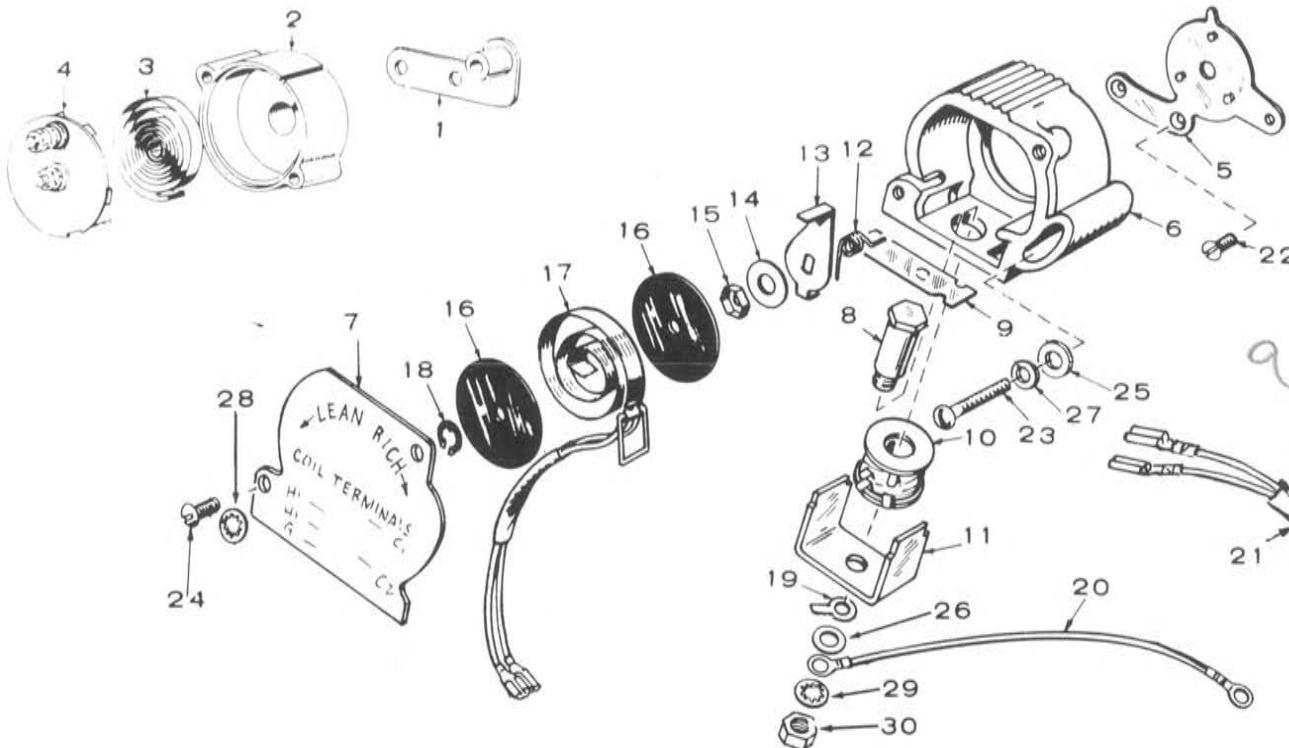
| REF.<br>NO. | PART<br>NO.                           | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|---------------------------------------|--------------|---|
|             | CARBURETOR (Includes Mounting Gasket) |              |   |
|             | 141-0876                              | 1            | Gasoline Sets -   |
|             | 141-0886                              | 1            | Gas-Gasoline Sets   |
|             | 141-0889                              | 1            | Gas Sets  |
|             | 141-0747                              | 1            | Repair Package (Includes Parts<br>Marked *)   |
|             | 141-0748                              | 1            | Gasket Kit (Includes Parts<br>Marked #)   |
|             | 141-0281                              | 1            | *#Gasket, Carburetor Mounting   |
| 1           | 141-0708                              | 1            | Bowl, Fuel  |
| 2           | 141-0860                              | 1            | Plate, Choke (Not Used on Gas<br>Only Carburetor)   |
| 3           | 141-0698                              | 4            | Screw and Washer, Choke and<br>Throttle Plate Mounting (Two<br>Used on Gas Only Carburetor) |
| 4           | 141-0793                              | 1            | Plate, Throttle   |
| 5           | 141-0705                              | 1            | *Retainer, Seal   |
| 6           | 141-0661                              | 1            | *#Seal, Rubber  |
| 7           | 141-0830                              | 1            | *Valve Seat Assembly, Fuel<br>(Not Used on Gas Only<br>Carburetor)                          |
| 8           | 141-0811                              | 1            | *#Washer, Fuel Valve Seat<br>(Not Used on Gas Only<br>Carburetor)                           |
| 9           | 141-0703                              | 1            | *Shaft, Float (Not Used on<br>Gas Only Carburetor)  |
| 10          | 141-0702                              | 1            | Float Assembly (Not Used<br>on Gas Only Carburetor)   |
| 11          | 141-0701                              | 1            | *#Gasket, Bowl to Body  |
| 12          | 141-0700                              | 1            | Screw, Throttle Stop  |
| 13          | 141-0711                              | 1            | Spring, Throttle Stop   |
| 14          | NEEDLE, IDLE ADJUSTING                |              |   |
|             | 141-0713                              | 1            | Gasoline and Gas Only<br>Carburetor   |
|             | 141-0713                              | 2            | Gas-Gasoline Carburetor   |
| 15          | SPRING, IDLE NEEDLE                   |              |   |
|             | 141-0710                              | 1            | Gasoline and Gas Only<br>Carburetor   |
|             | 141-0710                              | 2            | Gas-Gasoline Carburetor   |
| 16          | 141-0077                              | 1            | *#Washer, Main Jet Assembly   |
| 17          | 141-0712                              | 1            | Jet Assembly, Main<br>(Adjustable) Not Used<br>on Gas Only Carburetor                       |
| 18          | 141-0679                              | 1            | Shaft, Choke (Not<br>Used on Gas Only<br>Carburetor)  |
| 22          | 141-0735                              | 1            | Shaft and Lever,<br>Throttle  |
| 23          | 141-0733                              | 1            | Spring, Main Gas<br>Needle - Gas and<br>Gas-Gasoline Carburetor                             |
| 24          | 141-0734                              | 1            | Needle, Main Gas<br>Adjusting - Gas and<br>Gas-Gasoline Carburetor                          |
| 25          | 141-0736                              | 1            | Nut, Bowl - Gas<br>Only Carburetor  |
| 26          | 141-0737                              | 1            | Plug, Pipe (1/8")<br>Gas Only Carburetor  |
| 27          | 141-0738                              | 1            | Screw - Gas Only<br>Carburetor  |
| 28          | 141-0739                              | 1            | Washer - Gas Only<br>Carburetor   |
| 29          | 141-0799                              | 1            | *Spring, Float  |



\* - Parts Included in 141-0747 Repair Package.

# - Parts Included in 141-0748 Gasket Kit.

*Electric*  
CHOKE

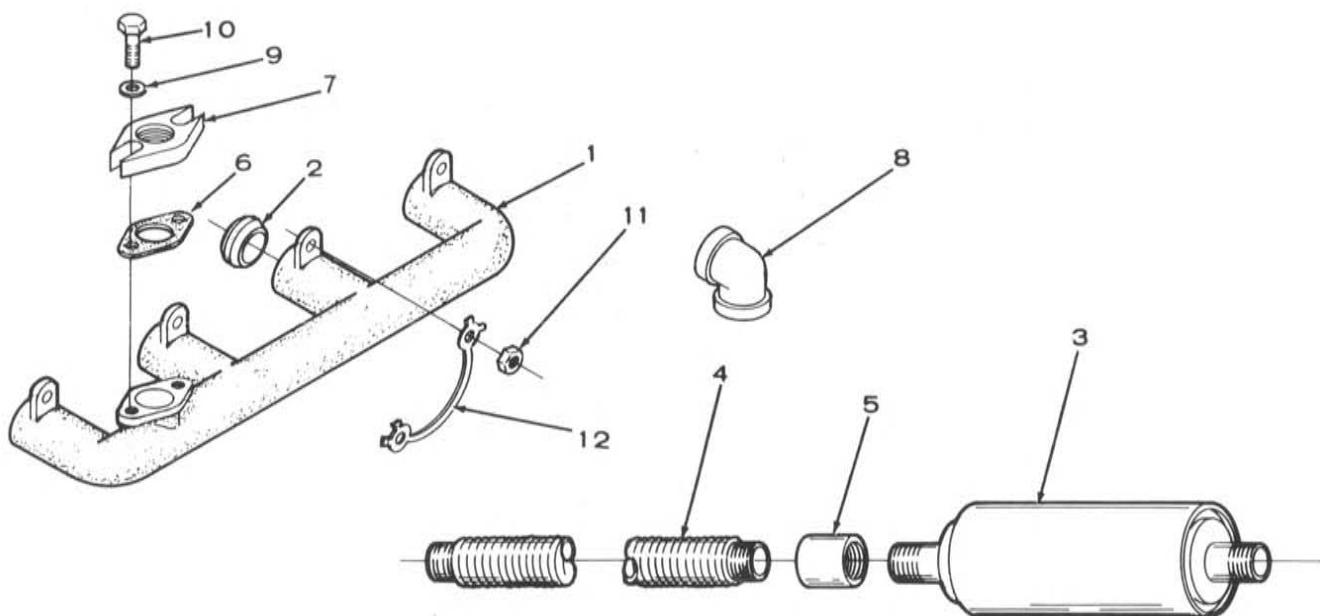


| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|-------------|--------------|---|
|             | 153-0430    | 1            | Choke Kit - Replacement for Sets Originally Equipped With Thermo-Magnetic Choke |
| 1           | 153-0324    | 1            | *Adapter - Spec A through K   |
| 2           | 153-0324    | 1            | Bracket - Spec A through K  |
| 3           | 153-0325    | 1            | *Element - Spec A through K   |
| 4           | 153-0325    | 1            | Cover Assembly, Choke - Spec A through K  |
| 5           | 153-0385    | 1            | Plate, Mounting - Begin Spec L  |
| 6           | 153-0386    | 1            | Body - Begin Spec L   |
| 7           | 153-0389    | 1            | Cover - Begin Spec L  |
| 8           | 153-0391    | 1            | Core, Solenoid - Begin Spec L   |
| 9           | 153-0395    | 1            | Armature - Begin Spec L   |
| 10          | 307-1203    | 1            | Coil, Solenoid Assembly - Begin Spec L  |
| 11          | 153-0392    | 1            | Frame, Solenoid - Begin Spec L  |
| 12          | SPRING      | 1            |   |
|             | 153-0387    | 1            | Spec L through R  |
|             | 153-0425    | 1            | Begin Spec S  |
| 13          | 153-0390    | 1            | Lever, Thermostat - Begin Spec L  |
| 14          | 526-0018    | 1            | Washer, Flat (17/64 ID x 5/8 OD x 1/16" Thk) - Begin Spec L                     |
| 15          | 870-0134    | 1            | Palnut (1/4-20) - Begin Spec L  |
| 16          | 153-0399    | 2            | Insulator - Begin Spec L  |

| REF.<br>NO. | PART<br>NO.                            | QTY.<br>USED | PART<br>DESCRIPTION                            |
|-------------|--|--------------|--|
| 17          | HEATER ASSEMBLY                        | 1            |  |
|             | 153-0400                               | 1            | Spec L through R                               |
| 18          | 153-0422                               | 1            | Begin Spec S                                   |
| 19          | 518-0129                               | 1            | Ring, Retaining - Begin Spec L                 |
| 20          | 332-0876                               | 1            | Terminal Ground - Begin Spec L                 |
|             | LEAD                                   |              |  |
|             | 334-0028                               | 1            | Choke to Coil - Spec A through K               |
|             | 334-0028                               | 1            | Choke Solenoid to Ground - Begin Spec L        |
| 21          | 338-0332                               | 1            | Harness, Choke - Begin Spec L                  |
| 22          | SCREW, FLATHEAD - CHOKE PLATE MOUNTING |              |  |
|             | 815-0161                               | 2            | Late Models (#10-32 x 3/8")                    |
|             | 815-0266                               | 2            | Early Models (#8-32 x 3/8")                    |
| 23          | 813-0107                               | 1            | Screw, Round Head (#10-32 x 1-1/4")            |
| 24          | 812-0076                               | 2            | Screw, Round Head (#8-32 x 5/16")              |
| 25          | 526-0008                               | 1            | Washer, Flat (13/64" ID x 7/16 OD x 1/32" Thk) |
| 26          | 526-0022                               | 1            | Washer, Flat (21/64" ID x 9/16 OD x 1/16 Thk)  |
| 27          | 850-0030                               | 1            | Washer, Lock - Spring (#10)                    |
| 28          | 854-0007                               | 2            | Washer, Lock - IT (#8)                         |
| 29          | 854-0017                               | 1            | Washer, Lock - IT (5/16")                      |
| 30          | 862-0015                               | 1            | Nut, Hex (5/16-18)                             |

\* - Parts Not Available - Order Replacement Choke Kit 153-0430.

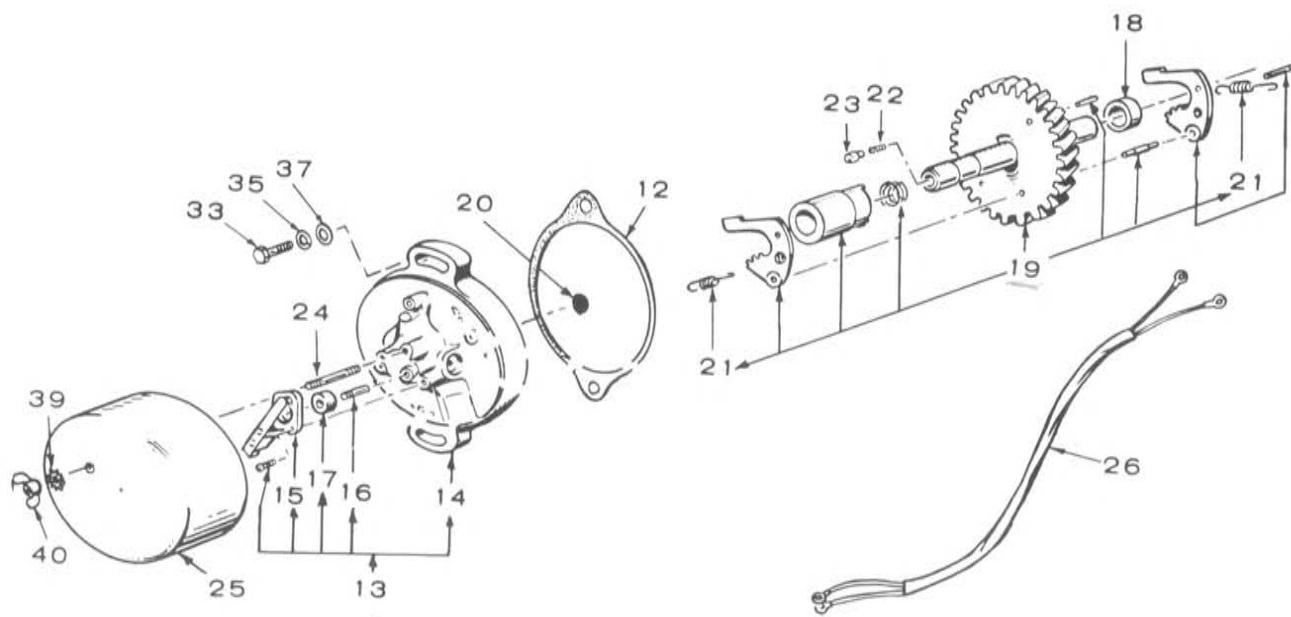
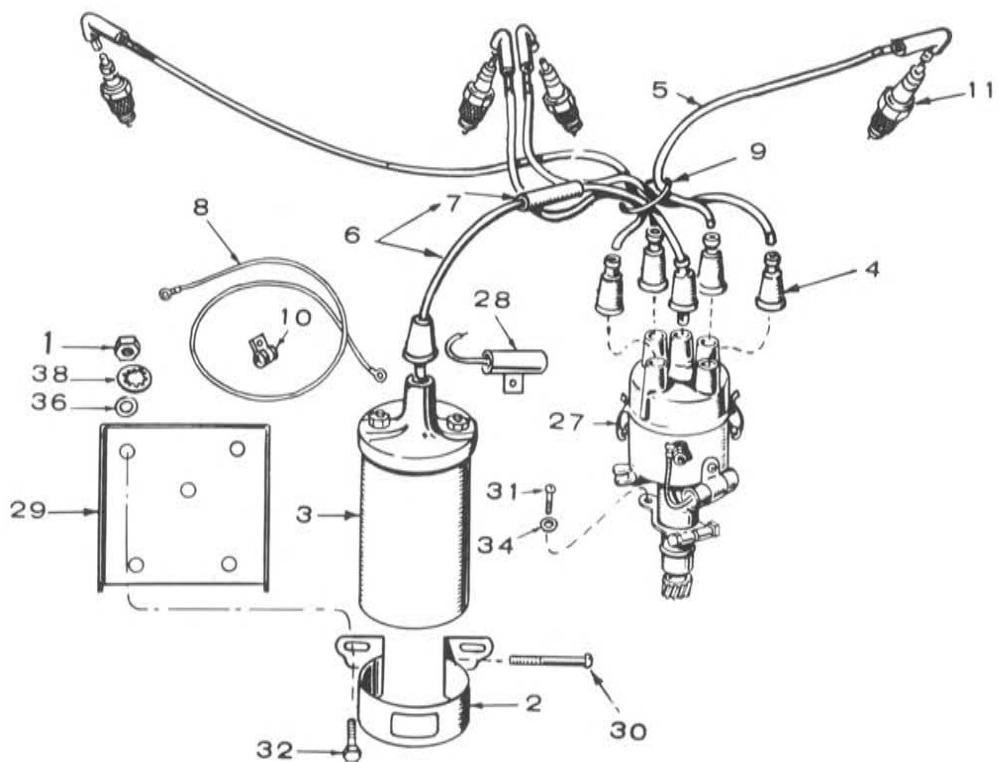
## EXHAUST SYSTEM



EXS 1066

| REF.<br>NO. | PART<br>NO.                          | QTY.<br>USED | PART<br>DESCRIPTION                                  | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                       |
|-------------|--------------------------------------|--------------|--|-------------|-------------|--------------|---|
| 1           | 154-0714                             | 1            | Manifold, Exhaust                                    | 5           | 505-0032    | 1            | Coupling, Pipe (1-1/2")<br>Unhoused and Skid Mounted Sets |
| 2           | 154-0463                             | 4            | Gasket - Exhaust Manifold                            | 6           | 154-0738    | 1            | Gasket, Exhaust Outlet                                    |
| 3           | MUFFLER<br>155-0077                  | 1            | Unhoused and Skid Mounted Sets                       | 7           | 155-0782    | 1            | Flange, Exhaust Outlet                                    |
| 4           | TUBE, EXHAUST - FLEXIBLE<br>155-0493 | 1            | Housed Sets<br>Unhoused and Skid Mounted Sets (36")  | 8           | 505-0043    | 2            | Elbow, Pipe (1-1/2 x 90°)<br>Housed Sets                  |
|             | 155-0841                             | 1            | Housed Sets (9-3/4")                                 | 9           | 526-0174    | 2            | Washer, Flat (13/32" ID x 25/32" OD x 9/64" Thk)          |
|             | 155-0949                             | 1            | Housed Sets With 155-0360 Critical Muffler (10-5/8") | 10          | 800-0052    | 2            | Screw, Cap - Hex Head (3/8-16 x 1-1/2")                   |
|             |                                      |              |  | 11          | 110-0445    | 8            | Nut, Hex (Special) Tab, Lock                              |
|             |                                      |              |  | 12          | 154-1665    | 4            |   |

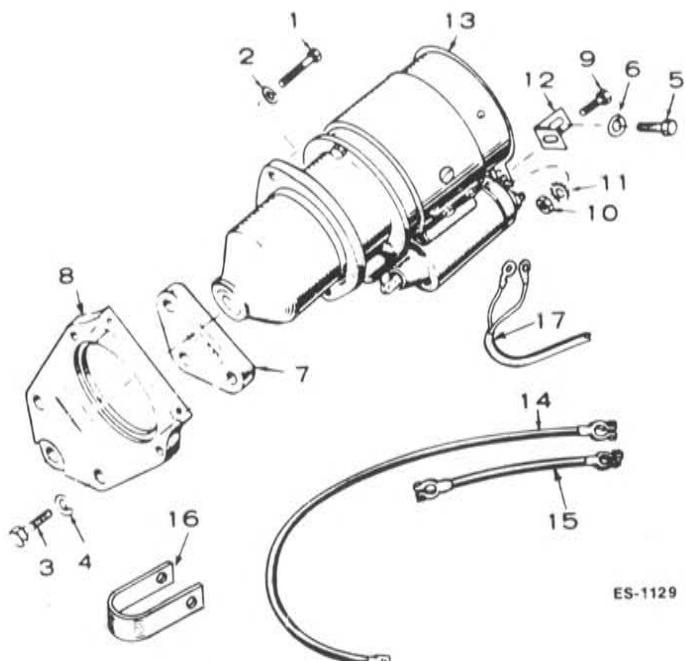
## IGNITION SYSTEM



## IGNITION SYSTEM

| REF.<br>NO. | PART<br>NO.                                      | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.                                     | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|--|--------------|--|-------------|---|--------------|---|
| 1           | 862-0001   | 2            | Nut, Hex (1/4-20)  | 21          | 160-0711  | 2            | Spring, Timing Weight   |
| 2           | 166-0279   | 1            | Clamp, Coil  | 22          | 160-0773  | 1            | Spring, Thrust Plunger  |
| 3           | 166-0278   | 1            | Coil, Ignition   | 23          | 160-0774  | 1            | Plunger, Thrust   |
| 4           | 160-0558   | 6            | Nipple, Ignition Cable   | 24          | 520-0347  | 1            | Stud, Plate Cover   |
| 5           | CABLE KIT, SPARK PLUG — Includes Suppressor      |              |  | 25          | 160-0719  | 1            | Cover, Breaker Plate  |
|             | 167-1596   | 3            | 13"  | 26          | 338-0261  | 1            | Harness, Wiring - Switchplate to Control                                  |
|             | 167-1595   | 1            | 24"  |             |   |              |   |
| 6           | CABLE, COIL TO DISTRIBUTOR (Includes Suppressor) |              |  | 27          | DISTRIBUTOR - See Separate Group for Components |              |   |
|             | 167-1426   | 1            | Pressure Cooled Sets   | 166-0307    |   | 1            | Sets Without Vacu-Flo Cooling   |
|             | 167-1425   | 1            | Vacu-Flo Cooled Sets   | 160-1300    |   | 1            | Sets With Vacu-Flo Cooling  |
| 7           | 314-0006   | 1            | Suppressor, Ignition Coil - Begin Spec G (Also Usable on Spec A through F) | 28          | 312-0193  | 1            | Condenser, Ignition Coil - Begin Spec G (Also Usable on Spec A through F) |
| 8           | 334-0028   | 1            | Lead, Coil to Distributor  | 29          | 160-0886  | 1            | Bracket, Coil Mounting - Vacu-Flo Cooled Sets                             |
| 9           | 509-0096   | 1            | "O" Ring   | 30          | 166-0286  | 1            | Screw, Round Head Machine - Coil Clamp                                    |
| 10          | 332-0052   | 1            | Clip, Spark Plug Cables  | 31          | 812-0148  | 1            | Screw, Round Head Machine (1/4-20 x 1 1/2")                               |
| 11          | PLUG, SPARK                                      |              |  | 32          | 800-0002  | 2            | Screw, Hex Head Cap (1/4-20 x 3/8")                                       |
|             | 167-0241   | 4            | Non-Resistor Type  | 33          | 800-0052  | 2            | Screw, Hex Head Cap (3/8-16 x 1-1/2")                                     |
|             | 167-0237   | 4            | Resistor Type  | 34          | 850-0040  | 1            | Washer, Lock (1/4")   |
| 12          | 160-0721   | 1            | Gasket, Breaker Plate  | 35          | 850-0050  | 2            | Washer, Lock (3/8")   |
| 13          | 191-0395   | 1            | Plate Assembly, Start-Disconnect   | 36          | 526-0015  | 2            | Washer, Flat (9/32 ID x 9/16 OD x 1/16" Thk)                              |
| 14          | 160-1224   | 1            | Plate Only, Start-Disconnect   | 37          | 526-0026  | 2            | Washer, Flat (13/32 ID x 3/4 OD x 1/16" Thk)                              |
| 15          | 309-0134   | 1            | Switch Assembly, Start-Disconnect  | 38          | 854-0014  | 2            | Washer, Lock - IT (1/4")  |
| 16          | 309-0140   | 1            | Plunger, Start-Disconnect  | 39          | 853-0008  | 1            | Washer, Lock - ET (#10)   |
| 17          | 160-0382   | 1            | Diaphragm, Start-Disconnect  | 40          | 865-0011  | 1            | Nut, Wing (#10-32)  |
| 18          | 160-0720   | 1            | Spacer, Timing Control   |             |   |              |   |
| 19          | 160-0707   | 1            | Gear and Shaft Assembly  |             |   |              |   |
| 20          | 160-0806   | 1            | Disc, Thrust   |             |   |              |   |

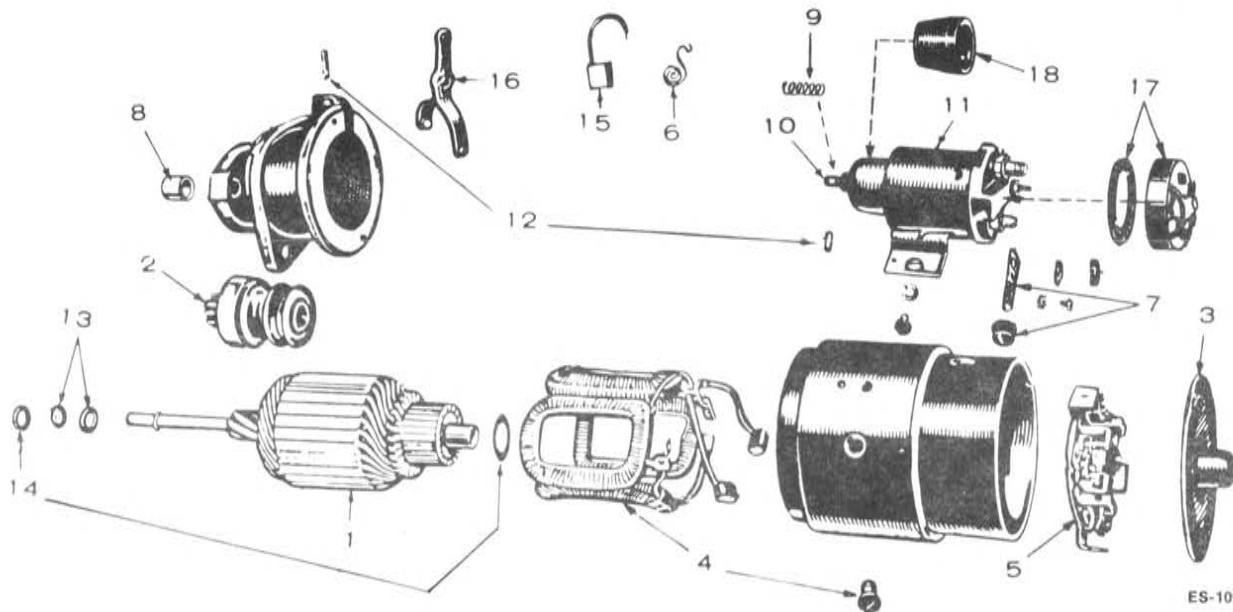
## STARTER



ES-1129

| REF.<br>NO. | PART<br>NO.                | QTY.<br>USED | PART<br>DESCRIPTION                                |
|-------------|----------------------------|--------------|--|
| 1           | 800-0051                   | 2            | Screw, Cap - Hex Head<br>(3/8-16 x 1-1/4")         |
| 2           | 850-0050                   | 2            | Washer, Lock - Spring (3/8")                       |
| 3           | 800-0054                   | 2            | Screw Cap - Hex Head<br>(3 8-16 x 2")              |
| 4           | 850-0050                   | 3            | Washer, Lock - Spring (3 8")                       |
| 5           | 800-0052                   | 1            | Screw, Cap - Hex Head<br>(3/8-16 x 1-1/2")         |
| 6           | 850-0050                   | 1            | Washer, Lock - Spring (3/8")                       |
| 7           | 191-0311                   | 1            | Spacer, Starter                                    |
| 8           | 191-0512                   | 1            | Flange, Starter                                    |
| 9           | 800-0046                   | 1            | Screw, Cap - Hex Head<br>(3/8-16 x 1/2")           |
| 10          | 864-0003                   | 1            | Nut, Hex (3/8-16)                                  |
| 11          | 856-0010                   | 1            | Washer, Lock - EIT (3/8")                          |
| 12          | 191-0365                   | 1            | Bracket, Starter                                   |
| 13          | 191-0324                   | 1            | Starter (See Separate Group<br>for Components)     |
| 14          | CABLE, BATTERY<br>416-0021 | 2            | Sets Without Housing or Skid<br>Mounting (20-1/2") |
|             | 416-0037                   | 2            | Sets With Housing or Skid<br>Mounting (48")        |
| 15          | 416-0133                   | 1            | Cable, Battery Jumper                              |
| 16          | 416-0096                   | 1            | Clamp, Battery Cable                               |
| 17          | 338-0262                   | 1            | Harness, Wiring                                    |

## STARTER PARTS



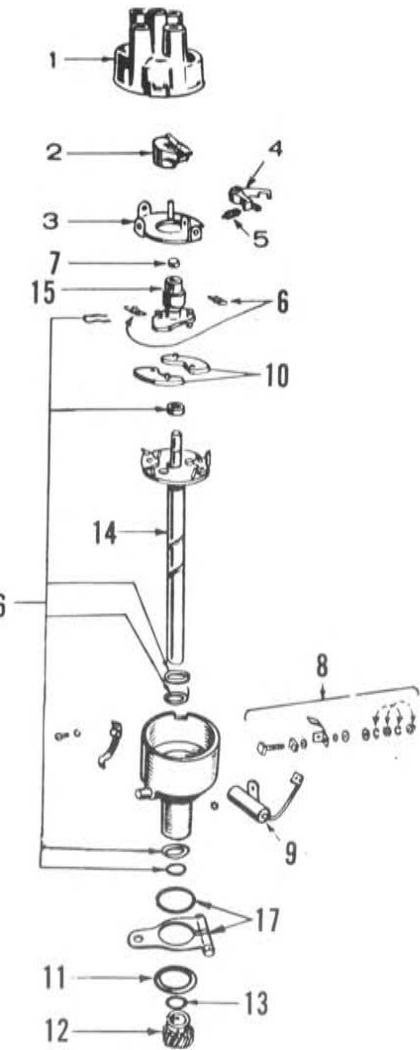
ES-1098

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                               |
|-------------|-------------|--------------|---|
|             | 191-0324    | 1            | Starter   |
| 1           | 191-0712    | 1            | Armature  |
| 2           | 191-0432    | 1            | Clutch  |
| 3           | 191-1023    | 1            | Head Assembly, Commutator End                     |
| 4           | 191-1024    | 1            | Field Package, Field                              |
| 5           | 191-1025    | 1            | Plate Assembly, Brush                             |
| 6           | 191-1020    | 1            | Spring Set, Brush (Set of 4)                      |
| 7           | 191-1263    | 1            | Connector Package                                 |
| 8           | 191-0497    | 1            | Bearing (Bronze), Drive End                       |
| 9           | 191-1027    | 1            | Plunger   |
| 10          | 191-1028    | 1            | Core Assembly, Moving                             |
| 11          | 191-0433    | 1            | Switch, Solenoid                                  |
| 12          | 191-1029    | 1            | Yoke Parts Package                                |
| 13          | 191-1030    | 1            | Stop and Lock Ring Package, Pinion                |
| 14          | 191-1031    | 1            | Thrust Washer Package, Armature (Use as Required) |
| 15          | 191-0434    | 1            | Brush Set, Service                                |
| 16          | 191-1032    | 1            | Yoke  |
| 17          | 191-0468    | 1            | Cover, Solenoid                                   |
| 18          | 191-1134    | 1            | Boot, Rubber - Part of Moving Core Assembly       |

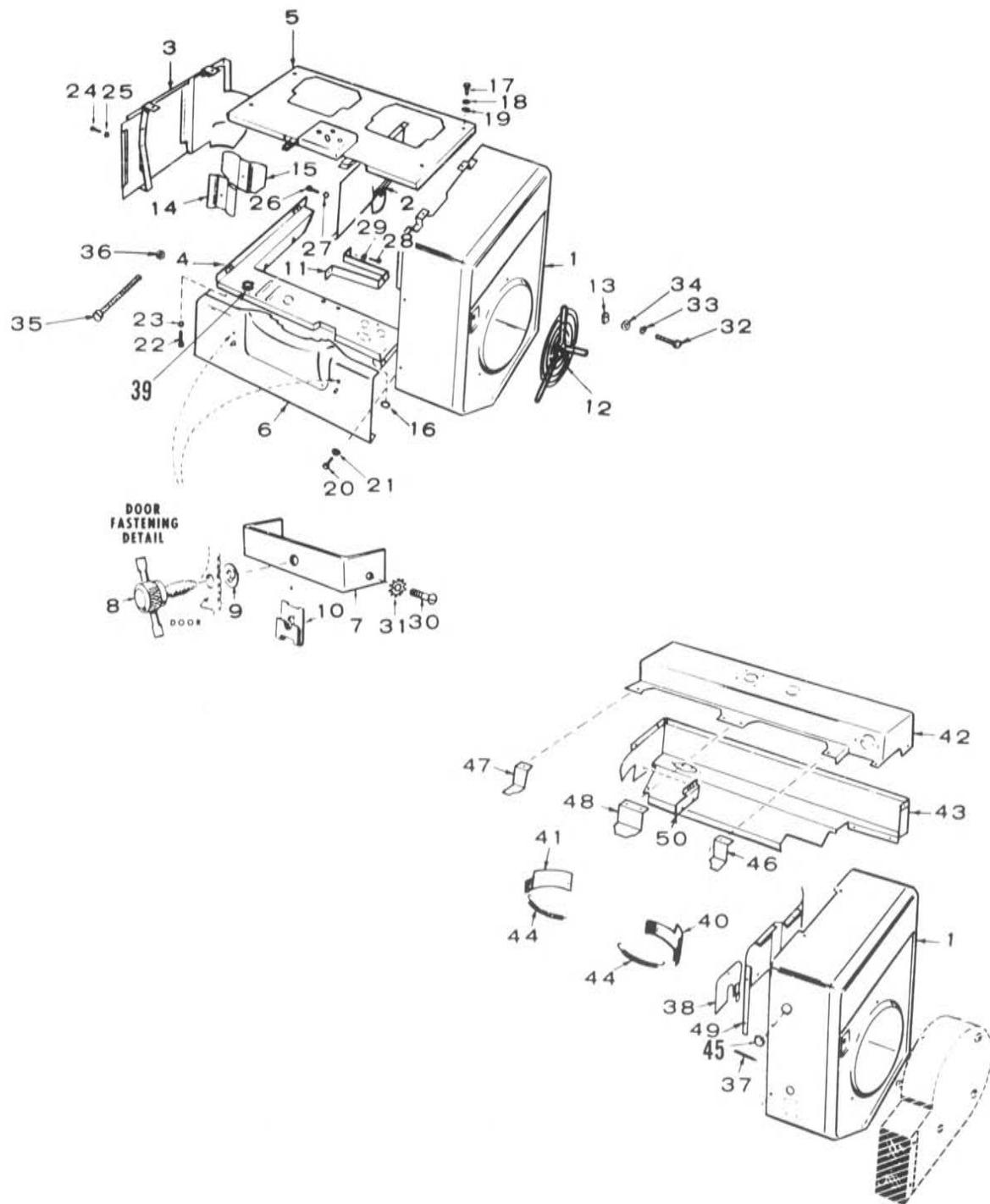


## DISTRIBUTOR PARTS

| REF.<br>NO.                 | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                |
|-----------------------------|-------------|--------------|------------------------------------|
| <b>DISTRIBUTOR ASSEMBLY</b> |             |              |                                    |
| 166-0307                    | 1           |              | Pressure Cooled Sets               |
| 160-1300                    | 1           |              | Vacu-Flo Cooled Sets               |
| 1 166-0235 ✓                | 1           |              | Cap                                |
| 2 166-0234 ✓                | 1           |              | Rotor                              |
| 3 166-0297 ✓                | 1           |              | Plate, Breaker                     |
| 4 166-0245 ✓                | 1           |              | Point Set, Breaker                 |
| 5 166-0061 ✓                | 1           |              | Nut, Lock - Contact Screw          |
| 6 166-0606 ✓                | 1           |              | Spring Set, Governor Weight        |
| 7 166-0607 ✓                | 1           |              | Wick Package                       |
| 8 166-0608 ✓                | 1           |              | Terminal Stud and Parts<br>Package |
| 9 166-0310 ✓                | 1           |              | Condenser                          |
| 10 166-0609 ✓               | 1           |              | Weight Set, Governor               |
| 11 509-0096 ✓               | 1           |              | Seal, Base                         |
| 12 166-0303 ✓               | 1           |              | Gear, Drive                        |
| 13 518-0216 ✓               | 1           |              | Ring, Retaining                    |
| 14 166-0610 ✓               | 1           |              | Shaft, Drive                       |
| 15 166-0611 ✓               | 1           |              | Cam and Stop Plate                 |
| 16 166-0612 ✓               | 1           |              | Bearing and Parts Package          |
| 17 166-0623 ✓               | 1           |              | Arm, Ignition Advance              |



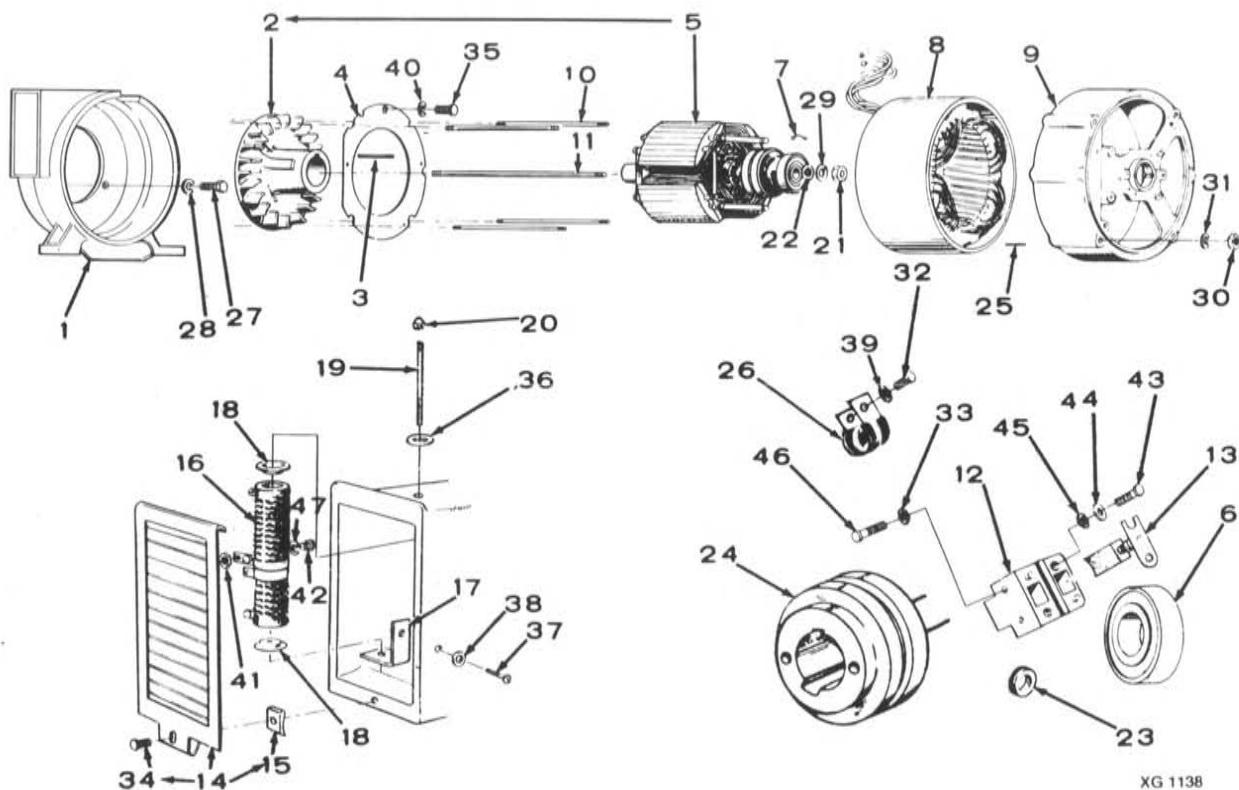
## AIR HOUSING



## AIR HOUSING

| REF.<br>NO. | PART<br>NO.                 | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.         | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|-----------------------------|--------------|--|-------------|---------------------|--------------|---|
| 1           | HOUSING, BLOWER             |              |  | 25          | 854-0010            | 2            | Washer, Lock - IT (#10)   |
|             | 134-1087                    | 1            | Pressure Cooled Sets   | 26          | 815-0235            | 1            | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")                                |
|             | 134-1433                    | 1            | Vacu-Flo Cooled Sets   | 27          | 853-0013            | 1            | Washer, Lock - ET (1/4")  |
| 2           | 134-1048                    | 1            | Housing, Cylinder Air - Front  | 28          | 800-0024            | 2            | Screw, Cap - Hex Head<br>(5/16-18 x 1/2")                               |
| 3           | 134-1051                    | 1            | Housing, Cylinder Air - Rear   | 29          | 850-0045            | 2            | Washer, Lock - Spring (5/16")   |
| 4           | 134-1418                    | 1            | Panel, Cylinder Air - Bottom   | 30          | 813-0098            | 2            | Screw, Machine - Round Head<br>(#10-32 x 3/8")                          |
| 5           | COVER, CYLINDER AIR HOUSING |              |  | 31          | 853-0008            | 2            | Washer, Lock - ET (#10)   |
|             | 134-1119                    | 1            | Spec A   | 32          | 800-0007            | 3            | Screw, Cap - Hex Head<br>(1/4-20 x 1")                                  |
|             | 134-1785                    | 1            | Spec B through P<br>Begin Spec R   | 33          | 850-0040            | 3            | Washer, Lock - Spring (1/4")  |
|             | 134-1785                    | 1            | Gasoline Sets  | 34          | 526-0115            | 3            | Washer, Flat (11/32" ID x<br>11/16" OD x 1/16" Thk)                     |
|             | 134-1910                    | 1            | Gas and Gas-Gasoline Sets  | 35          | 812-0165            | 1            | Screw, Machine - Round Head<br>(1/4-20 x 4-1/2")                        |
| 6           | PANEL, AIR HOUSING DOOR     |              |  | 36          | 854-0014            | 1            | Washer, Lock - IT (1/4")  |
|             | 134-1096                    | 1            | Spec A   | 37          | 104-0528            | 1            | Pointer, Timing - Vacu-Flo<br>Cooled Sets                               |
|             | 134-1202                    | 1            | Begin Spec B   | 38          | 134-1415            | 1            | Cover, Access Hole - Vacu-Flo<br>Cooled Sets                            |
| 7           | 134-1089                    | 2            | Bracket, Air Housing Door  | 39          | FITTING<br>508-0117 | 1            | Grommet, Rubber - Spec A<br>through AA                                  |
| 8           | 134-1373                    | 2            | Screw, Door Panel  |             | 517-0108            | 1            | Plug, Cap - Begin Spec AB   |
| 9           | 134-1180                    | 4            | Washer, Door Panel<br><b>(NOTE:</b> Some early models<br>used 8 for top cover) | 40          | 134-1109            | 1            | Shroud - No. 1 Cylinder<br>(Front) Vacu-Flo Cooled Sets                 |
| 10          | CLIP, RETAINER              |              |  | 41          | 134-1337            | 1            | Shroud - No. 4 Cylinder<br>(Rear) Vacu-Flo Cooled Sets                  |
|             | 870-0194                    | 6            | Pressure Cooled Sets (U Type)  | 42          | 134-1434            | 1            | Cover, Cylinder Shroud -<br>Vacu-Flo Cooled Sets                        |
|             | 870-0178                    | 8            | Vacu-Flo Cooled Sets (J Type)  | 43          | 134-1435            | 1            | Wrapper, Cylinder Shroud -<br>Vacu-Flo Cooled Sets                      |
| 11          | SUPPORT, BLOWER HOUSING     |              |  | 44          | 134-0944            | 4            | Spring, Cylinder Shroud<br>Wrapper - Vacu-Flo Cooled<br>Sets            |
|             | 134-1088                    | 1            | Pressure Cooled Sets   | 45          | 517-0035            | 1            | Plug, Dot Button (1-1/16"<br>Hole) Vacu-Flo Cooled Sets<br>Begin Spec R |
|             | 134-1085                    | 1            | Vacu-Flo Cooled Sets   | 46          | 134-1427            | 1            | Baffle, Front - Vacu-Flo<br>Cooled Sets                                 |
| 12          | 134-1178                    | 1            | Grille   | 47          | 134-1428            | 1            | Baffle, Rear - Vacu-Flo<br>Cooled Sets                                  |
| 13          | 134-1092                    | 3            | Retainer, Grille   | 48          | 134-1430            | 1            | Baffle, Center - Vacu-Flo<br>Cooled Sets                                |
| 14          | 134-1097                    | 1            | Baffle, Cylinder (Carburetor<br>Side)  | 49          | 134-1472            | 1            | Panel, Cylinder Air - Vacu-<br>Flo Cooled Sets                          |
| 15          | 134-1098                    | 1            | Baffle, Cylinder (Opposite<br>Carburetor Side)                                 | 50          | 134-1429            | 1            | Bracket, Cylinder Shroud -<br>Vacu-Flo Cooled Sets                      |
| 16          | 508-0002                    | 2            | Grommet, Rubber (1/2" Hole)<br>Bottom Cylinder Air Panel                       |             |                     |              |   |
| 17          | 800-0004                    | 4            | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")                                       |             |                     |              |   |
| 18          | 850-0040                    | 4            | Washer, Lock - Spring (1/4")   |             |                     |              |   |
| 19          | 526-0021                    | 4            | Washer, Flat (17/64" ID x<br>3/4" OD x 1/16" Thk)                              |             |                     |              |   |
| 20          | 815-0235                    | 6            | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")                                       |             |                     |              |   |
| 21          | 854-0014                    | 6            | Washer, Lock - IT (1/4")   |             |                     |              |   |
| 22          | 815-0235                    | 2            | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")                                       |             |                     |              |   |
| 23          | 854-0014                    | 2            | Washer, Lock - IT (1/4")   |             |                     |              |   |
| 24          | 813-0097                    | 2            | Screw, Machine - Round Head<br>(#10-32 x 5/16")                                |             |                     |              |   |

GENERATOR—SPEC A THROUGH Z



XG 1138

OVERSPEED CONTROL (SWITCH)  
SEE PAGE 66

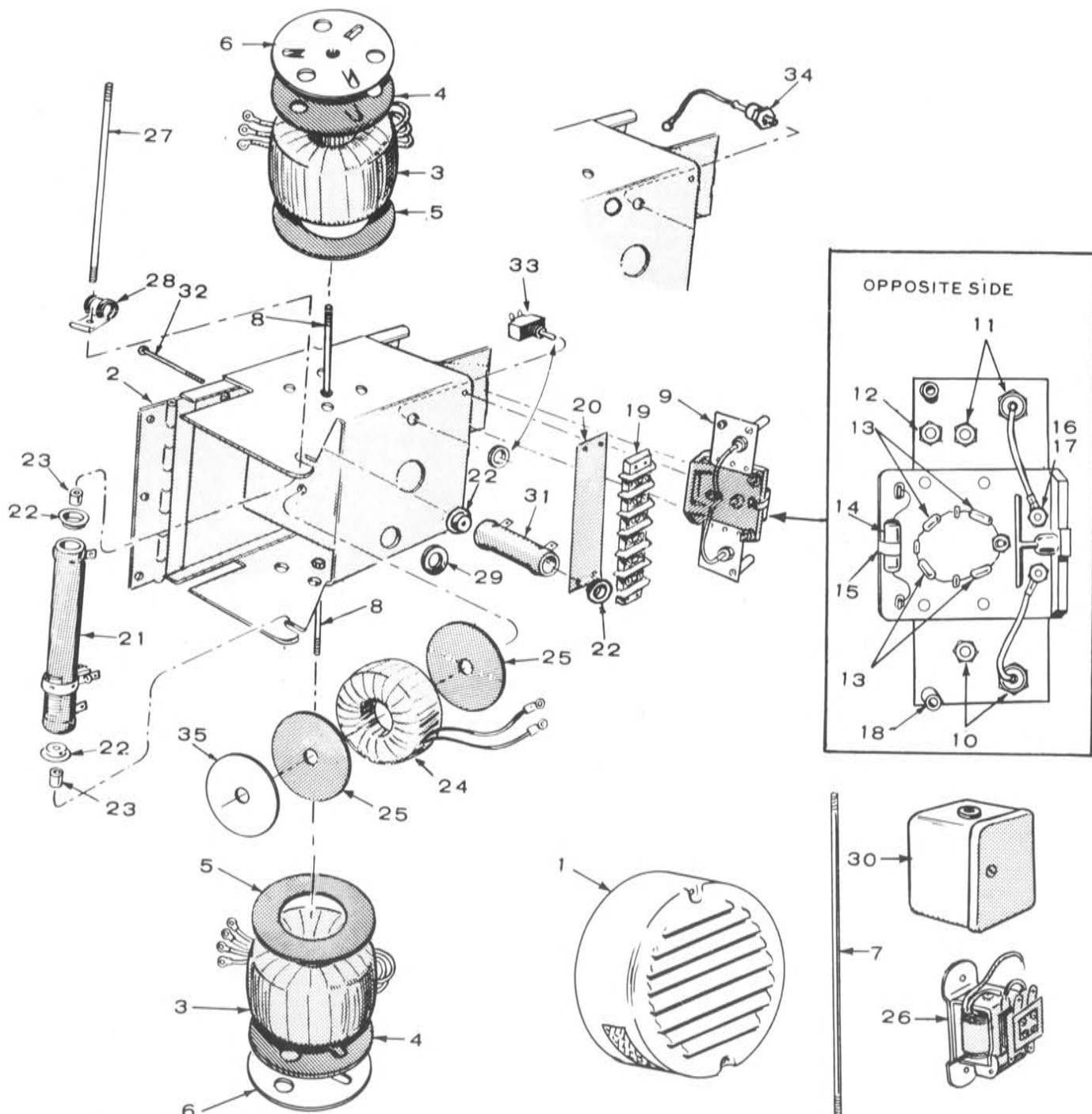
# GENERATOR—SPEC A THROUGH Z

| REF.<br>NO. | PART<br>NO.   | QTY.<br>USED | PART<br>DESCRIPTION                                  | REF.<br>NO. | PART<br>NO.             | QTY.<br>USED               | PART<br>DESCRIPTION                               |
|-------------|---|--------------|--|-------------|-------------------------|----------------------------|---|
| 1           | ADAPTER, GENERATOR                                  |              |  | 15          | 870-0177                | 1                          | #Nut, Speed (#10)                                 |
|             | 231-0099  | 1            | Spec A through J                                     | 16          | 304-0500                | 1                          | Resistor, Tapped Adjustable                       |
|             | 231-0111  | 1            | Begin Spec K   | 17          | 232-1565                | 1                          | Bracket, Resistor Mounting                        |
|             | 231-0112  | 1            | Mobile Electric Power Plants                         | 18          | 304-0006                | 2                          | Washer, Resistor Centering                        |
| 2           | 205-0064  | 1            | *Fan, Generator                                      | 19          | 520-0620                | 1                          | Stud, Resistor Mounting                           |
| 3           | 515-0103  | 1            | *Key, Fan to Rotor                                   | 20          | 866-0001                | 1                          | Nut, Acorn (1/4-20)                               |
| 4           | 234-0162  | 1            | Baffle, Generator Air                                | 21          | NUT, ROTOR THROUGH STUD |                            |   |
| 5           | ROTOR ASSEMBLY, GENERATOR (Includes Parts Marked *) |              |  | 232-1567    | 1                       | Spec A through D (7/16-14) |   |
|             | 201-1121  | 1            | 10.0 - 12.5 kw 60 Hz                                 | 870-0203    | 1                       | Begin Spec E (7/16-20)     |   |
|             | 201-1122  | 1            | All others   | 22          | 232-0200                | 1                          | Washer - Cone Shaped (Special) Rotor through Stud |
| 6           | 510-0047  | 1            | *Bearing, Rotor                                      | 23          | GROMMET, RUBBER         |                            |   |
| 7           | 232-0596  | 1            | Clip, Bearing Stop                                   | 508-0095    | 1                       | Air Baffle                 |   |
| 8           | STATOR, GENERATOR                                   |              |  | 508-0112    | 1                       | Lead Outlet                |   |
|             | 220-0594  | 1            | Single Phase 10.0 kw 60 Hz                           | 24          | 204-0061                | 1                          | *Ring, Collector                                  |
|             |   |              | Three Phase 10.0 - 12.5 kw 60 Hz                     | 25          | 516-0138                | 2                          | Pin, Roll (3/16" x 9/16") Alignment               |
|             | 220-0594  | 1            | 120/208 Volt   | 26          | 332-0050                | 1                          | Clip - Brush Wires                                |
|             | 220-0628  | 1            | 120/240 Volt   | 27          | SCREW, CAP — HEX HEAD   |                            |   |
|             | 220-0673  | 1            | 277/480 Volt   | 800-0050    | 2                       | 3/8-16 x 1"                |   |
|             |   |              | 50 Hertz 12.5 kw                                     | 800-0051    | 2                       | 3/8-16 x 1-1/4"            |   |
|             | 220-0667  | 1            | Single Phase   | 28          | 850-0050                | 4                          | Washer, Lock - Spring (3/8")                      |
|             | 220-0668  | 1            | Three Phase  | 29          | 850-0055                | 1                          | Washer, Lock - Spring (7/16")                     |
|             | 220-0601  | 1            | 60 Hertz 15.0 kw                                     | 30          | 862-0015                | 4                          | Nut, Hex (5/16 - 18)                              |
|             |   |              | Single Phase   | 31          | 850-0045                | 4                          | Washer, Lock - Spring (5/16")                     |
|             |   |              | Three Phase  | 32          | 811-0098                | 1                          | Screw, Machine - Round Head Brass (#10-32 x 3/8") |
|             | 220-0595  | 1            | 120/208 Volt   | 33          | 856-0002                | 4                          | Washer, Lock - EIT (#8)                           |
|             | 220-0632  | 1            | 120/240 Volt   | 34          | 809-0046                | 1                          | #Screw, Sheet Metal - Round Head (#10 x 3/4")     |
|             | 220-0655  | 1            | 277/480 Volt   | 35          | 813-0098                | 5                          | Screw, Machine - Round Head (#10-32 x 3/8")       |
|             | 220-0651  | 1            | 347/600 Volt   | 36          | 850-0040                | 1                          | Washer, Lock - Spring (1/4")                      |
|             | 220-0651  | 1            | 600 Volt   | 37          | 812-0150                | 1                          | Screw, Machine - Round Head (1/4-20 x 5/8")       |
|             |   |              | X-Ray Applications                                   | 38          | 850-0040                | 1                          | Washer, Lock - Spring (1/4")                      |
|             | 220-0667  | 1            | 50 Hertz   | 39          | 856-0003                | 1                          | Washer, Lock - EIT (#10)                          |
|             | 220-0601  | 1            | 60 Hertz   | 40          | 850-0030                | 5                          | Washer, Lock - Spring (#10)                       |
| 9           | BELL, END   |              |  | 41          | 871-0010                | 1                          | Nut, Hex - Brass (#10-32)                         |
|             | 211-0138  | 1            | Spec A through D                                     | 42          | 811-0098                | 1                          | Screw, Machine - Round Head Brass (#10-32 x 3/8") |
|             |   |              | Begin Spec E   | 43          | 812-0085                | 4                          | Screw, Machine - Round Head (#8-32 x 1-1/8")      |
|             | 211-0138  | 1            | Sets Without Overspeed Switch                        | 44          | 526-0049                | 4                          | Washer, Flat (13/64" ID x 7/16" OD x 1/32" Thk)   |
|             | 211-0152  | 1            | Sets With Overspeed Switch                           | 45          | 856-0002                | 4                          | Washer, Lock - EIT (#8)                           |
| 10          | STUD, GENERATOR THROUGH                             |              |  | 46          | 812-0086                | 4                          | Screw, Machine - Round Head (#8-32 x 1-1/4")      |
|             |   |              | 10.0 - 12.5 kw 60 Hz                                 | 47          | 856-0003                | 1                          | Washer, Lock - EIT (#10)                          |
|             | 520-0607  | 4            | Spec A through D                                     |             |                         |                            |   |
|             | 520-0638  | 4            | Begin Spec E   |             |                         |                            |   |
|             |   |              | All others   |             |                         |                            |   |
|             | 520-0460  | 4            | Spec A through D                                     |             |                         |                            |   |
|             | 520-0640  | 4            | Begin Spec E   |             |                         |                            |   |
| 11          | STUD, ROTOR THROUGH                                 |              |  |             |                         |                            |   |
|             | 520-0613  | 1            | 10.0 - 12.5 kw 60 Hz                                 |             |                         |                            |   |
|             | 520-0615  | 1            | All others   |             |                         |                            |   |
| 12          | 212-1064  | 2            | Block, Collector Ring Brush                          |             |                         |                            |   |
| 13          | 214-0059  | 4            | Brush, Collector Ring                                |             |                         |                            |   |
| 14          | 234-0163  | 1            | Cover Assembly, Air Outlet (Includes Parts Marked #) |             |                         |                            |   |

\* - Parts Included in Generator Rotor Assemblies.

# - Parts Included in 234-0163 Cover Assembly.

## GENERATOR EXCITER - SPEC A THROUGH Z



**NOTE:**

- 02SX1N1A used on all 60 hertz sets Spec A and B.
- 06SX1N1A used on all 60 hertz sets Spec C and D.
- 06SX1N1B used on all 60 hertz sets Spec E through M.
- 06SX1N1B used on 120/240 volt, 120/208 volt and 600 volt, 3 phase, 60 hertz sets begin Spec P.
- 06SX1N3B used on all 60 hertz sets (except 120/240 volt, 120/208 volt and 600 volt, 3 phase sets) begin Spec P.
- 06SX51N1A used on all 50 hertz sets Spec A through D.
- 06SX51N1B used on all 50 hertz sets Spec E through M.
- 06SX51N1B used on 120/240 volt, 120/208 volt and 600 volt, 3 phase, 50 hertz sets begin Spec P.
- 06SX51N3B used on all 50 hertz sets (except 120/240 volt, 120/208 volt and 600 volt, 3 phase sets) begin Spec P.

Check your set nameplate for correct magneciter number. Select the correct Part Number column that applies to your set.

**GENERATOR EXCITER - SPEC A THROUGH Z**

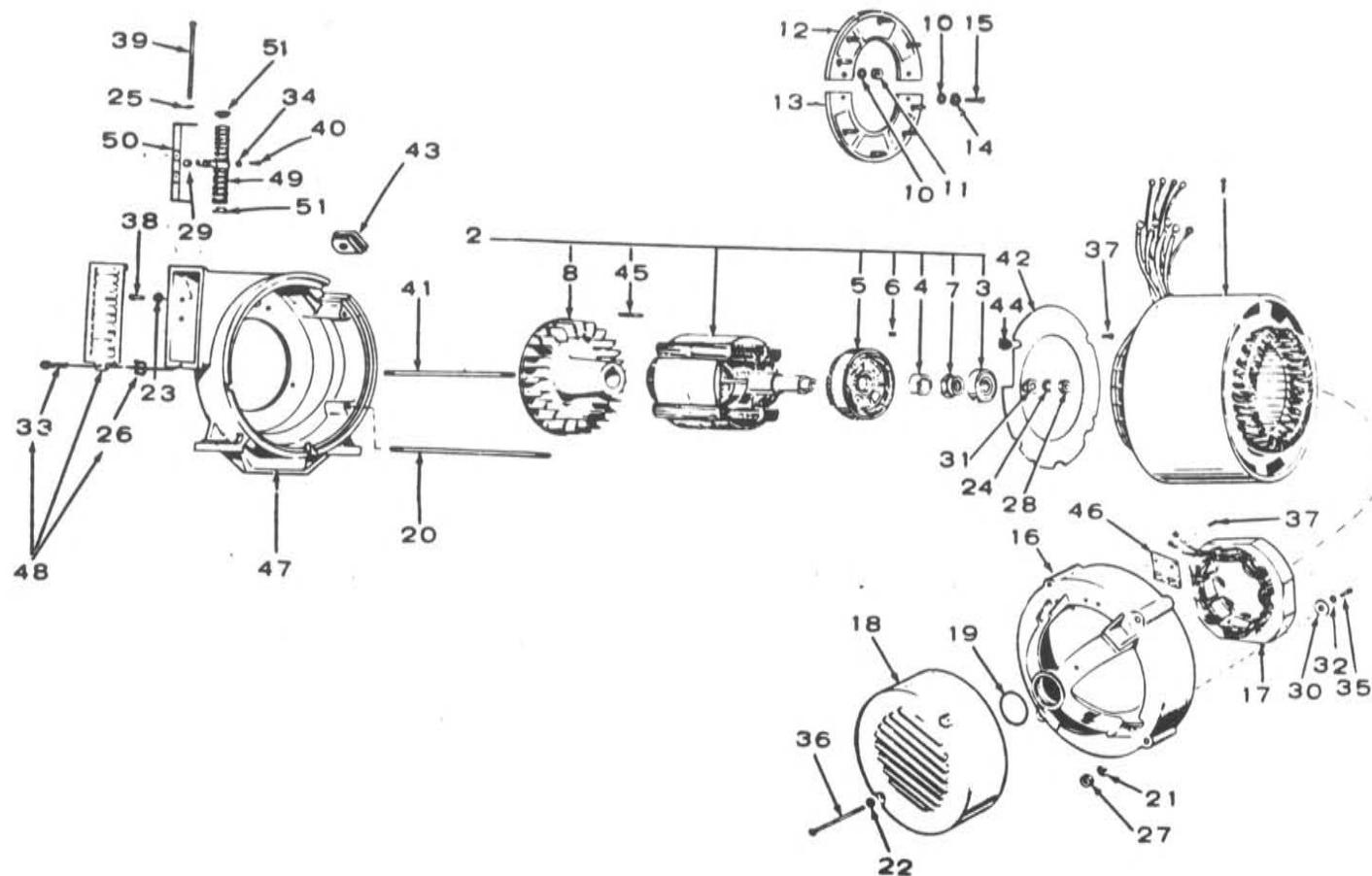
| REF NO. | PART NUMBER | PART DESCRIPTION  | QUANTITY USED |   |   |   |   |   |   |   |   |   |
|---------|-------------|---|---------------|---|---|---|---|---|---|---|---|---|
|         |             |   | A             | B | C | D | E | F | G | H | J | K |
|         |             | 02SX1N1A Use Column A<br>04SX1N1A Use Column B<br>04SX1N1B Use Column C<br>04SX1N3B Use Column D<br>06SX1N1A Use Column E<br>06SX1N1B Use Column F<br>06SX1N3B Use Column G<br>06SX51N1A Use Column H<br>06SX51N1B Use Column J<br>06SX51N3B Use Column K | X             | X | X | X | X | X | X | X | X | X |
|         | 209-0001    | Exciter, Complete (Less Cover)  | 1             |   |   |   |   |   |   |   |   |   |
|         | 209-0002    | Exciter, Complete (Less Cover)  |               | 1 |   |   |   |   |   |   |   |   |
|         | 209-0003    | Exciter, Complete (Less Cover)  |               |   | 1 |   |   |   |   |   |   |   |
|         | 209-0005    | Exciter, Complete (Less Cover)  |               |   |   | 1 |   |   |   |   |   |   |
|         | 209-0007    | Exciter, Complete (Less Cover)  |               |   |   |   | 1 |   |   |   |   |   |
|         | 209-0008    | Exciter, Complete (Less Cover)  |               |   |   |   |   | 1 |   |   |   |   |
|         | 209-0010    | Exciter, Complete (Less Cover)  |               |   |   |   |   |   | 1 |   |   |   |
|         | 209-0011    | Exciter, Complete (Less Cover)  |               |   |   |   |   |   |   | 1 |   |   |
|         | 209-0012    | Exciter, Complete (Less Cover)  |               |   |   |   |   |   |   | 1 |   |   |
|         | 209-0013    | Exciter, Complete (Less Cover)  |               |   |   |   |   |   |   |   | 1 |   |
| 1       | 234-0154    | • Cover, Exciter  | 1             | 1 |   |   | 1 |   |   | 1 |   |   |
| 1       | 234-0185    | • Cover, Exciter  |               |   | 1 | 1 |   | 1 | 1 | 1 | 1 | 1 |
| 2       | 234-0153    | Panel Only, Exciter   | 1             | 1 |   |   | 1 |   |   | 1 |   |   |
| 2       | 234-0188    | Panel Only, Exciter   |               |   | 1 | 1 |   | 1 | 1 | 1 | 1 | 1 |
| 3       | 315-0084    | Reactor, Gate   | 2             |   | 2 | 2 |   | 2 | 2 | 2 |   |   |
| 3       | 315-0099    | Reactor, Gate   |               |   | 2 | 2 |   | 2 | 2 | 2 |   |   |
| 3       | 315-0102    | Reactor, Gate   |               |   |   | 2 |   |   |   |   | 2 | 2 |
| 3       | 315-0104    | Reactor, Gate   |               |   |   |   |   |   |   | 2 | 2 | 2 |
| 4       | 232-1553    | Gasket, Gate Reactor Mounting - Outer   | 2             | 2 | 2 | 2 |   | 2 | 2 | 2 | 2 | 2 |
| 4       | 232-1608    | Gasket, Gate Reactor Mounting - Outer   |               |   |   |   | 2 |   |   | 2 |   |   |
| 5       | 232-1551    | Gasket, Gate Reactor Mounting - Inner   | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 6       | 232-1552    | Retainer, Gate Reactor  | 2             | 2 | 2 | 2 |   | 2 | 2 | 2 | 2 | 2 |
| 6       | 234-0191    | Retainer, Gate Reactor  |               |   |   |   | 2 |   |   | 2 |   |   |
| 7       | 520-0211    | Stud, Gate Reactor Mounting   | 1             | 1 |   |   | 1 |   |   | 1 |   |   |
| 8       | 800-0013    | Screw, Cap - Hex Head (1/4-20 x 2-1/2")   |               |   | 2 | 2 |   |   | 2 | 2 |   |   |
| 8       | 800-0015    | Screw, Cap - Hex Head (1/4-20 x 3")   |               |   |   |   |   |   | 2 | 2 |   |   |
| 9       | 305-0259    | Rectifier Assembly (Includes Parts Marked †)  | 1             | 1 | 1 |   |   |   |   |   |   |   |
| 9       | 305-0387    | Rectifier Assembly (Includes Parts Marked Δ)  |               |   |   | 1 |   |   |   |   |   |   |
| 9       | 305-0264    | Rectifier Assembly (Includes Parts Marked *)  |               |   |   |   |   | 1 | 1 | 1 | 1 | 1 |
| 9       | 305-0388    | Rectifier Assembly (Includes Parts Marked £)  |               |   |   |   |   |   | 1 |   |   | 1 |
| 10      | 305-0238    | †Δ*£ Rectifier Only, Power Field (Negative)   | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 11      | 305-0239    | †Δ*£ Rectifier Only, Power Field (Positive)   | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 12      | 305-0239    | Δ£ Rectifier Only, Field Flash  |               |   |   |   | 1 |   |   | 1 |   | 1 |
| 13      | 305-0240    | †Δ*£ Rectifier, Voltage Control   | 4             | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

## GENERATOR EXCITER - SPEC A THROUGH Z

| REF NO.                               | PART NUMBER   | PART DESCRIPTION                                       | QUANTITY USED |   |   |   |   |   |   |   |   |             |
|---------------------------------------|---|--|---------------|---|---|---|---|---|---|---|---|-------------|
|                                       |   |  | A             | B | C | D | E | F | G | H | J | K           |
| 14                                    | 304-0476  | †Δ Resistor (500-Ohm, 5 Watt)                          | 1             | 1 | 1 | 1 |   |   |   |   |   |             |
| 14                                    | 304-0512  | *£ Resistor (150-Ohm, 50 Watt)                         |               |   |   |   | 1 | 1 | 1 | 1 | 1 | 1           |
| 15                                    | 304-0498  | †Δ*£ Clip, Resistor Mounting                           | 1             | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 16                                    | 332-0697  | †Δ*£ Stud, Terminal (Flat Head)                        | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2           |
| 17                                    | 332-0698  | †Δ*£ Stud, Terminal (Extended Slotted Head)            | 1             | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 18                                    | 870-0196  | †Δ*£ Fastener (Compression Type)                       | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2           |
| 19                                    | 332-0699  | Block, Terminal (6 Place)                              | 1             | 1 |   |   | 1 |   |   | 1 |   |             |
| 19                                    | 332-0745  | Block, Terminal (7 Place)                              |               |   |   | 1 | 1 |   | 1 | 1 | 1 | 1           |
| 20                                    | 332-0746  | Strip, Block Marker (7 Place)                          |               |   |   | 1 |   |   | 1 |   | 1 |             |
| 20                                    | 332-0925  | Strip, Block Marker (7 Place)                          |               |   |   |   | 1 |   | 1 |   |   | 1           |
| 21                                    | 304-0489  | Resistor, Fixed (200-Ohm, 50 Watt)                     | 1             |   |   |   |   |   |   |   |   |             |
| 21                                    | 304-0511  | Resistor, Tapped - 500-Ohm (425 Fixed, 75 Adj.)        |               |   |   |   | 1 |   |   | 1 |   |             |
| 21                                    | 304-0527  | Resistor, Tapped - 500-Ohm (425 Fixed, 75 Adj.)        |               |   |   | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 22                                    | 304-0015  | Washer, Centering - Resistor                           | 2             | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4           |
| 23                                    | 232-1473  | Spacer, Resistor Mounting                              | 2             |   |   |   |   |   |   |   |   |             |
| 23                                    | 232-1550  | Spacer, Resistor Mounting                              |               | 2 |   |   | 2 |   |   |   | 2 |             |
| 23                                    | 232-1474  | Spacer, Resistor Mounting                              |               |   | 2 | 2 |   | 2 | 2 | 2 | 2 | 2           |
| 24                                    | 315-0085  | Reactor, Voltage Control                               | 1             |   |   |   |   |   |   |   |   |             |
| 24                                    | 315-0100  | Reactor, Voltage Control                               |               | 1 | 1 | 1 | 1 | 1 | 1 | 1 |   |             |
| 24                                    | 315-0105  | Reactor, Voltage Control                               |               |   |   |   |   |   |   | 1 | 1 | 1           |
| 25                                    | 232-1548  | Gasket, Voltage Control Reactor                        | 2             | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2           |
| 26                                    | 307-0584  | Relay, Field Build-Up                                  | 1             |   |   |   |   |   |   |   |   |             |
| 27                                    | 520-0641  | Stud, Tapped Resistor Mounting                         | 1             |   | 1 | 1 |   |   | 1 | 1 |   |             |
| 27                                    | 812-0116  | Screw, Tapped Resistor Mounting (RHMS #10-24 x 4-1/2") |               |   |   | 1 |   | 1 |   | 1 |   |             |
| 28                                    | 332-0050  | Clip, Loop   | 1             | 1 |   |   |   | 1 |   |   |   |             |
| 28                                    | 332-0052  | Clip, Loop   |               |   |   | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 29                                    | 508-0008  | Grommet, Rubber (For 7/8" Hole)                        | 1             | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 30                                    | 307-0643  | Cover, Field Relay                                     | 1             |   |   |   |   |   |   |   |   |             |
| 31                                    | 304-0510  | Resistor, Fixed (250-Ohm, 25 Watt)                     | 1             | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 32                                    | 813-0112  | Screw, Fixed Resistor Mounting (RHSMS #10-32 x 2-1/2") |               | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| 33                                    | 308-0175  | Switch, Residual Reset                                 |               |   |   | 1 |   |   | 1 |   | 1 |             |
| 34                                    | 305-0238  | Rectifier, Power Field - Negative                      |               |   |   |   | 1 |   |   | 1 |   | 1           |
| 35                                    | 526-0173  | Washer, Retainer - Voltage Control Reactor             | 1             | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1           |
| ASSOCIATED HARDWARE (NOT ILLUSTRATED) |   |  |               |   |   |   |   |   |   |   |   |             |
| SCREW, MACHINE - ROUND HEAD           |   |  |               |   |   |   |   |   |   |   |   |             |
| 812-0156                              | 1/4-20 x 1-1/2"                                     |  |               |   |   |   |   |   |   |   |   | As Required |
| 813-0101                              | #10-32 x 9/16"                                      |  |               |   |   |   |   |   |   |   |   | As Required |
| 811-0098                              | #10-32 x 3/8" (Brass)                               |  |               |   |   |   |   |   |   |   |   | As Required |
| 813-0098                              | #10-32 x 3/8"                                       |  |               |   |   |   |   |   |   |   |   | As Required |
| 815-0190                              | #8-32 x 3/8"  |  |               |   |   |   |   |   |   |   |   | As Required |
| 815-0198                              | #8-32 x 5/8"  |  |               |   |   |   |   |   |   |   |   | As Required |
| 815-0001                              | Screw, Machine - Binder Head (Brass) (#6-32 x 1/4") |  |               |   |   |   |   |   |   |   |   | As Required |

## **GENERATOR EXCITER - SPEC A THROUGH Z**

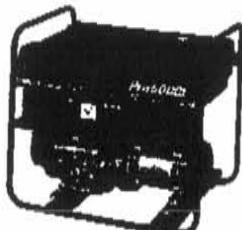
**GENERATOR - BEGIN SPEC AA**



| REF NO. | PART NO.          | QTY USED | PART DESCRIPTION                                      | REF NO.  | PART NO. | QTY USED  | PART DESCRIPTION                                  |
|---------|-------------------|----------|---|----------|----------|---|---|
| 1       | STATOR, GENERATOR |          |   |          |          |   | 60 Hertz  |
|         | 220-2024          | 1        | 50 Hertz<br>10 kw 53,53C                              | 220-2016 | 1        | 10.0 kw 3,3C                                      |   |
|         | 220-2049          | 1        | 10 kw 55D,57,57X,518                                  | 220-2041 | 1        | 10.0 kw 4,4X,5D,18                                |   |
|         | 220-2050          | 1        | 10 kw 55D,57,57X,518<br>(Extended Stack)              | 220-2284 | 1        | 10.0 kw 9X  |   |
|         | 220-2677          | 1        | 10 kw 53, 53<br>(Environmentally Protected)           | 220-2042 | 1        | 10.0 kw 4,4X,5D,18<br>(Extended Stack)            |   |
|         | 220-2659          | 1        | 10 kw 55D,57,57X,518<br>(Environmentally Protected)   | 220-2669 | 1        | 10.0 kw 3,3C                                      |   |
|         | 220-2025          | 1        | 12.5 kw 53,53C  | 220-2651 | 1        | 10.0 kw 4,4X,5D,18<br>(Environmentally Protected) |   |
|         | 220-2050          | 1        | 12.5 kw 55D,57,57X,518,Z                              | 220-2017 | 1        | 12.5 kw 3,3C,B,J                                  |   |
|         | 220-2051          | 1        | 12.5 kw 55D,57,57X,518                                | 220-2042 | 1        | 12.5 kw 4,4X,5D,18,C,D,G,L                        |   |
|         | 220-2051          | 1        | (Extended Stack)                                      | 220-2285 | 1        | 12.5 kw 9X,H                                      |   |
|         | 220-2678          | 1        | 12.5 kw 53,53C<br>(Environmentally Protected)         | 220-2043 | 1        | 12.5 kw 4,4X,5D,18<br>(Extended Stack)            |   |
|         | 220-2660          | 1        | 12.5 kw 55D,57,57X,518<br>(Environmentally Protected) | 220-2670 | 1        | 12.5 kw 3,3C                                      |   |
|         | 220-2026          | 1        | 15.0 kw 53,53C  | 220-2652 | 1        | 12.5 kw 4,4X,5D,18<br>(Environmentally Protected) |   |
|         | 220-2051          | 1        | 15.0 kw 55D,57,57X,518                                | 220-2018 | 1        | 15.0 kw 3,3C,B,J                                  |   |
|         | 220-2052          | 1        | 15.0 kw 55D,57,57X,518<br>(Extended Stack)            | 220-2043 | 1        | 15.0 kw 4,4X,5D,18,C,D,L                          |   |
|         | 220-2679          | 1        | 15.0 kw 53,53C<br>(Environmentally Protected)         | 220-2286 | 1        | 15.0 kw 9X,H                                      |   |
|         | 220-2661          | 1        | 15.0 kw 55D,57,57X,518<br>(Environmentally Protected) | 220-2044 | 1        | 15.0 kw 4,4X,5D,18<br>(Extended Stack)            |   |
|         |                   |          |   | 220-2671 | 1        | 15.0 kw 3,3C                                      |   |
|         |                   |          |   | 220-2653 | 1        | (Environmentally Protected)                       |   |
|         |                   |          |   |          |          |   | 15.0 kw 4,4X,5D,18<br>(Environmentally Protected) |

**GENPLUS**

1033 South 400 West, Salt Lake City, UT 84101

Cummins and Onan Generator Sets**FAX**

Onan Pro  
Series  
6 models, 2500  
to 6000

Attention Of: Mike Schmitt  
Co. Name: Onan Tech

Phone: 1-612-574-8070

Fax phone: 1-612-574-8048

CC:

Date: 6/16/98

Number of pages including cover sheet: 2

**GENPLUS**  
DIVISION OF CUMMINS INTERMOUNTAIN, INC.

Ralph Gilger  
Parts Manager

1033 South 400 West  
Salt Lake City, Utah 84101  
Phone: (801) 524-1322  
FAX: (801) 524-1359



REMARKS:  Urgent  For your review  Reply ASAP  Please comment

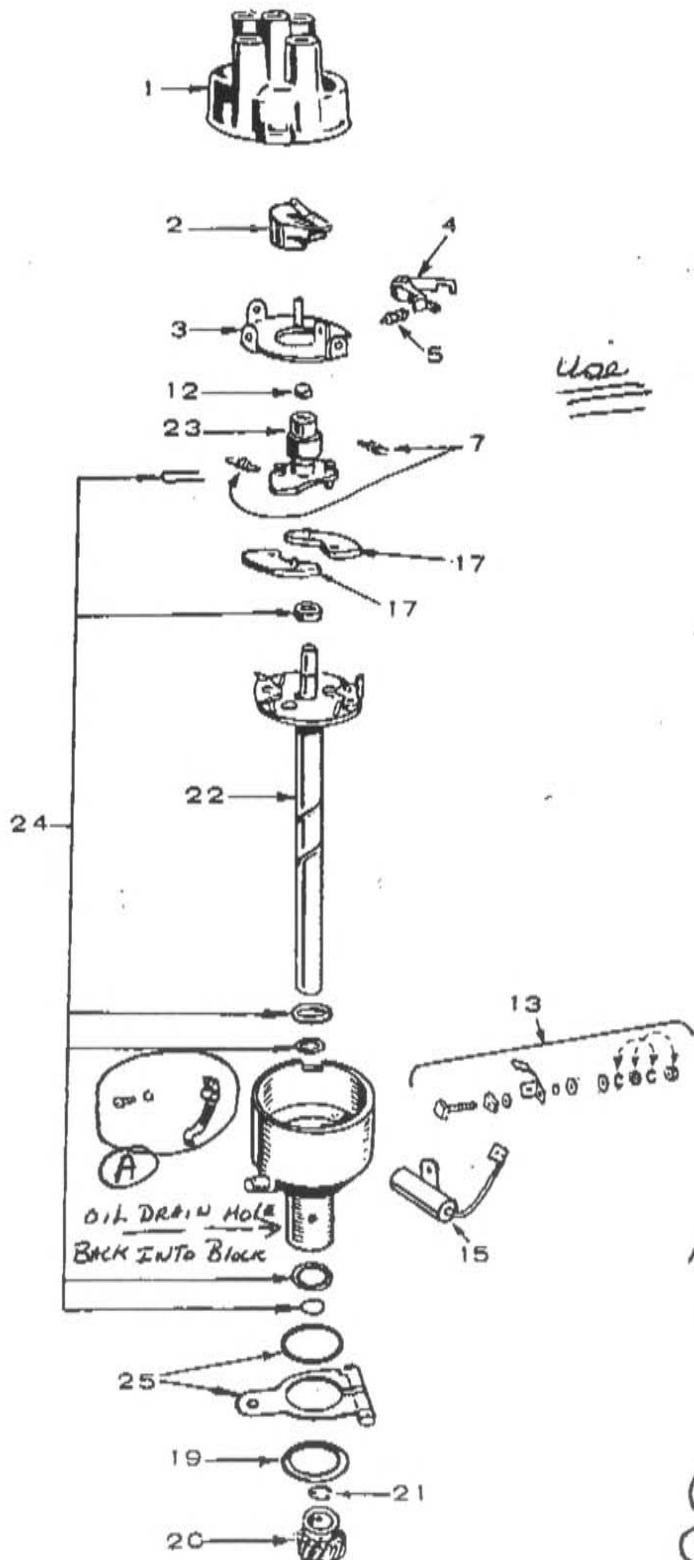
DISTRIBUTOR FOR ONAN TC AND RTC Genet Engine  
Page 2 includes info that I have gathered over  
the years.

THE HOLE THAT WE DISCUSSED IS THE OIL DRAIN/  
RETURN HOLE FOR OIL TO RETURN INTERNALLY TO THE OIL PAN.

THE CONDENSER MOUNTS ON THE LARGE DIAMETER PORTION  
OF THE DISTRIBUTOR MAIN HOUSING



*ONAN*  
DISTRIBUTOR  
*JC - RJC*



JC AIR PRESSURE COOLED 166-0307

JC VACUUM COOLED 166-1300

| REF.<br>NO. | PART<br>NO.         | QTY.<br>USED | PART<br>DESCRIPTION                    |
|-------------|---------------------|--------------|--|
| <i>RJC</i>  | 166-0309            | 1            | Distributor Assembly,<br>Includes Gear |
| 1           | 166-0235            | 1            | Cap                                    |
| 2           | 166-0234            | 1            | Rotor                                  |
| 3           | 166-0297            | 1            | Plate, Breaker                         |
| 4           | 166-0245            | 1            | Point Set, Breaker                     |
| 5           | 166-0611            | 1            | Nut, Lock, Contact, Screw              |
| 7           | 166-0606            | 1            | Spring Set, Governor Weight            |
| 12          | 166-0607            | 1            | Wick Package                           |
| 13          | 166-0608            | 1            | Terminal Stud & Parts<br>Package       |
| 15          | 166-0310            | 1            | Condenser                              |
| 17          | 166-0609            | 1            | Weight Set, Governor                   |
| 19          | 509-0096            | 1            | Seal, Base                             |
| 20          | 166-0303            | 1            | Gear, Drive                            |
| 21          | 518-0216            | 1            | Ring, Retaining                        |
| 22          | 166-0610            | 1            | Shaft, Drive                           |
| 23          | 166-0611            | 1            | Cam & Stop Plate                       |
| 24          | 166-0612            | 1            | Bearing & Parts Package                |
| 25          | 166-0308 <i>RJC</i> | 1            | Bracket, Ring                          |

25-166-0623 JC

NOTE 166-0825 ELECTRONIC IGNITION

(A) SPRING HINGE SNAP (EA) AUTOLITE #31-207

NOTE: ITEM #25 MAY HAVE  
TO BE REUSED OFF OLD DISTRIBUTOR.

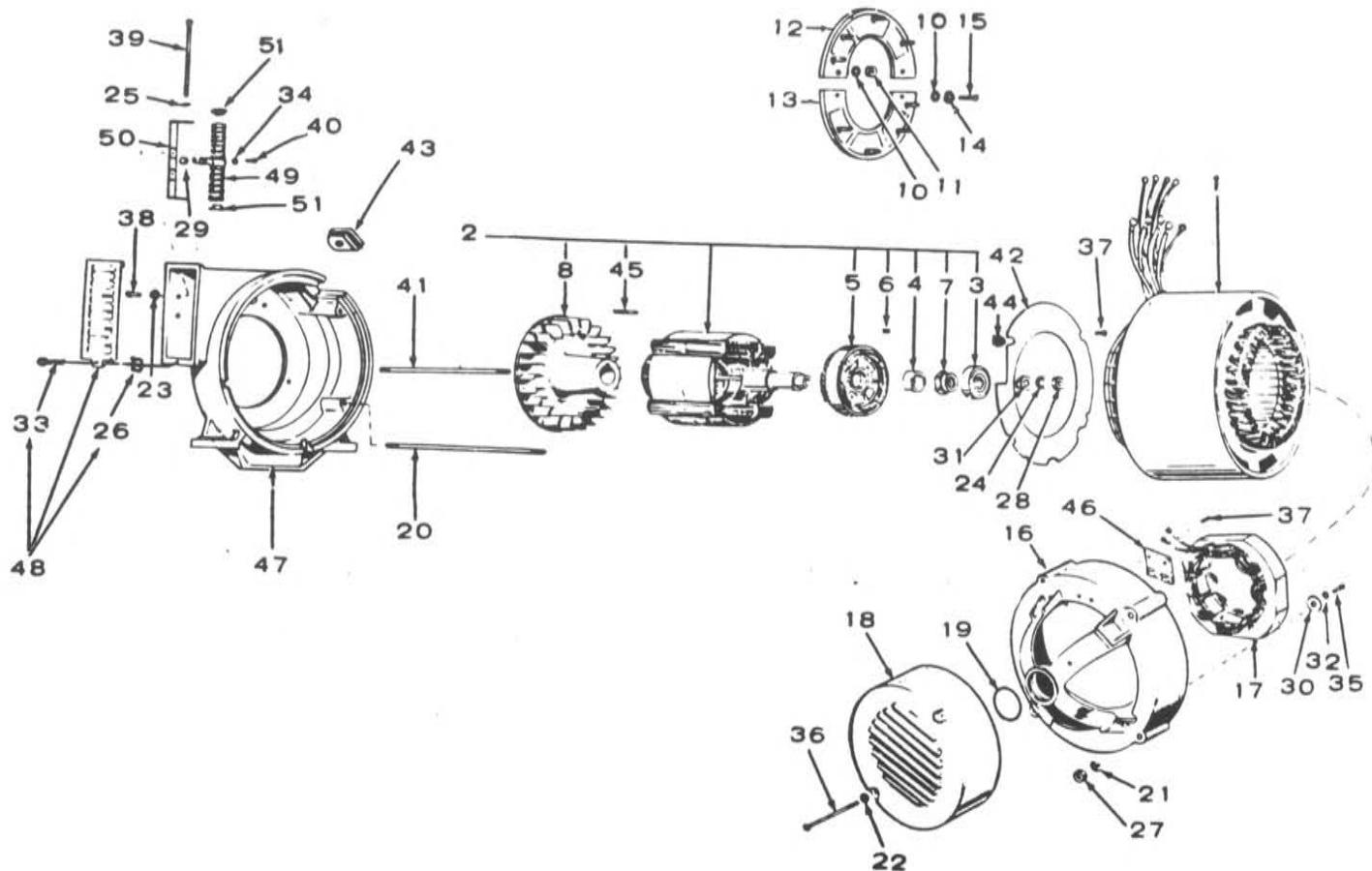
(#24) 166-0612 BRG KIT PRESTOLITE #90-740

(#3) 166-0297 BREAKER PLATE, PRESTOLITE

#IG81010C SPSTO PRESTOLITE #7-154  
874-0220 (JUNE 1981)



**GENERATOR - BEGIN SPEC AA**



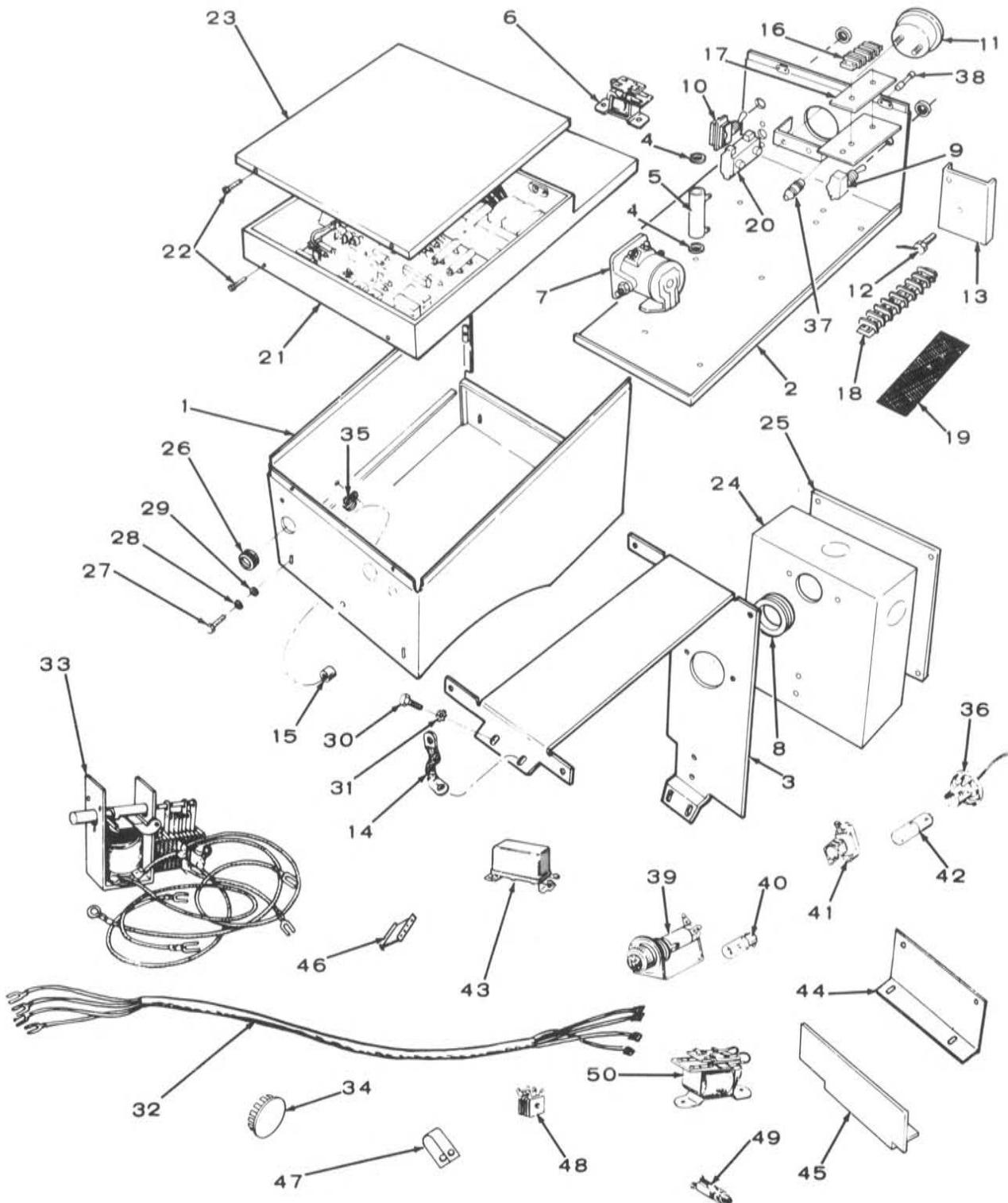
| REF NO.  | PART NO.          | QTY USED | PART DESCRIPTION                                    | REF NO.  | PART NO. | QTY USED  | PART DESCRIPTION |
|----------|-------------------|----------|---|----------|----------|---|------------------|
| 1        | STATOR, GENERATOR |          |   |          |          |   | 60 Hertz         |
|          | 50 Hertz          |          |   |          | 220-2016 | 1   | 10.0 kw 3,3C     |
| 220-2024 | 220-2049          | 1        | 10 kw 53,53C  | 220-2041 | 1        | 10.0 kw 4,4X,5D,18                                |                  |
| 220-2050 | 220-2677          | 1        | 10 kw 55D,57,57X,518<br>(Extended Stack)            | 220-2284 | 1        | 10.0 kw 9X  |                  |
| 220-2659 | 220-2025          | 1        | 10 kw 53,53<br>(Environmentally Protected)          | 220-2042 | 1        | 10.0 kw 4,4X,5D,18<br>(Extended Stack)            |                  |
| 220-2050 | 220-2659          | 1        | 10 kw 55D,57,57X,518<br>(Environmentally Protected) | 220-2669 | 1        | 10.0 kw 3,3C                                      |                  |
| 220-2051 | 220-2025          | 1        | 12.5 kw 53,53C                                      | 220-2651 | 1        | 10.0 kw 4,4X,5D,18<br>(Environmentally Protected) |                  |
| 220-2678 | 220-2050          | 1        | 12.5 kw 55D,57,57X,518,Z                            | 220-2017 | 1        | 12.5 kw 3,3C,B,J                                  |                  |
| 220-2660 | 220-2051          | 1        | 12.5 kw 55D,57,57X,518<br>(Extended Stack)          | 220-2042 | 1        | 12.5 kw 4,4X,5D,18,C,D,G,L                        |                  |
| 220-2026 | 220-2051          | 1        | 12.5 kw 53,53C                                      | 220-2285 | 1        | 12.5 kw 9X,H                                      |                  |
| 220-2052 | 220-2679          | 1        | 15.0 kw 53,53C                                      | 220-2043 | 1        | 12.5 kw 4,4X,5D,18<br>(Extended Stack)            |                  |
| 220-2679 | 220-2052          | 1        | 15.0 kw 55D,57,57X,518                              | 220-2670 | 1        | 12.5 kw 3,3C                                      |                  |
| 220-2661 | 220-2052          | 1        | 15.0 kw 55D,57,57X,518<br>(Extended Stack)          | 220-2652 | 1        | 12.5 kw 4,4X,5D,18<br>(Environmentally Protected) |                  |
|          |                   |          |   | 220-2018 | 1        | 15.0 kw 3,3C,B,J                                  |                  |
|          |                   |          |   | 220-2043 | 1        | 15.0 kw 4,4X,5D,18,C,D,L                          |                  |
|          |                   |          |   | 220-2286 | 1        | 15.0 kw 9X,H                                      |                  |
|          |                   |          |   | 220-2044 | 1        | 15.0 kw 4,4X,5D,18<br>(Extended Stack)            |                  |
|          |                   |          |   | 220-2671 | 1        | 15.0 kw 3,3C                                      |                  |
|          |                   |          |   | 220-2653 | 1        | 15.0 kw 4,4X,5D,18<br>(Environmentally Protected) |                  |

**GENERATOR - BEGIN SPEC AA**

| REF<br>NO. | PART<br>NO.     | QTY<br>USED  | PART<br>DESCRIPTION  | REF<br>NO. | PART<br>NO.  | QTY<br>USED  | PART<br>DESCRIPTION   |
|------------|-----------------|--|--|------------|--|--|---|
| 2          | ROTOR           |  |  | 19         | 509-0094   | 1  | Seal, Bearing ("O" Ring)  |
|            |                 |  | <b>50 Hertz</b>  | 20         | STUD, GENERATOR THROUGH                                  |  |   |
| 201-2156   | 1               | 10 kw 53,53C,55D,57,57X,518                                      |  | 520-0798   | 4  | 50 Hertz Sets                                      |   |
| 201-2157   | 1               | 10 kw 55D,57,57X,518<br>(Extended Stack)                         |  | 520-0797   | 4  | 60 Hertz Sets                                      |   |
| 201-2311   | 1               | 10 kw 53,53C,55D,57,57X,518<br>(Environmentally Protected)       |  | 520-0798   | 4  | 12.5JC Sets  |   |
| 201-2157   | 1               | 12.5 kw 53,53C,55D,57,57X,<br>518,Z                              |  | 21         | 850-0050   | 4  | 15.OJC Sets   |
| 201-2158   | 1               | 12.5 kw 55D,57,57X,518<br>(Extended Stack)                       |  | 22         | 850-0040   | 2  | Washer, Lock - Spring (3/8")  |
| 201-2312   | 1               | 12.5 kw 53,53C,55D,57,57X,<br>518 (Environmentally<br>Protected) |  | 23         | 850-0040   | 2  | Washer, Lock - Spring (1/4")  |
| 201-2158   | 1               | 15.0 kw 53,53C,55D,57,57X,<br>518                                |  | 24         | 850-0055   | 1  | Washer, Lock - Spring (1/4")  |
| 201-2159   | 1               | 15.0 kw 55D,57,57X,518<br>(Extended Stack)                       |  | 25         | 853-0013   | 1  | Washer, Lock - Spring (7/16")   |
| 201-2313   | 1               | 15.0 kw 53,53C,55D,57,57X,<br>518 (Extended Stack)               |  | 26         | 870-0177   | 1  | Washer, Lock (1/4" ET)  |
|            |                 |  | <b>60 Hertz</b>  | 27         | 862-0011   | 4  | Nut, Speed (#10)  |
| 201-2156   | 1               | 10 kw 3,3C,4,4X,5D,18  |  | 28         | 870-0203   | 1  | Nut, Hex (3/8-16)   |
| 201-2156   | 1               | 10 kw 9X   |  | 29         | 871-0010   | 1  | Nut, Hex - Brass (#10-32)   |
| 201-2157   | 1               | 10 kw 4,4X,5D,18<br>(Extended Stack)                             |  | 30         | 526-0260   | 2  | Washer, Flat (Special)  |
| 201-2311   | 1               | 10 kw 3,3C,4,4X,5D,18  |  | 31         | 232-0200   | 1  | Washer - Cone Shaped  |
| 201-2157   | 1               | 12.5 kw 3,3C,4,4X,5D,18,B,<br>C,D,G,J,L                          |  | 32         | 853-0013   | 2  | Washer, Lock (1/4" ET)  |
| 201-2157   | 1               | 12.5 kw 9X,H   |  | 33         | 809-0046   | 1  | Screw, Sheet Metal - Round<br>Head (#10 x 3/4")   |
| 201-2158   | 1               | 12.5 kw 4,4X,5D,18<br>(Extended Stack)                           |  | 34         | 856-0003   | 1  | Washer, Lock (#10 ET)   |
| 201-2312   | 1               | 12.5 kw 3,3C,4,4X,5D,18<br>(Environmentally Protected)           |  | 35         | 800-0004   | 2  | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")  |
| 201-2157   | 1               | 12.5 kw 3,3C,4,4X,5D,18,B,<br>C,D,J,L                            |  | 36         | SCREW, MACHINE - ROUND HEAD (End Bell Cover<br>Mounting) |  |   |
| 201-2157   | 1               | 12.5 kw 9X,H   |  | 812-0165   | 2  | Sets Without Housing                               |   |
| 201-2158   | 1               | 12.5 kw 4,4X,5D,18<br>(Extended Stack)                           |  | 812-0167   | 2  | Sets Without Overspeed<br>Switch (1/4-20 x 4-1/4") |   |
| 201-2158   | 1               | 12.5 kw 3,3C,4,4X,5D,18,B,<br>C,D,J,L                            |  | 812-0165   | 2  | Sets With Overspeed Switch<br>(1/4-20 x 6")        |   |
| 201-2312   | 1               | 12.5 kw 3,3C,4,4X,5D,18<br>(Environmentally Protected)           |  | 37         | 815-0194   | 6  | Sets With Housing<br>(1/4-20 x 4-1/2")  |
| 201-2158   | 1               | 15.0 kw 3,3C,4,4X,5D,18,B,<br>C,D,J,L                            |  | 38         | 800-0004   | 2  | Screw, Hex Head - Thread<br>Cutting with ET (#10-32 x<br>3/8") Board (2) and Baffle<br>(4) Mounting |
| 201-2158   | 1               | 15.0 kw 9X,H   |  | 39         | 812-0169   | 1  | Screw, Cap - Hex Head<br>(1/4-20 x 5/8")  |
| 201-2159   | 1               | 15.0 kw 4,4X,5D,18,B<br>(Extended Stack)                         |  | 40         | 811-0098   | 1  | Screw, Machine - Round Head<br>(1/4-20 x 5-1/2")  |
| 201-2313   | 1               | 15.0 kw 3,3C,4,4X,5D,18<br>(Environmentally Protected)           |  | 41         | STUD, ROTOR THROUGH                                      |  | Screw, Machine - Round Head<br>(Brass) (#10-32 x 3/8")  |
| 3          | 510-0112        | 1  | *Bearing, Rotor  | 520-0790   | 1  | 50 Hertz Sets                                      |   |
| 4          | 232-2398        | 1  | *Spacer, Bearing   |            |  | 60 Hertz Sets                                      |   |
| 5          | 201-2151        | 1  | *Rotor, Exciter  | 520-0789   | 1  | 12.5JC Sets  |   |
| 6          | 515-0094        | 1  | *Key, Exciter Rotor  | 520-0790   | 1  | 15.OJC Sets  |   |
| 7          | 870-0284        | 1  | *Nut, Exciter Rotor Locking                                | 42         | 234-0462   | 1  | Baffle, Air   |
| 8          | 205-0105        | 1  | *Fan, Generator  | 43         | 508-0112   | 1  | Grommet, Rubber - Generator<br>Adapter  |
| 10         | 526-0008        | 12   | *Washer, Flat (13/64" ID x<br>7/16" OD x 1/32" Thk)        | 44         | 508-0095   | 1  | Grommet, Rubber - Air Baffle  |
| 11         | 870-0131        | 8  | *Nut, Hex (#10-32)   | 45         | 515-0103   | 1  | *Key, Fan to Rotor  |
| 12         | 358-0069        | 1  | *Rectifier Assembly - Positive                             | 46         | 232-2418   | 1  | Board, Connection   |
| 13         | 358-0070        | 1  | *Rectifier Assembly - Negative                             | 47         | 231-0161   | 1  | Adapter, Generator  |
| 14         | 853-0008        | 4  | *Washer, Lock - ET (#10)                                   | 48         | 234-0493   | 1  | Cover Assembly, Air Outlet  |
| 15         | 813-0100        | 4  | *Screw, Machine - Round Head<br>(#10-32 x 1/2")            | 49         | 304-0500   | 1  | Resistor, Tapped - Adjustable   |
| 16         | 211-0237        | 1  | Bell, End  | 50         | 232-2399   | 1  | Bracket, Resistor Mounting  |
| 17         | 220-2009        | 1  | Stator, Exciter  | 51         | 304-0006   | 2  | Washer, Centering - Resistor<br>Mounting  |
| 18         | COVER, END BELL |  | <b>Sets Without Housing</b>                                |            |  |  |   |
|            |                 |  | Sets Without Generator Space<br>Heater or Overspeed Switch |            |  |  |   |
|            |                 |  | Sets With Overspeed Switch                                 |            |  |  |   |
|            |                 |  | Sets With Generator Space<br>Heater                        |            |  |  |   |
|            |                 |  | <b>Sets With Housing</b>                                   |            |  |  |   |
|            |                 |  | Sets Without Generator<br>Space Heater                     |            |  |  |   |
|            |                 |  | Sets With Generator Space<br>Heater                        |            |  |  |   |

\* - Parts Included in Generator Rotor Assemblies.

## CONTROL



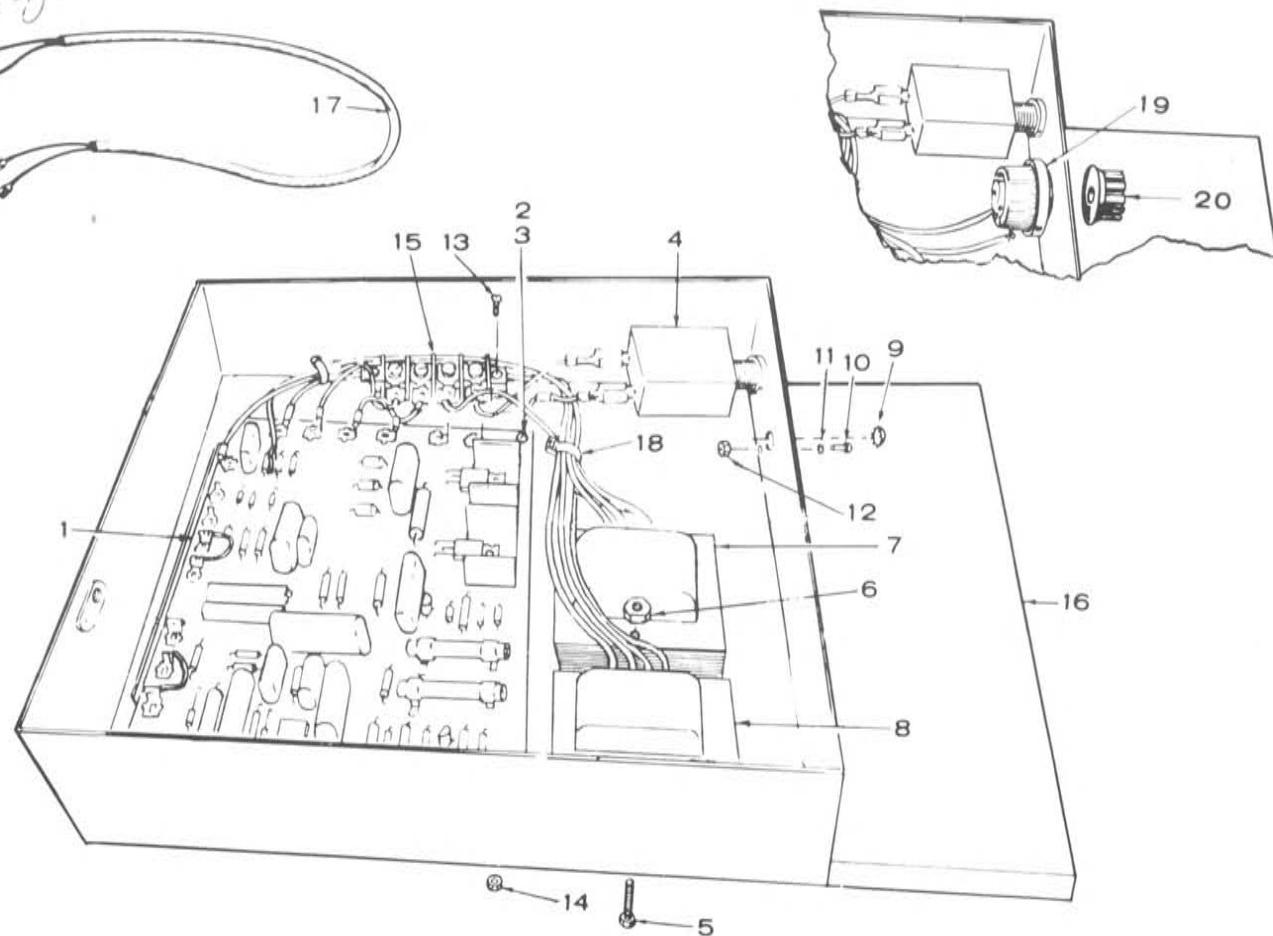
XES 1133-2

# CONTROL

| REF.<br>NO. | PART<br>NO.                       | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO.         | PART<br>NO.   | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|-----------------------------------|--------------|--|---------------------|---|--------------|--|
| 1           | 301-1962                          | 1            | Box, Control   | 30                  | 815-0236  | 4            | Screw, Self Tapping -<br>Hex Head (5/16-18 x 5/8")   |
| 2           | PANEL, CONTROL                    |              |  | 31                  | 856-0008  | 4            | Washer, Lock - EIT<br>(5/16")  |
|             | 301-1961                          | 1            | Sets Without Indicator Lamps   | 32                  | HARNESS, WIRING   |              | Control to Housing Start/Stop<br>(Housed Sets)   |
|             | 301-2376                          | 1            | Sets With 1 or 2 Indicator Lamps   | 338-0305            |   | 1            | Control to Output Box (Housed<br>Sets)   |
|             | 301-3567                          | 1            | Sets With 3 Indicator Lamps  | 338-0495            |   | 1            | High Air Temperature Switch<br>(Sets With Vacu-Flo Cooling)  |
| 3           | 301-3683                          | 1            | Saddle, Control Box -<br>Begin Spec AA                                     | 338-0337            |   | 1            |  |
| 4           | WASHER, FIBER - Resistor Mounting |              |  | 33 RELAY, LATCHING  |   |              |  |
|             | 508-0015                          | 2            | Sets Without Low<br>Oil Pressure Switch                                    | 307-1129            |   | 1            | Sets With High Air Temperature<br>Switch or Overspeed Switch<br>(Includes Leads)                     |
|             | 508-0015                          | 4            | Sets With Low Oil<br>Pressure Switch                                       | 307-1519            |   | 1            | Sets With High Air Temperature<br>Switch and Overspeed Switch<br>(Includes Two Relays<br>With Leads) |
| 5           | RESISTOR, FIXED                   |              |  | 34 PLUG, DOT BUTTON |   |              |  |
|             | 304-0032                          | 1            | 15 Ohm, 10 Watt R11  | 517-0019            |   | 1            | 1/2" Hole  |
|             | 304-0217                          | 1            | 1 Ohm, 10 Watt - Sets with<br>Low Oil Pressure Switch — R12                | 517-0012            |   | 1            | 5/8" Hole  |
|             |                                   |              | Begin Spec G   | 517-0139            |   | 1            | 11/16" Hole  |
| 6           | 307-0623                          | 1            | Relay, Ignition  | 35                  | 332-0052  | 1            | Clip, Wire - Begin Spec AA   |
| 7           | RELAY, START SOLENOID             |              |  | 36                  | 322-0072  | 2            | Socket, Panel Light -<br>Housed Sets   |
|             | 307-1046                          | 1            | Spec A through Z   | 37                  | 321-0175  | 1            | Holder, Fuse - Use Began<br>Serial Number B780304257<br>During Spec AA                               |
|             | 307-0845                          | 1            | Begin Spec AA  | 38                  | 321-0146  | 1            | Fuse - 10 Amp - Use Began<br>Serial Number B780304257<br>During Spec AA                              |
| 8           | GROMMET, RUBBER - Output Box      |              |  | 39                  | 322-0069  | As Req       | Holder, Indicator Lamp -<br>Sets With Indicator Lamp   |
|             | 508-0117                          | 1            | Spec A through Z (1-3/8" Hole)   | 40                  | 322-0004  | As Req       | Lamp, Indicator - Sets<br>With Indicator Lamp  |
|             | 508-0183                          | 1            | Begin Spec AA (1-3/4" Hole)  | 41                  | 308-0002  | 1            | Switch, Panel Light - Housed<br>Sets   |
| 9           | 308-0154                          | 1            | Switch, Start/Stop (Housed<br>and Unhoused Sets)                           | 42                  | 322-0004  | 2            | Lamp, Panel Light - Housed<br>Sets   |
| 10          | 308-0002                          | 1            | Switch, Selector (Manual or<br>Electric Start)                             | 43                  | 307-0597  | 1            | Relay, Ignition Start - Spec A<br>through Z  |
| 11          | 302-1366                          | 1            | Ammeter Kit, Charge (5-0-5)<br>Includes Mounting Hardware                  | 44                  | BRACKET, CONTROL BOX MOUNTING<br>(Left Hand) Spec A through Z |              |  |
| 12          | 305-0673                          | 1            | Kit, Rectifier   | 301-1979            |   | 1            | Unhoused Sets Without<br>Switchboard Control   |
| 13          | 305-0254                          | 1            | Bracket, Rectifier Mounting  | 301-1965            |   | 1            | Unhoused Sets With<br>Switchboard Control  |
| 14          | 337-0036                          | 1            | Strap, Ground - Control Box<br>(Begin Spec AA)                             | 45                  | 301-1964  | 1            | Bracket, Control Box Mounting<br>(Right Hand) Spec A<br>through Z                                    |
| 15          | 402-0078                          | 4            | Mount, Rubber - Control Box  | 46                  | 332-0750  | 1            | Kit, Polarity Marker - Used<br>on Early Models   |
| 16          | 332-0537                          | 1            | Block, Terminal (4 Place)  | 47                  | 416-0096  | 2            | Clamp, Harness Support   |
| 17          | 332-0566                          | 1            | Strip, Marker (4 Place)  | 48                  | 305-0197  | 1            | Rectifier, Full Wave - Sets<br>With Low Oil Pressure   |
| 18          | 332-0706                          | 1            | Block, Terminal (8 Place)  | 49                  | 308-0091  | 1            | Switch (Spec A through F)  |
| 19          | 332-0739                          | 1            | Strip, Marker (8 Place)  | 50                  | 307-0614  | 1            | Switch, Reset - Sets With<br>Low Oil Pressure Switch<br>(Spec A through F)                           |
| 20          | 320-0104                          | 1            | Limiter, Cranking - Sets With<br>Low Oil Pressure Switch<br>(Begin Spec G) |                     |   |              | Relay, Latching - Sets With<br>Low Oil Pressure Switch<br>(Spec A through F)                         |
| 21          | REGULATOR, VOLTAGE                |              | Begin Spec AA<br>(See Separate Group for Components)                       |                     |   |              |  |
|             | 305-05897                         | 1            | Sets Without Voltage Adjustment  |                     |   |              |  |
|             | 305-05907                         | 1            | Sets With Voltage Adjustment   |                     |   |              |  |
| 22          | 815-0350                          | 8            | Screw, Hex Washer Head -<br>Tapping (#10-32 x 3/8")                        |                     |   |              |  |
| 23          | COVER                             |              |  |                     |   |              |  |
|             | 301-1963                          | 1            | Control Box - Spec A through Z   |                     |   |              |  |
|             | 301-3714                          | 1            | Voltage Regulator - Begin<br>Spec AA                                       |                     |   |              |  |
| 24          | BOX, OUTPUT                       |              |  |                     |   |              |  |
|             | 301-1978                          | 1            | Spec A through Z   |                     |   |              |  |
|             | 301-3682                          | 1            | Begin Spec AA  |                     |   |              |  |
| 25          | 301-0856                          | 1            | Cover, Output Box  |                     |   |              |  |
| 26          | 508-0001                          | 1            | Grommet, Rubber (1-1/16" Hole)   |                     |   |              |  |
| 27          | 800-0024                          | 4            | Screw, Cap - Hex Head<br>(5/16-18 x 1/2")                                  |                     |   |              |  |
| 28          | 850-0045                          | 4            | Washer, Lock - Spring<br>(5/16")   |                     |   |              |  |
| 29          | 526-0115                          | 4            | Washer, Flat (11/32" ID x<br>11/16" OD x 1/16" Thk)                        |                     |   |              |  |
|             | 320-0259                          |              | When Used with Alarms, etc   |                     |   |              |  |

*Refers  
before need  
Ht 305-0899*

## VOLTAGE REGULATOR—BEGIN SPEC AA



| REF.<br>NO.        | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO.   | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION                             |
|--------------------|-------------|--------------|---|---|--|--------------|---|
| REGULATOR, VOLTAGE |             |              |   |   |  |              |   |
|                    | 305-0589    | 1            | Without Voltage Adjustment<br>(Includes Parts Marked *)   | 6   | 870-0183   | 4            | *#Nut, Hex - With ET (#6-32)                    |
|                    | 305-0590    | 1            | With Voltage Adjustment<br>(Includes Parts Marked #)  | 7   | 315-0391   | 1            | *#Reactor                                       |
| 1                  | 300-1540    | 1            | *#Board, Voltage Regulator -<br>Begin Spec AB (Replaces<br>300-1006 Board Used Begin<br>Spec AA through Serial<br>Number F760142041 During<br>Spec AA and 300-1404 Board<br>Begin Serial Number<br>F760142042 During Spec AA<br>Until Spec AB) Refer to<br>Printed Circuit Board Parts<br>Catalog Number 900-0234 for<br>Board Components | 8   | 315-0386   | 1            | *Transformer, Voltage                           |
|                    |             |              |   | 9   | 517-0045   | 1            | *Plug, Dot Button                               |
|                    |             |              |   | 10  | 812-0027   | 1            | *#Screw, Machine - Round Head<br>(#4-40 x 1/4") |
|                    |             |              |   | 11  | 853-0001   | 1            | *Washer, Lock - ET (#4)                         |
|                    |             |              |   | 12  | 860-0003   | 1            | *Nut, Hex (#4-40)                               |
|                    |             |              |   | 13  | 812-0063   | 2            | *#Screw, Machine - Round Head<br>(#6-32 x 1/2") |
|                    |             |              |   | 14  | 870-0183   | 2            | *#Nut, Hex - With ET (#6-32)                    |
|                    |             |              |   | 15  | 332-1647   | 1            | *#Block, Terminal                               |
|                    |             |              |   | 16  | 301-3713   | 1            | *#Panel, Mounting                               |
|                    |             |              |   | 17  | HARNESS, WIRING - Voltage Regulator<br>to Exciter Stator |              |   |
|                    |             |              |   | 338-0744  |  | 1            | Sets Without Overspeed Switch                   |
|                    |             |              |   | 338-0917  |  | 1            | Sets With Overspeed Switch                      |
| 2                  | 815-0190    | 4            | *#Screw, Tapping - Round Head<br>(#8-32 x 3/8")   | 18  | 332-0942   | 8            | *#Tie, Cable                                    |
| 3                  | 853-0005    | 4            | *#Washer, Lock - ET (#8)  | 19  | 303-0103   | 1            | #Rheostat                                       |
| 4                  | 320-0505    | 1            | *#Breaker, Circuit  | 20  | 303-0194   | 1            | #Knob   |
| 5                  | 812-0070    | 4            | *#Screw, Machine - Round Head<br>(#6-32 x 1-1/4")   | * - Parts Included in 305-0589 Voltage Regulator Without<br>Adjustment. |  |              |   |
|                    |             |              |   | # - Parts Included in 305-0590 Voltage Regulator With<br>Adjustment.    |  |              |   |

402-0354 Mount - Shock  
Back of Bed 40

## SERVICE KITS AND MISCELLANEOUS

**NOTE:** For other kits refer to the related group.

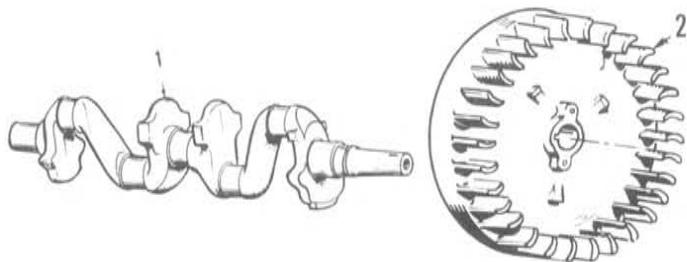
| PART<br>NO.                              | QTY.<br>USED | PART<br>DESCRIPTION       |
|--|--------------|---------------------------|
| 98-1100                                  | 1            | Decal Kit                 |
| 168-0084                                 | 1            | Gasket Kit, Generator Set |
| OVERHAUL KIT, GENERATOR SET              |              |                           |
| 522-0199                                 | 1            | Spec A through Q          |
| 522-0235                                 | 1            | Begin Spec R              |
| PAINT, TOUCH-UP (13 oz. Pressurized Can) |              |                           |
| 525-0137                                 |              | Metallic Green            |
| 525-0305                                 |              | Non-Metallic Green        |
| 525-0454                                 |              | Greige - Enamel           |

168-0208 Valve Grind Kit

# SPECIAL PARTS SECTION

## PENNSYLVANIA APPROVED GENERATOR SETS

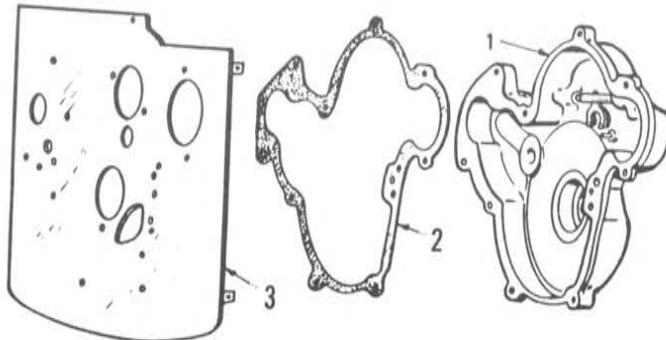
### CRANKSHAFT AND FLYWHEEL - SPEC A THROUGH Q



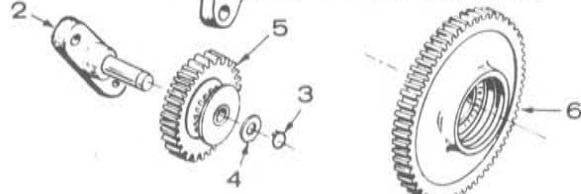
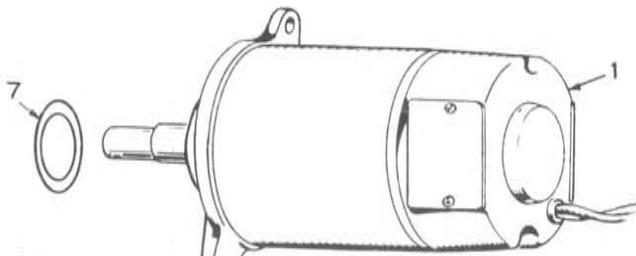
| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                    |
|-------------|-------------|--------------|--|
| 1           | 104-0477    | 1            | Crankshaft   |
| 2           | 134-1446    | 1            | Flywheel Assembly - Includes Hub and Mounting Hardware |

### GEARCASE - SPEC A THROUGH Q

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION |
|-------------|-------------|--------------|---------------------|
| 1           | 103-0252    | 1            | Gearcase Assembly   |
| 2           | 103-0231    | 1            | Gasket, Gearcase    |
| 3           | 103-0225    | 1            | Backplate, Gearcase |



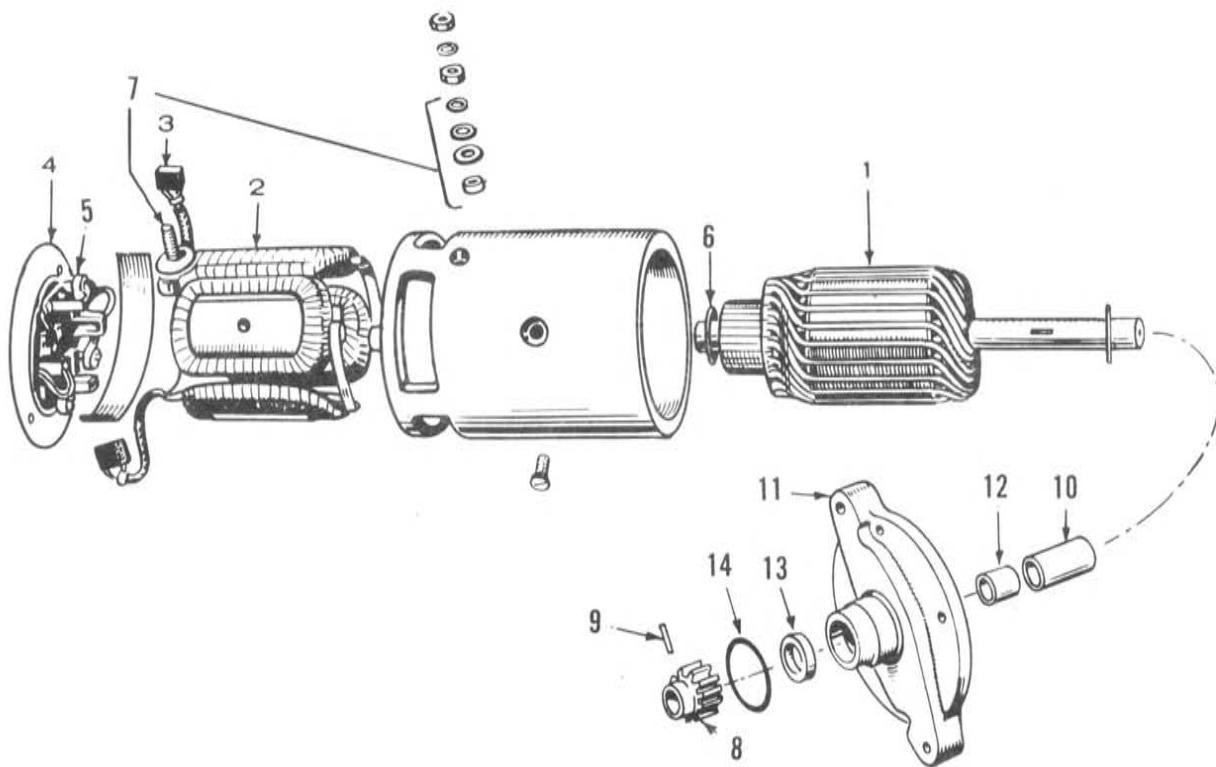
### STARTER - SPEC A THROUGH Q



| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|-------------|--------------|--|
| 1           | 191-0453    | 1            | Starter - Includes Pinion Gear and Pin (See Separate Group for Components) |
| 2           | 191-0342    | 1            | Base and Shaft, Idler Gear   |
| 3           | 518-0196    | 1            | Ring, Retaining - Idler Gear   |
| 4           | 526-0175    | 1            | Washer, Thrust - Idler Gear  |
| 5           | 191-0457    | 1            | Gear Assembly, Idler   |
| 6           | 191-0354    | 1            | Gear and Clutch Assembly, Crankshaft                                       |
| 7           | 509-0093    | 1            | Seal, "O" Ring - Starter Mounting  |
| 8           | 338-0335    | 1            | Harness, Starter to Control  |

**SPECIAL PARTS SECTION**  
**PENNSYLVANIA APPROVED GENERATOR SETS**

**STARTER PARTS - SPEC A THROUGH Q**

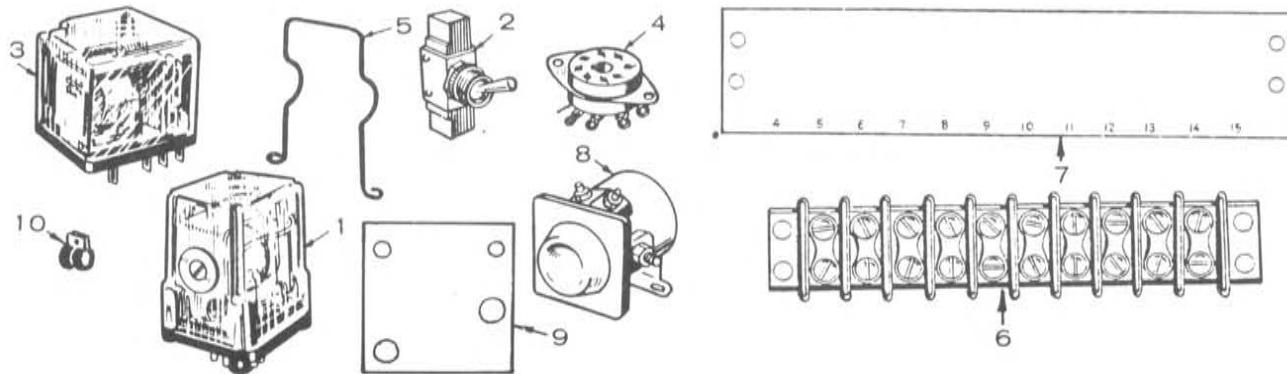


| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                |
|-------------|-------------|--------------|--|
|             | 191-0453    | 1            | Starter  |
| 1           | 191-0452    | 1            | Armature   |
| 2           | 191-1017    | 1            | Coil Assembly, Field                               |
| 3           | 191-0513    | 1            | Brush Set, Service                                 |
| 4           | 191-1018    | 1            | Head Assembly, Commutator End                      |
| 5           | 191-1020    | 1            | Spring, Brush (Set of 4)                           |
| 6           | 191-1021    | 1            | Washer, Armature Thrust (Package) Use as required. |
| 7           | 191-1022    | 1            | Stud, Terminal (Package)                           |
| 8           | 191-0450    | 1            | Gear, Pinion                                       |
| 9           | 516-0154    | 1            | Pin, Pinion Gear                                   |
| 10          | 191-0451    | 1            | Spacer, Armature to Adapter                        |
| 11          | 191-0448    | 1            | Adapter  |
| 12          | 191-0329    | 1            | Bushing, Adapter                                   |
| 13          | 509-0092    | 1            | Seal, Oil Armature Shaft - Front                   |
| 14          | 509-0093    | 1            | Seal, "O" Ring Starter Motor Mounting              |

# SPECIAL PARTS SECTION

## PENNSYLVANIA APPROVED GENERATOR SETS

### CONTROL - SPEC A THROUGH Z



| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                   | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION            |
|-------------|-------------|--------------|---------------------------------------|-------------|-------------|--------------|--------------------------------|
| 1           | 307-0773    | 1            | Relay - Start Disconnect and Ignition | 6           | 332-0751    | 1            | Block, Terminal (10 Place)     |
| 2           | 308-0005    | 1            | Switch                                | 7           | 332-1235    | 1            | Strip, Marker (10 Place)       |
| 3           | 307-0860    | 1            | Relay, Field Build-up                 | 8           | 307-0845    | 1            | Solenoid, Start - Begin Spec L |
| 4           | 323-0321    | 1            | Socket, Relay                         | 9           | 306-0195    | 1            | Bracket, Solenoid Mounting     |
| 5           | 307-0778    | 1            | Spring, Hold-down - Relay             | 10          | 332-0052    | 1            | Clip, Tinnerman                |

### OIL BASE - BEGIN SPEC K



| REF.<br>NO. | PART<br>NO.   | QTY.<br>USED | PART<br>DESCRIPTION                                      |
|-------------|---|--------------|--|
| 1           | CUSHION, VIBRATION (Cone Shaped) Generator End 402-0287 | 2            | Vacu-Flo Cooled Sets and Sets not Housed or Skid Mounted |
|             | 402-0286  | 2            | Housed and Skid Mounted Sets                             |

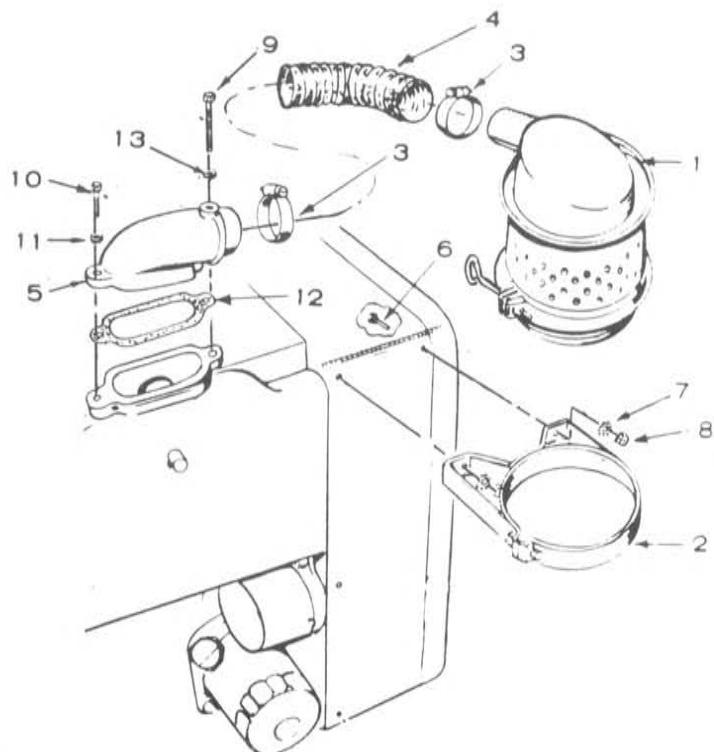
### FUEL SYSTEM (GAS, GAS-GASOLINE AND LPG) (NOT ILLUSTRATED)

| PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION |
|-------------|--------------|---------------------|
| 149-0558    | 1            | Strainer            |
| 307-0312    | 1            | Valve, Fuel         |
| 416-0325    | 1            | Hydrometer          |

## **OPTIONAL PARTS SECTION**

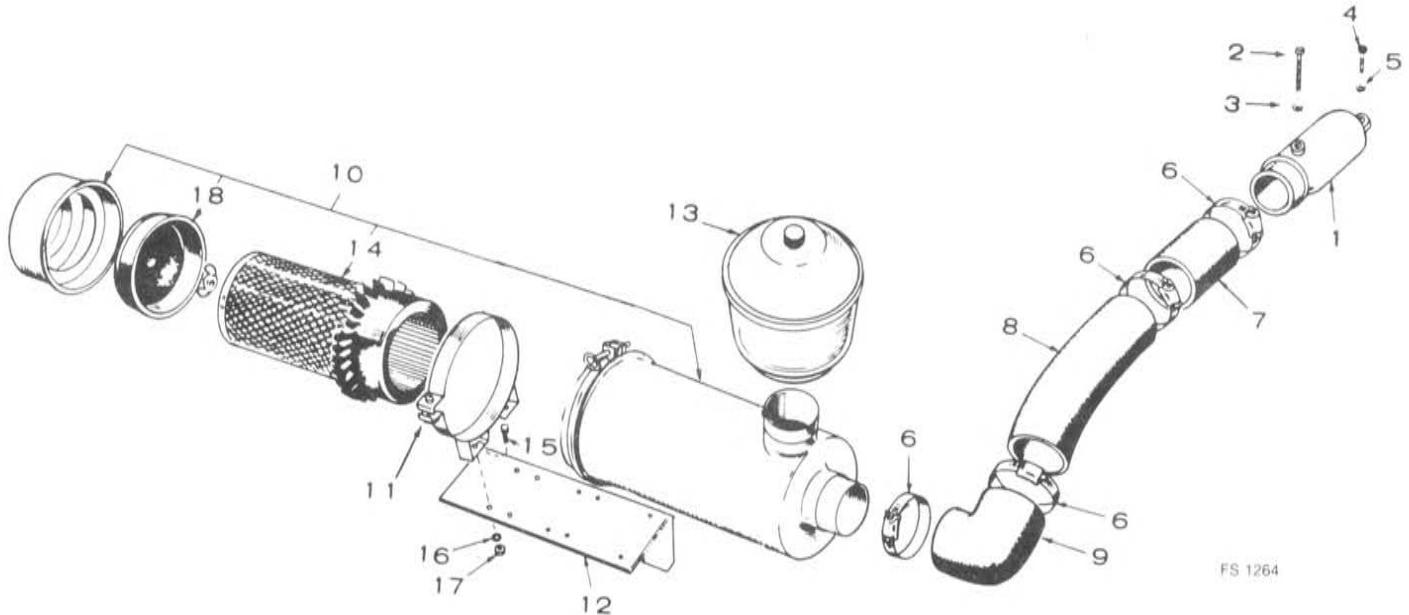
This section contains illustrated parts listings of factory installed options. Options may not be applicable to all models; for field conversions additional parts are usually required.

## OIL BATH AIR CLEANER — OPTIONAL



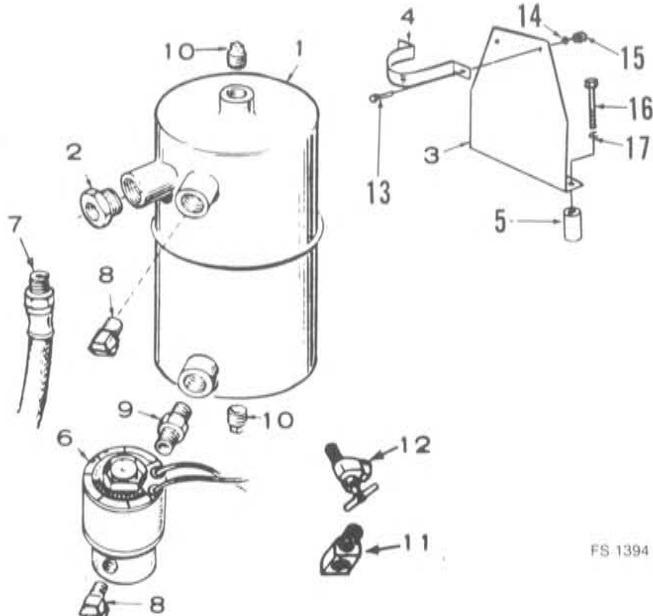
| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                |
|-------------|-------------|--------------|--|
| 1           | 140-0500    | 1            | Cleaner, Air                                       |
| 2           | 140-0519    | 1            | Band, Air Cleaner                                  |
| 3           | 503-0274    | 2            | Clamp, Hose  |
| 4           | 503-0444    | 1            | Hose, Air Cleaner                                  |
| 5           | 140-0645    | 1            | Adapter, Air Cleaner                               |
| 6           | 800-0003    | 2            | Screw, Cap - Hex Head<br>(1/4-20 x 1/2")           |
| 7           | 850-0040    | 2            | Washer, Lock - Spring (1/4")                       |
| 8           | 862-0001    | 2            | Nut, Hex (1/4-20)                                  |
| 9           | 800-0015    | 1            | Screw, Cap - Hex Head<br>(1/4-20 x 3")             |
| 10          | 800-0007    | 1            | Screw, Cap - Hex Head<br>(1/4-20 x 1")             |
| 11          | 850-0040    | 1            | Washer, Lock - Spring (1/4")                       |
| 12          | 140-0584    | 1            | Gasket, Adapter Mounting                           |
| 13          | 526-0108    | 1            | Washer, Flat (17/64" ID x<br>7/16" OD x 1/32" Thk) |

## CONTRACTOR AIR CLEANER - OPTIONAL



| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                |
|-------------|-------------|--------------|--|
| 1           | 140-0645    | 1            | Adapter, Air Cleaner Hose                          |
| 2           | 800-0015    | 1            | Screw, Cap - Hex Head<br>(1/4-20 x 3")             |
| 3           | 526-0108    | 1            | Washer, Flat (17/64" ID x<br>7/16" OD x 1/32" Thk) |
| 4           | 800-0007    | 1            | Screw, Cap - Hex Head<br>(1/4-20 x 1")             |
| 5           | 850-0040    | 1            | Washer, Lock - Spring (1/4")                       |
| 6           | 503-0274    | 4            | Clamp, Hose  |
| 7           | 503-0330    | 1            | Hose, Connector (Rubber) -<br>2" Long              |
| 8           | 140-0740    | 1            | Tube, Air Induction                                |
| 9           | 503-0419    | 1            | Elbow (Rubber)                                     |
| 10          | 140-0721    | 1            | Cleaner, Air (Includes<br>Element and Baffle)      |
| 11          | 140-0722    | 2            | Band, Air Cleaner Mounting                         |
| 12          | 140-1271    | 1            | Bracket, Air Cleaner<br>Mounting                   |
| 13          | 140-0723    | 1            | Pre-Cleaner, Air Cleaner                           |
| 14          | 140-0765    | 1            | Element, Air Cleaner                               |
| 15          | 800-0024    | 4            | Screw, Cap - Hex Head<br>(5/16-18 x 1/2")          |
| 16          | 850-0045    | 4            | Washer, Lock - Spring (5/16")                      |
| 17          | 862-0015    | 4            | Nut, Hex (5/16-18)                                 |
| 18          | 140-1267    | 1            | Baffle, Air Cleaner                                |

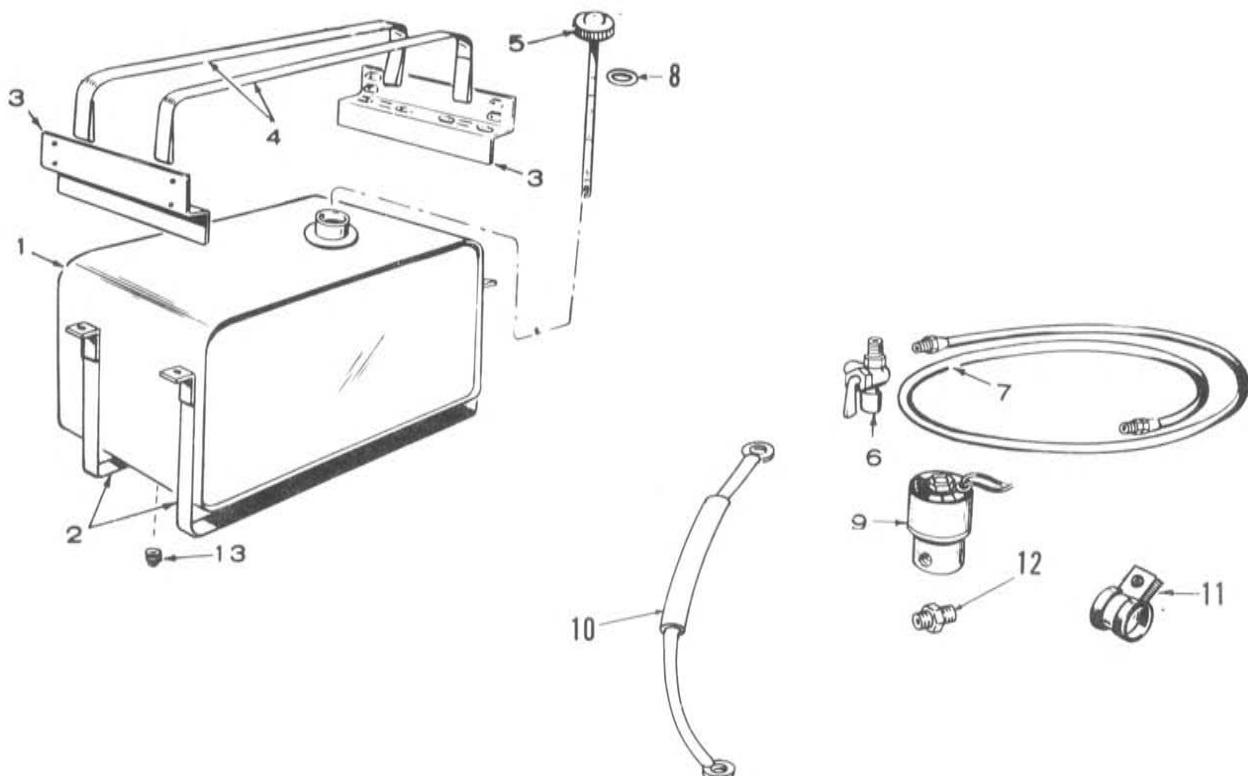
## DAY TANK — OPTIONAL



FS 1394

| REF.<br>NO. | PART<br>NO.                               | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|---|--------------|---|-------------|-------------|--------------|--|
| 1           | TANK, DAY<br>159-0294<br>159-0746         | 1            | One Quart<br>Two Quart  | 8           | 502-0053    | 2            | Elbow, Male - 45°<br>(Brass) Solenoid Valve to<br>Carburetor Line (1) and<br>Day Tank to Fuel Pump<br>Line (1) |
| 2           | 159-0705                                  | 1            | Reducer, Restricted   | 9           | 502-0082    | 1            | Nipple, Hex - 1/8" (Brass)   |
| 3           | BRACKET, MOUNTING<br>159-0759<br>159-0826 | 1            | One Quart<br>Two Quart  | 10          | 505-0057    | 2            | Plug, Pipe - Square Head (1/8")  |
| 4           | BAND, MOUNTING<br>159-0121<br>159-0825    | 1            | One Quart<br>Two Quart  | 11          | 502-0002    | 2            | Elbow, Inverted Flare - 90°<br>(Brass) Fuel Pump and<br>Carburetor Inlet - Begin<br>Spec J                     |
| 5           | 159-0761                                  | 2            | Spacer, Mounting - Bracket<br>to Rocker Cover   | 12          | 504-0007    | 1            | Valve, Fuel Pump Inlet   |
| 6           | 307-0565                                  | 1            | Valve, Solenoid   | 13          | 800-0005    | 2            | Screw, Cap - Hex Head (1/4-20<br>x 3/4")   |
| 7           | LINE, FUEL<br>501-0005<br>501-0008        | 1            | Main Tank to Day Tank<br>Day Tank to Fuel Pump (1)<br>and Day Tank to Carburetor<br>(1) | 14          | 850-0040    | 2            | Washer, Lock - Spring (1/4")   |
|             |   | 2            |   | 15          | 860-0013    | 2            | Nut, Hex (1/4-20)  |
|             |   |              |   | 16          | 800-0039    | 2            | Screw, Cap - Hex Head<br>(5/16-18 x 3-1/2")  |
|             |   |              |   | 17          | 850-0045    | 2            | Washer, Lock - Spring (5/16")  |

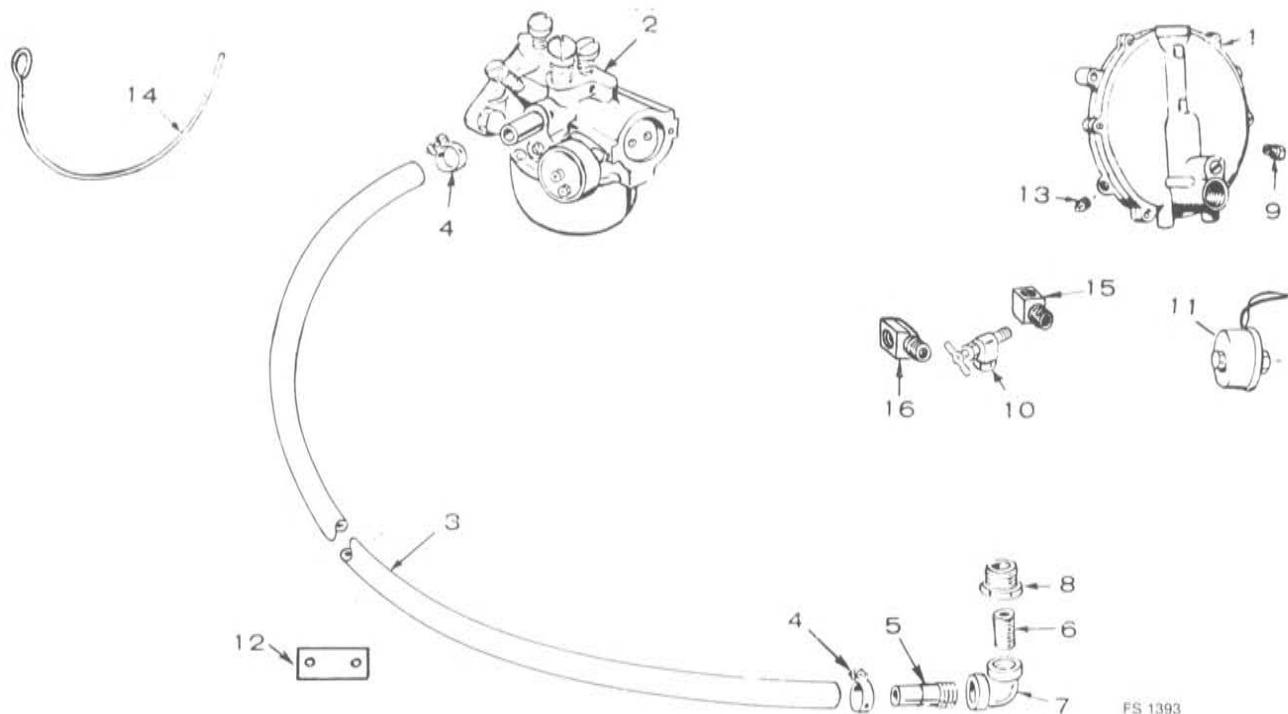
## FUEL TANK (HOUSED SETS) — OPTIONAL



FS 1395

| REF.<br>NO.                          | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION  |
|--------------------------------------|-------------|--------------|--|
|                                      | 159-0799    | 1            | Tank Assembly, Fuel - Complete (Includes All Listed Parts) |
| 1                                    | 159-0788    | 1            | Tank, Fuel - 15 Gallon                                     |
| 2                                    | 159-0786    | 2            | Strap, Mounting  |
| 3                                    | 159-0789    | 2            | Bracket, Support   |
| 4                                    | 159-0787    | 2            | Strap, Hold-down   |
| 5                                    | 159-0512    | 1            | Cap and Indicator  |
| 6                                    | 504-0004    | 1            | Valve, Shutoff   |
| 7                                    | 501-0007    | 1            | Line, Fuel - Flexible (24")                                |
| 8                                    | 159-0751    | 1            | Gasket, Fuel Cap   |
| 9                                    | 307-0565    | 1            | Valve, Fuel Solenoid                                       |
| 10                                   | 336-1424    | 1            | Lead - Control to Fuel Solenoid Valve                      |
| 11                                   | 332-0050    | 1            | Clip, Fuel Line  |
| 12                                   | 502-0082    | 1            | Nipple, Hex - 1/8" (Brass)                                 |
| 13                                   | 505-0057    | 1            | Plug, Pipe (1/8")  |
| HARDWARE, MOUNTING - Not Illustrated |             |              |  |
|                                      | 800-0009    | 4            | Screw, Cap - Hex Head (1/4-20 x 1-1/2")                    |
|                                      | 821-0010    | 8            | Screw, Locking Head (1/4-20 x 7/8")                        |
|                                      | 850-0040    | 4            | Washer, Lock - Spring (1/4")                               |

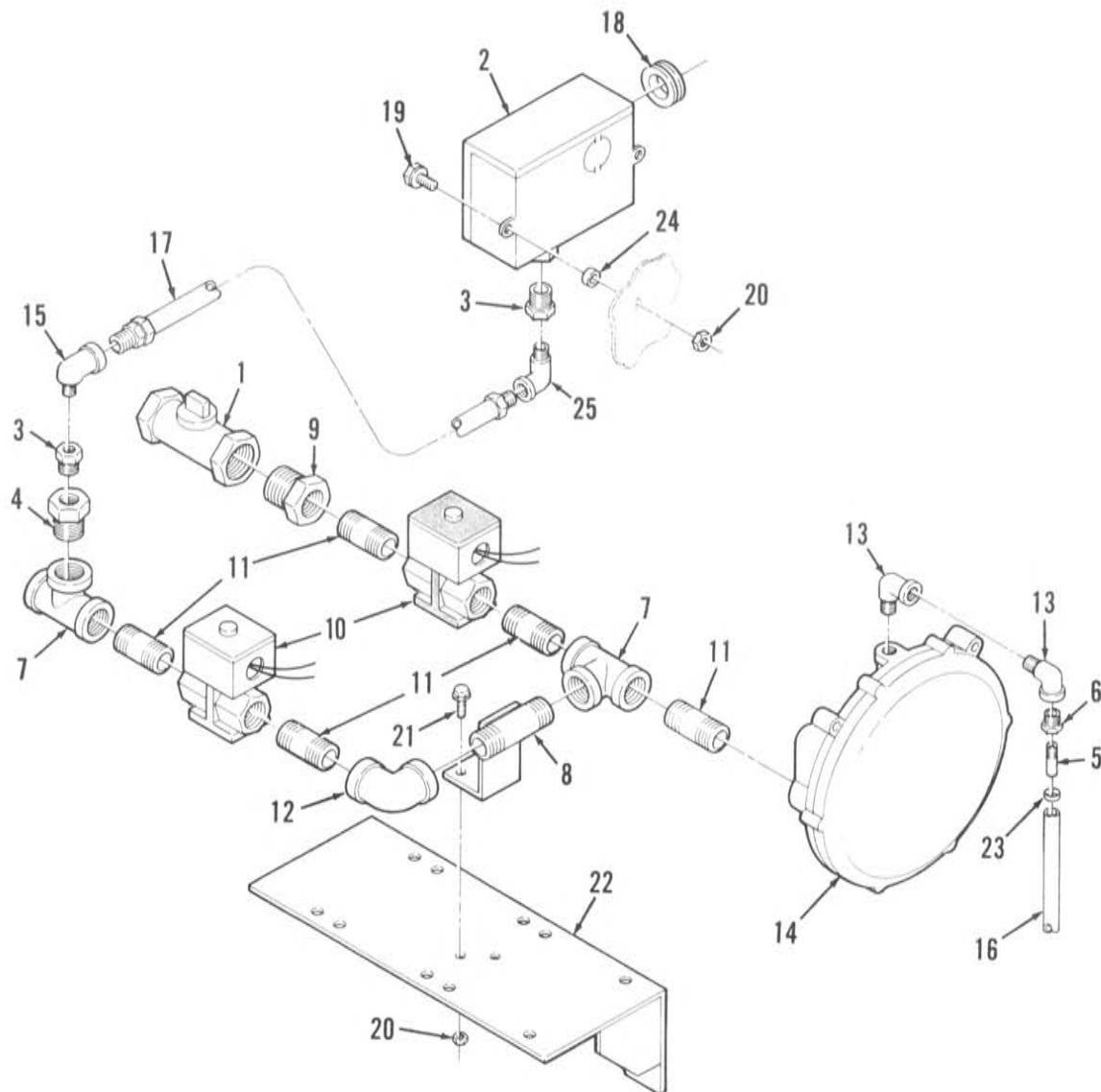
## FUEL SYSTEM (GAS, GAS-GASOLINE AND LPG) — OPTIONAL



FS 1393

| REF.<br>NO. | PART<br>NO.                                    | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION   |
|-------------|--|--------------|---|-------------|-------------|--------------|---|
| 1           | REGULATOR, GAS                                 | 1            | Algas Manufacturing - Order 148-0311  | 8           | 505-0128    | 1            | Bushing, Reducer (1-1/4" x 3/8") Algas Regulator                  |
| 2           | 148-0311                                       | 1            | Garretson Manufacturing   | 9           | 148-0107    | 1            | Vent, Regulator   |
| 2           | CARBURETOR (See Separate Group for Components) |              | Spec A through Q  | 10          | 504-0007    | 1            | Valve, Fuel Pump Inlet - Gas-Gasoline Sets                        |
|             | 141-0757                                       | 1            | Gas and LPG   | 11          | 307-0615    | 1            | Primer Assembly, Solenoid (Algas Regulator)                       |
|             | 141-0758                                       | 1            | Gas - Gasoline - Spec A through K Also Order 153-0430 Thermo-Magnetic Choke Kit | 12          | 149-0638    | 1            | Plate, Fuel Pump Hole - Gas and LPG Sets                          |
|             |  |              | Begin Spec R  | 13          | 505-0057    | 1            | Plug, Pipe - Square Head (1/8") Garretson Regulator               |
|             | 141-0889                                       | 1            | Gas and LPG   | 14          | 143-0231    | 1            | Spring, Wire - Choke Stop (Gas - Gasoline Sets)                   |
|             | 141-0886                                       | 1            | Gas - Gasoline  | 15          | 502-0020    | 1            | Elbow, Street (90°) Brass (Fuel Pump Inlet) Gas-Gasoline Sets     |
| 3           | 503-0159                                       | 1            | Hose, Regulator to Carburetor   |             |             |              |   |
| 4           | 503-0032                                       | 2            | Clamp, Hose   |             |             |              |   |
| 5           | 148-0519                                       | 1            | Connector, Hose   |             |             |              |   |
| 6           | 505-0101                                       | 1            | Nipple, Pipe (3/8" X Close)   |             |             |              |   |
| 7           | 505-0039                                       | 1            | Elbow, Pipe (3/8" X 90°)  |             |             |              |   |
|             |  |              |   | 16          | 502-0002    | 1            | Elbow, Inverted Male - Brass (Fuel Pump Outlet) Gas-Gasoline Sets |

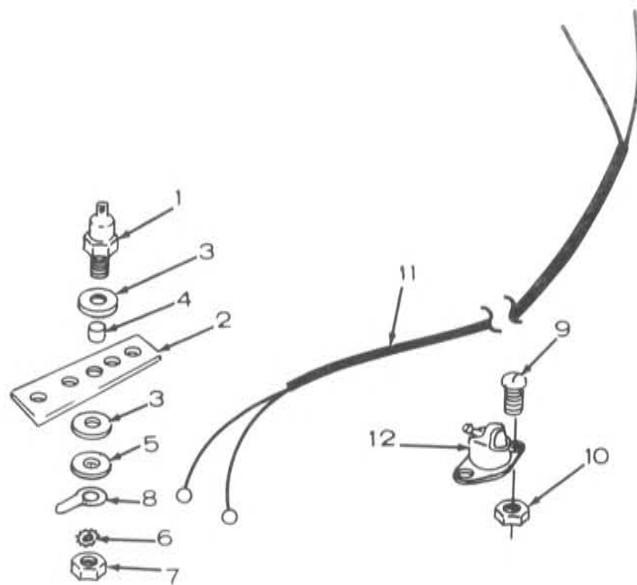
FUEL SYSTEM (LPG AND NATURAL GAS) - OPTIONAL



865C

| REF NO. | PART NO. | QTY USED | PART DESCRIPTION                          | REF NO. | PART NO. | QTY USED | PART DESCRIPTION                                      |
|---------|----------|----------|---|---------|----------|----------|---|
| 1       | 148-0626 | 1        | Valve, Control (Propane Inlet)            | 14      | 148-0311 | 1        | Regulator, Gas  |
| 2       | 148-0627 | 1        | Switch, Pressure                          | 15      | 502-0002 | 1        | Elbow, Inverted Male (1/4" Tube x 1/8" Pipe)          |
| 3       | 505-0007 | 2        | Reducer (1/4" to 1/8")                    | 16      | 503-1559 | 1        | Hose, Gas Fuel (1/2" ID x 43")                        |
| 4       | 505-0020 | 1        | Reducer (3/4" to 1/4")                    | 17      | 501-0005 | 1        | Hose, Fuel (3/16" ID x 18-1/2")                       |
| 5       | 505-0302 | 1        | Nipple, Half (1/4" x 1-1/2")              | 18      | 508-0071 | 1        | Grommet, Rubber (7/8" Hole)                           |
| 6       | 505-0017 | 1        | Reducer (3/8" x 1/4")                     | 19      | 821-0018 | 2        | Screw, Self-Locking - Hex Washer Head (1/4-20 x 5/8") |
| 7       | 505-0166 | 2        | Tee, Pipe (3/4")                          | 20      | 870-0212 | 4        | Nut, Locking (1/4-20)                                 |
| 8       | 110-0810 | 1        | Bracket                                   | 21      | 821-0011 | 2        | Screw, Self-Locking - Hex Washer Head (1/4-20 x 7/8") |
| 9       | 505-0129 | 1        | Reducer (1" x 3/4")                       | 22      | 140-1753 | 1        | Bracket, Mounting                                     |
| 10      | 307-0312 | 2        | Valve, Magnetic - 12 VDC                  | 23      | 503-0183 | 1        | Clamp, Hose (#10)                                     |
|         | 307-0829 | 1        | Kit, Coil - Replacement (For above valve) | 24      | 370-4008 | 2        | Spacer  |
| 11      | 505-0102 | 5        | Nipple, Pipe (3/4" x 1-3/8")              | 25      | 502-0020 | 1        | Elbow, Street - 90° (1/8")                            |
| 12      | 505-0132 | 1        | Elbow - 90° (3/4")                        |         |          |          |   |
| 13      | 505-0120 | 2        | Elbow, Street - 90° (3/8")                |         |          |          |   |

## HIGH AIR TEMPERATURE SWITCH - OPTIONAL



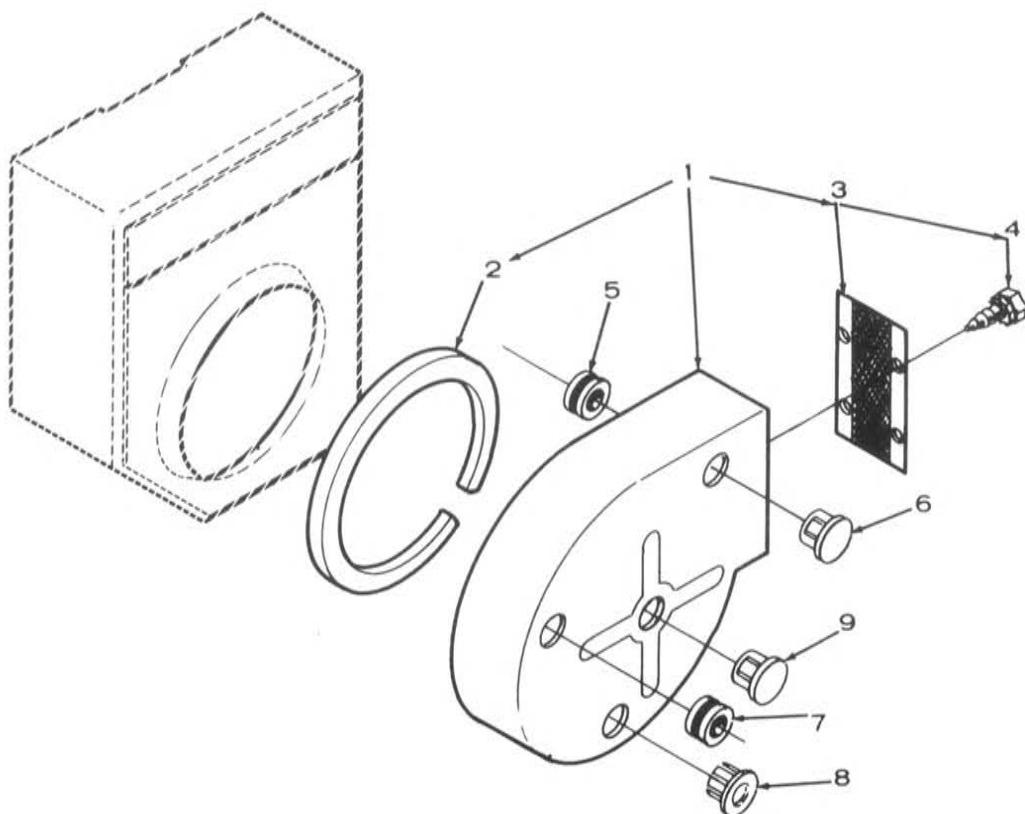
| REF.<br>NO. | PART<br>NO.                              | QTY.<br>USED | PART<br>DESCRIPTION  |
|-------------|--|--------------|--|
| 1           | SWITCH, HIGH AIR TEMPERATURE<br>309-0196 | 1            | *Sets Without High Air<br>Temperature Indicator Lamp   |
|             | 309-0206                                 | 1            | *Sets With High Air Temperature<br>Indicator Lamp  |
| 2           | 309-0195                                 | 1            | *Bracket, Mounting   |
| 3           | 508-0126                                 | 4            | *Washer, Insulating  |
| 4           | 508-0127                                 | 1            | *Insulator, Sleeving   |
| 5           | 526-0021                                 | 1            | *Washer, Flat (17/64" ID x<br>3/4" OD x 1/16" Thk)   |
| 6           | 856-0006                                 | 1            | *Washer, Lock - EIT (1/4")   |
| 7           | 862-0001                                 | 1            | *Nut, Hex (1/4-20)   |
| 8           | 332-0876                                 | 1            | *Terminal, Ground  |
| 9           | 812-0076                                 | 2            | #Screw, Machine - Round Head<br>(#8-32 x 5/16")  |
| 10          | 870-0221                                 | 2            | #Nut, Hex - With ET (#8-32)  |
| 11          | 338-0337                                 | 1            | #Harness, Wiring   |
| 12          | SWITCH, HIGH AIR TEMPERATURE<br>309-0162 | 1            | ‡Used on Air Duct and Shutter -<br>Spec A through K<br>(External Springs)<br>Used on Vacu-Flo Cooling Scroll |
|             | 309-0162                                 | 1            | # Sets Without High Air<br>Temperature Indicator Lamp  |
|             | 309-0171                                 | 1            | # Sets With High Air<br>Temperature Indicator Lamp   |

\* - Sets with Switch Mounted on Exhaust Manifold.

# - Sets with Switch Mounted on Vacu-Flo Cooling Scroll.

‡ - Sets with Switch Mounted on Air Duct and Shutter - Spec A through K (External Springs).

## VACU-FLO COOLING — OPTIONAL

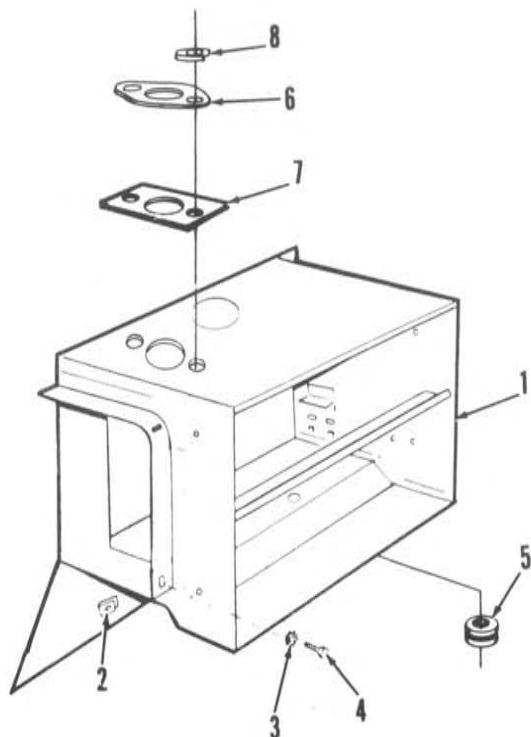


| REF.<br>NO.                              | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION   |
|--|-------------|--------------|---|
| CONVERSION KIT, FIELD — Vacu-Flo Cooling |             |              |   |
|  | 134-1832    | 1            | Spec A through Q  |
|  | 134-1939    | 1            | Begin Spec R  |
| 1  | 134-1521    | 1            | Scroll Assembly (Includes Parts<br>Marked *)                        |
| 2  | 895-0126    | 1            | *Stripping, Seal  |
| 3  | 134-3081    | 1            | *Guard, Scroll Outlet   |
| 4  | 815-0421    | 4            | *Screw, Sheet Metal - Hex<br>Head With ET (#10-16 x 1/2")           |
| 5  | 508-0002    | 1            | Grommet, Rubber (1/2" Hole)<br>High Air Temperature<br>Switch Leads |
| 6  | 517-0112    | 2            | Plug, Plastic (1" Hole)   |
| 7  | 508-0117    | 1            | Grommet, Rubber (1" Hole)<br>Governor Adjust Opening                |
| 8  | 517-0021    | 3            | Plug, Dot Button (7/8" Hole)<br>Scroll Mounting Opening             |
| 9  | 517-0150    | 1            | Plug, Nylon (1-3/16" Hole)<br>Scroll Center Opening                 |

\* - Parts Included in 134-1521 Scroll Assembly.



## AIR DUCT — OPTIONAL

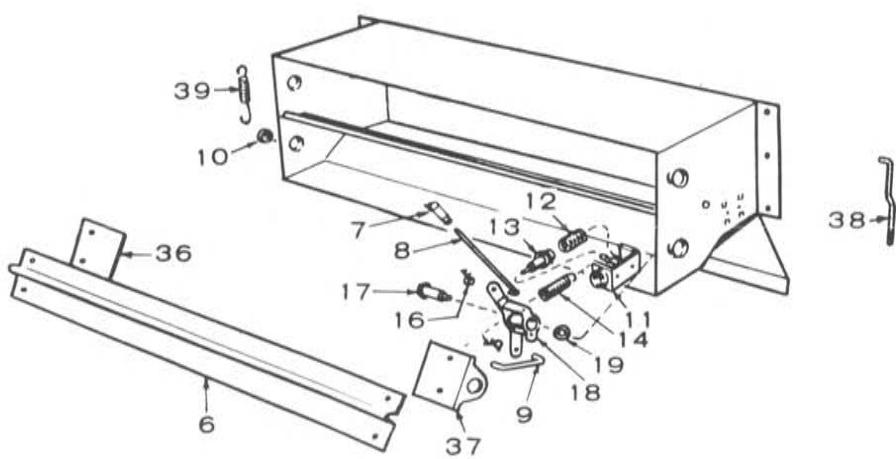
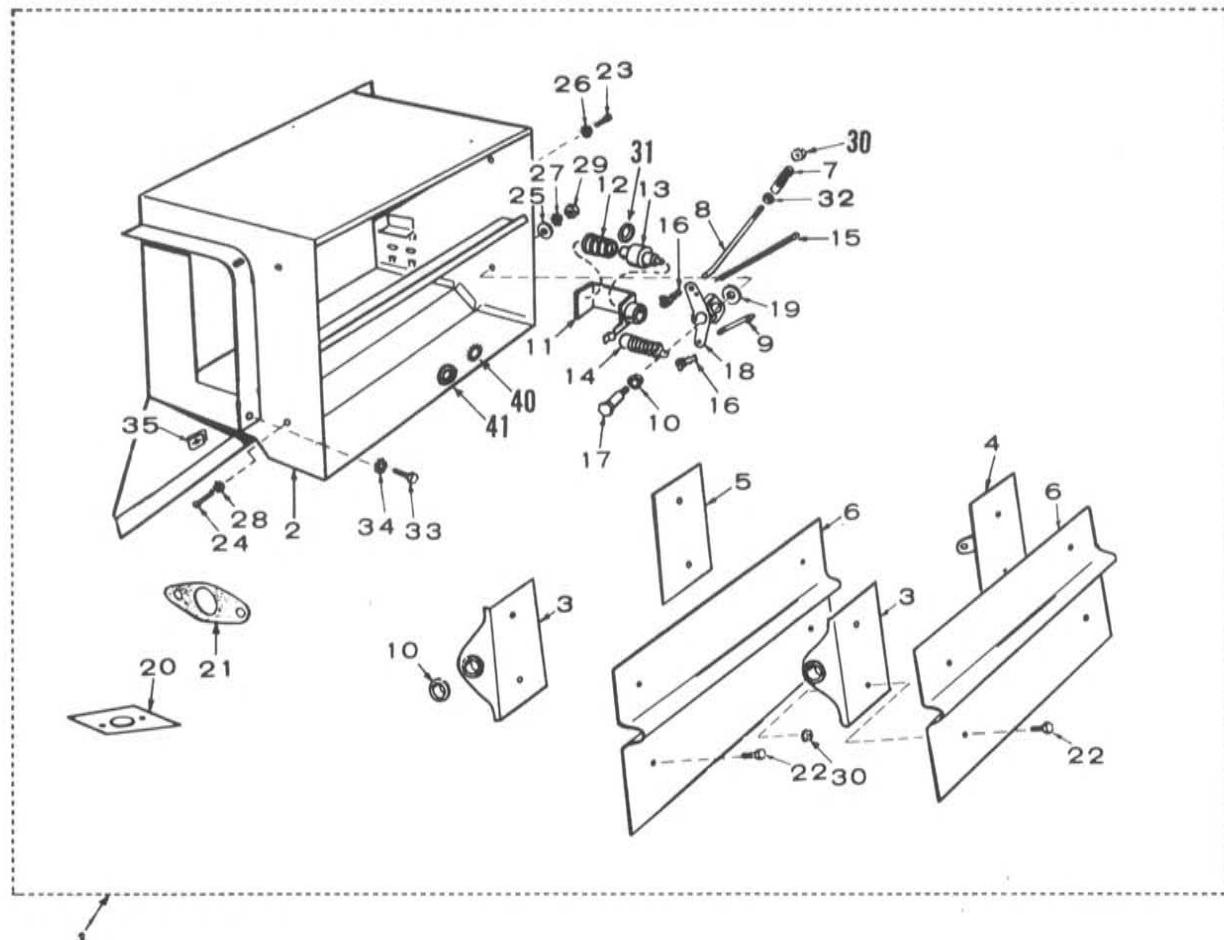


M 1153-1

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                    |
|-------------|-------------|--------------|--|
| 1           | 134-3756    | 1            | Duct Kit, Air (Includes Parts<br>Marked *)             |
| 2           | 870-0178    | 3            | *Nut, Speed - Sheet Metal<br>(1/4-20)                  |
| 3           | 853-0013    | 3            | *Washer, Lock - ET (1/4")                              |
| 4           | 815-0235    | 3            | *Screw, Cap - Hex Head,<br>Pointed End (1/4-20 x 5/8") |
| 5           | 508-0002    | 1            | *Grommet, Rubber (1/2" Hole)                           |
| 6           | 154-0738    | 1            | *Gasket, Exhaust                                       |
| 7           | 134-1375    | 1            | *Plate, Exhaust  |
| 8           | 850-0050    | 2            | *Washer, Lock - Spring (3/8")                          |

\* - Parts Included in 134-3756 Air Duct Kit.

## AIR DUCT AND SHUTTER (HOUSED SETS) — OPTIONAL



## AIR DUCT AND SHUTTER (HOUSED SETS) — OPTIONAL

| REF.<br>NO. | PART<br>NO.                   | QTY.<br>USED | PART<br>DESCRIPTION  | REF.<br>NO. | PART<br>NO.   | QTY.<br>USED                  | PART<br>DESCRIPTION  |
|-------------|-------------------------------|--------------|--|-------------|---|-------------------------------|--|
| 1           | 134-3754                      | 1            | Duct and Shutter Kit, Air - Complete Replacement for Sets With Air Duct and Shutter Assembly With External or Internal Springs (Includes Parts Marked *) | 22          | 815-0194  | 8                             | *Screw, Cap - Hex Head With ET (#10-32 x 3/8")                                 |
| 2           | 134-3756                      | 1            | *Duct Kit, Air<br><br>(NOTE: Cannot be used on early model shutter assembly with external shutter pivot springs) Includes Parts Marked #.                | 23          | 813-0097  | 2                             | *Screw, Machine - Round Head (#10-32 x 5/16")                                  |
| 3           | 134-2411                      | 2            | *Bracket and Pivot, Shutter  | 24          | 821-0010  | 4                             | *Screw, Cap - Hex Head Locking (1/4-20 x 1/2")                                 |
| 4           | 134-1802                      | 1            | *Bracket and Pivot, Shutter and Rod  | 25          | 526-0113  | 1                             | *Washer, Flat - Actuating Arm Bearing  |
| 5           | 134-1801                      | 1            | *Bracket and Pivot, Shutter and Spring   | 26          | 853-0008  | 2                             | *Washer, Lock - ET (#8)  |
| 6           | SHUTTER, AIR OUTLET           |              |  | 27          | 853-0016  | 1                             | *Washer, Lock - ET (5/16")   |
|             | 134-1237                      | 2            | +Spec A through K  | 28          | 856-0006  | 4                             | *Washer, Lock - EIT (1/4")   |
|             | 134-1614                      | 2            | *£Begin Spec L   | 29          | 862-0015  | 1                             | *Nut, Hex (5/16-18)  |
| 7           | 150-1358                      | 1            | *£+Joint, Ball   | 30          | 870-0131  | 9                             | *Nut, Hex - ET (#10-32)  |
| 8           | 134-1606                      | 1            | *£Rod, Shutter Control (Upper)   | 31          | 526-0175  | 2                             | *Washer, Flat (41/64" ID x 29/32" OD x 1/16" Thk) Vernatherm Element to Spring |
| 9           | 134-1607                      | 1            | *£Rod, Shutter Control (Lower)   | 32          | 870-0053  | 1                             | *Nut, Hex (#10-32)   |
| 10          | BEARING                       |              |  | 33          | 815-0235  | 3                             | *#Screw, Cap - Hex Head (1/4-20 x 5/8")  |
|             |                               |              | <b>Sets With Internal Shutter Springs</b>  | 34          | 853-0013  | 3                             | *#Washer, Lock - ET (1/4")   |
|             | 134-2900                      | 4            | * Shutter  | 35          | 870-0178  | 3                             | *#Nut, Speed (1/4-20)  |
|             | 134-1248                      | 2            | * Actuating Arm  | 36          | BRACKET AND PIVOT - Sets With External Shutter Springs      |                               |  |
|             |                               |              | <b>Sets With External Shutter Springs</b>  | 134-1242    | 3   | +Spec A through K             |  |
|             | 134-1248                      | 4            | + Spec A through K   | 134-1242    | 2   | £ Without Control Rod Bracket |  |
|             | 134-1248                      | 6            | £ Begin Spec L   | 134-1612    | 1   | £ With Control Rod Bracket    |  |
| 11          | BRACKET AND GUIDE, VERNATHERM |              |  | 37          | BRACKET, SHAFT AND PIN - Sets With External Shutter Springs |                               |  |
|             | 134-1244                      | 1            | +Spec A through K  | 134-1238    | 1   | Spec A through K              |  |
|             | 134-1610                      | 1            | *£Begin Spec L   | 134-1611    | 1   | Begin Spec L                  |  |
| 12          | 134-0656                      | 1            | *£+Spring, Vernatherm Element  | 38          | 134-1247  | 1                             | +Rod, Shutter Control  |
| 13          | 309-0085                      | 1            | *£+Element, Vernatherm   | 39          | 134-1437  | 2                             | £+Spring, External - Shutter Pivot   |
| 14          | 134-0658                      | 1            | *£+Spring, Shutter Return - Lower  | 40          | 850-0050  | 2                             | *#Washer, Lock - Spring (3/8")   |
| 15          | 134-1817                      | 1            | *Spring, Shutter Return - Upper  | 41          | 508-0002  | 1                             | *#Grommet, Rubber (1/2" Hole) Air Duct   |
| 16          | CLIP, ROD END                 |              |  |             |   |                               |  |
|             | 518-0004                      | 1            | *£+Right Side  |             |   |                               |  |
|             | 518-0006                      | 2            | *£Left Side - Begin Spec L   |             |   |                               |  |
| 17          | 134-1605                      | 1            | *£Shaft, Actuating Arm   |             |   |                               |  |
| 18          | 134-1604                      | 1            | *£Arm, Actuating   |             |   |                               |  |
| 19          | WASHER, FLAT - Begin Spec L   |              |  |             |   |                               |  |
|             | 526-0213                      | 1            | "21/64" ID x 1" OD x 1/8" Thk - Sets With Internal Shutter Springs   |             |   |                               |  |
|             | 526-0045                      | 1            | £21/64" ID x 5/8" OD x 1/8" Thk - Sets With External Shutter Springs   |             |   |                               |  |
| 20          | 134-1375                      | 1            | *£#Plate, Exhaust Outlet   |             |   |                               |  |
| 21          | 154-0738                      | 1            | *£#Gasket, Exhaust Outlet Plate  |             |   |                               |  |

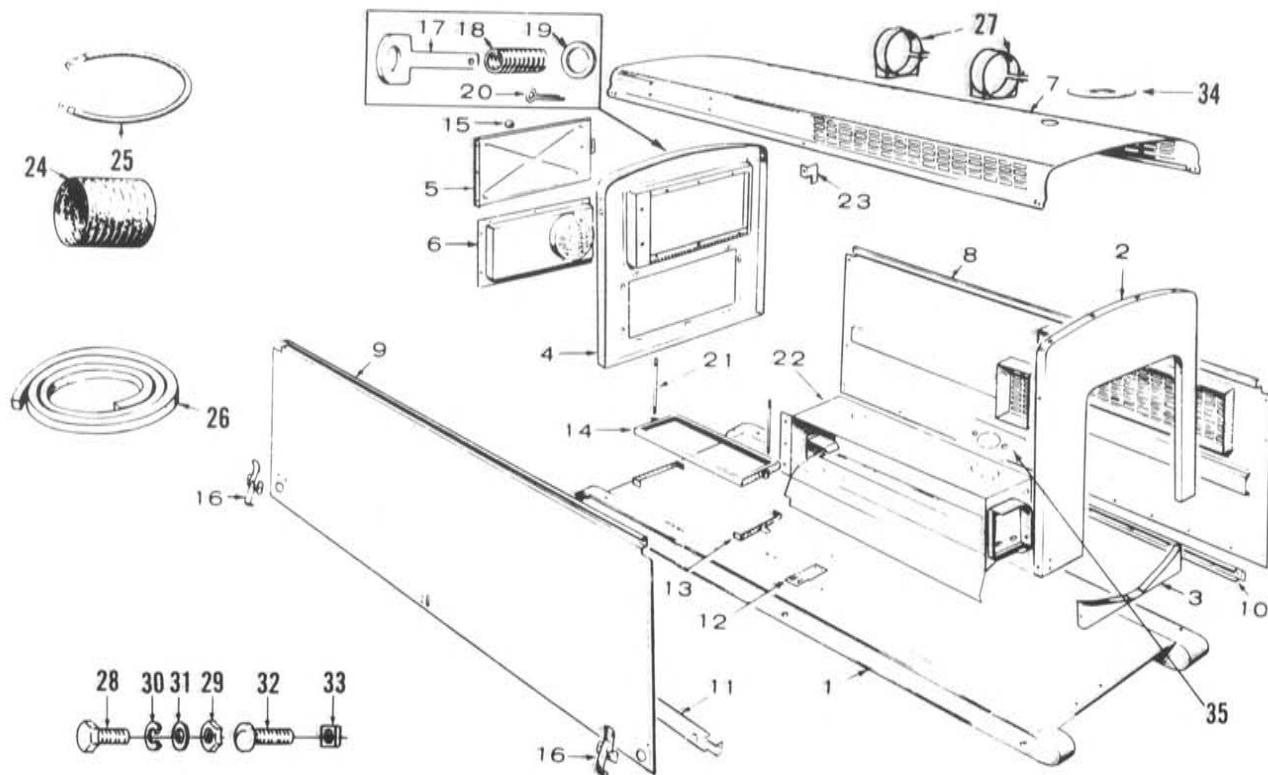
\* - Parts Included in 134-3754 Air Duct and Shutter Kit (With Internal Shutter Springs)

# - Parts Included in 134-3756 Air Duct Kit

+ - Parts that apply to Air Duct and Shutter Assembly with External Shutter Springs used Spec A through K. For complete replacement order 134-3754 Air Duct and Shutter Kit.

£ - Parts that apply to Air Duct and Shutter Assembly with External Shutter Springs used begin Spec L until the use of Air Duct and Shutter Assembly with internal shutter springs. For complete replacement order 134-3754 Air Duct and Shutter Kit.

## HOUSING AND SKID BASE — OPTIONAL

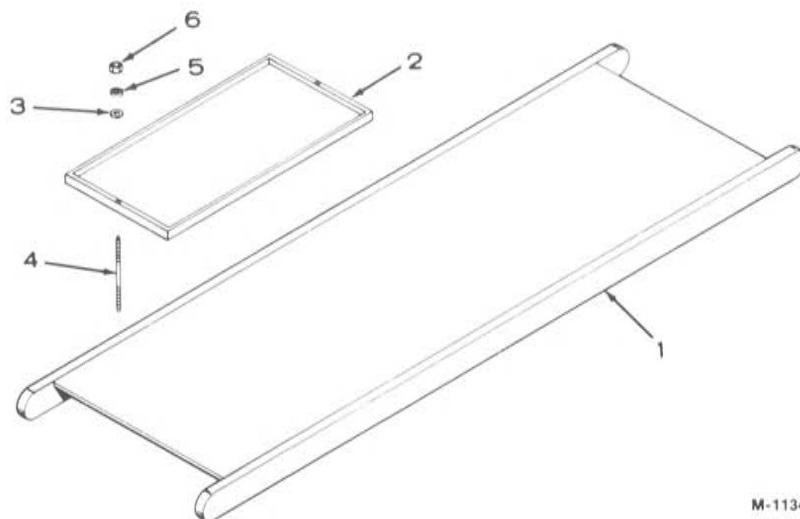


M 1353

## HOUSING AND SKID BASE — OPTIONAL

| REF.<br>NO. | PART<br>NO.                       | QTY.<br>USED | PART<br>DESCRIPTION                                | REF.<br>NO. | PART<br>NO.   | QTY.<br>USED                                     | PART<br>DESCRIPTION                                 |
|-------------|-----------------------------------|--------------|--|-------------|---|--|---|
|             |                                   |              | HOUSING KIT, CONVERSION                            |             |   |  |   |
|             | 405-2248                          | 1            | With Duct, Without Meter Panel                     | 20          | 516-0039  | 2  | Pin, Cotter (3/32 x 5/8")                           |
|             | 405-2249                          | 1            | With Duct and Shutters,<br>Without Meter Panel     | 21          | 520-0490  | 2  | Stud, Battery Hold-down<br>(5/16 x 8-13/16")        |
|             | 405-2247                          | 1            | With Duct and Meter Panel                          | 22          | DUCT, EXHAUST MANIFOLD<br>(See Separate Group for Components) |  |   |
|             | 405-2255                          | 1            | With Duct and Shutters,<br>and Meter Panel         | 134-3756    | 1   | Sets Without Shutters                            |   |
| 1           | 403-0661                          | 1            | Base, Skid   | 134-3754    | 1   | Sets With Shutters                               |   |
| 2           | PANEL, FRONT - UPPER (Engine End) |              |  | 23          | 405-1181  | 2  | Stop, Door  |
|             | 405-1323                          | 1            | Sets Without Oil Bath<br>Air Cleaner               | 24          | 503-0423  | 1  | Hose, Flexible - Generator<br>Air Duct              |
|             | 405-1651                          | 1            | Sets With Oil Bath Air Cleaner                     | 25          | 336-0476  | 1  | Strap, Ground - Engine to<br>Frame                  |
| 3           | 405-1333                          | 1            | Panel, Front - Lower<br>(Engine End)               | 26          | 895-0104  | 1  | Stripping, Foam Weather -<br>(76")                  |
| 4           | PANEL, REAR (Generator End)       |              |  | 27          | BAND, MUFFLER   |  |   |
|             | 405-1322                          | 1            | Sets WITHOUT Meter Panel                           | 140-0631    | 2   | Used for Mounting 155-0456<br>(Standard) Muffler |   |
|             | 405-1331                          | 1            | Sets WITH Meter Panel                              | 140-0078    | 2   | Used for Mounting 155-0360<br>(Critical) Muffler |   |
| 5           | PANEL, DOOR - REAR END            |              |  | 28          | SCREW, CAP - HEX HEAD   |  |   |
|             | 405-1329                          | 1            | Sets WITHOUT Meter Panel                           | 800-0003    | 5   | 1/4-20 x 1/2"                                    |   |
|             | 405-1332                          | 1            | Sets WITH Meter Panel                              | 800-0025    | 12  | 5/16-18 x 5/8"                                   |   |
| 6           | 405-1330                          | 1            | Panel, Generator Access                            | 821-0010    | 32  | 1/4-20 x 1/2" (Self-Locking)                     |   |
| 7           | 405-1326                          | 1            | Panel, Top   | 815-0181    | 14  | #10-32 x 1/2" (Thread<br>Cutting With ET)        |   |
| 8           | PANEL, RIGHT SIDE                 |              |  | 29          | 862-0015  | 18   | Nut, Hex (5/16-18)                                  |
|             | 405-1342                          | 1            | Sets WITHOUT Shutters                              | 30          | WASHER, LOCK - SPRING   |  |   |
|             | 405-1352                          | 1            | Sets WITH Shutters                                 | 850-0045    | 14  | 5/16"  |   |
| 9           | 405-1325                          | 1            | Panel, Left Side                                   | 850-0040    | 5   | 1/4"   |   |
| 10          | 405-1327                          | 1            | Rail, Stiffener - Right Side                       | 850-0030    | 20  | #10  |   |
| 11          | 405-1328                          | 1            | Rail, Stiffener - Left Side                        | 31          | 526-0115  | 10   | Washer, Flat (11/32" ID x<br>11/16" OD x 1/16" Thk) |
| 12          | 405-1341                          | 2            | Bracket, Stiffener Rail                            | 32          | 813-0098  | 20   | Screw, Machine - Round Head<br>(#10-32 x 3/8")      |
| 13          | 416-0501                          | 2            | Bracket, Battery Support                           | 33          | 870-0110  | 24   | Nut, Speed (1/4-20)                                 |
| 14          | 416-0502                          | 1            | Frame, Battery Hold-down                           | 34          | 405-1674  | 1  | Shield, Rain  |
| 15          | 406-0002                          | 1            | Knob, Rear End Door Panel                          | 35          | 134-1375  | 1  | Plate, Exhaust Outlet Cover                         |
| 16          | 406-0105                          | 2            | Fastener, Housing Hold-down                        |             |   |  |   |
| 17          | 405-1138                          | 2            | Pin, Shoulder - Rear End<br>Panel                  |             |   |  |   |
| 18          | 405-1139                          | 2            | Spring, Shoulder Pin - Rear<br>End Panel           |             |   |  |   |
| 19          | 526-0115                          | 2            | Washer, Flat (11/32" ID x<br>11/16 OD x 1/16" Thk) |             |   |  |   |

## SKID AND BATTERY RACK — OPTIONAL

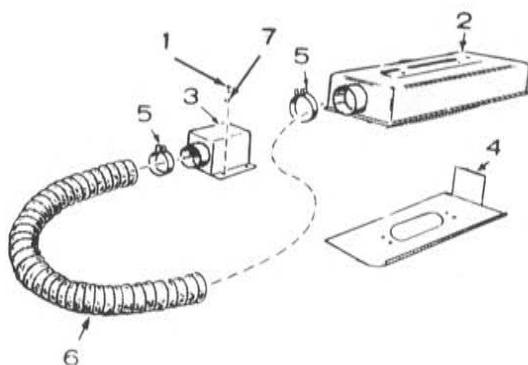


M-1134

| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                 |
|-------------|-------------|--------------|---|
| 1           | 403-0661    | 1            | Skid  |
| 2           | 416-0502    | 1            | Frame, Battery                                      |
| 3           | 526-0115    | 2            | Washer, Flat (11/32" ID x<br>11/16" OD x 1/16" Thk) |
| 4           | 520-0490    | 2            | Stud, Battery Frame                                 |
| 5           | 850-0045    | 2            | Washer, Lock - Spring (5/16")                       |
| 6           | 862-0015    | 6            | Nut, Hex (5/16-18)                                  |

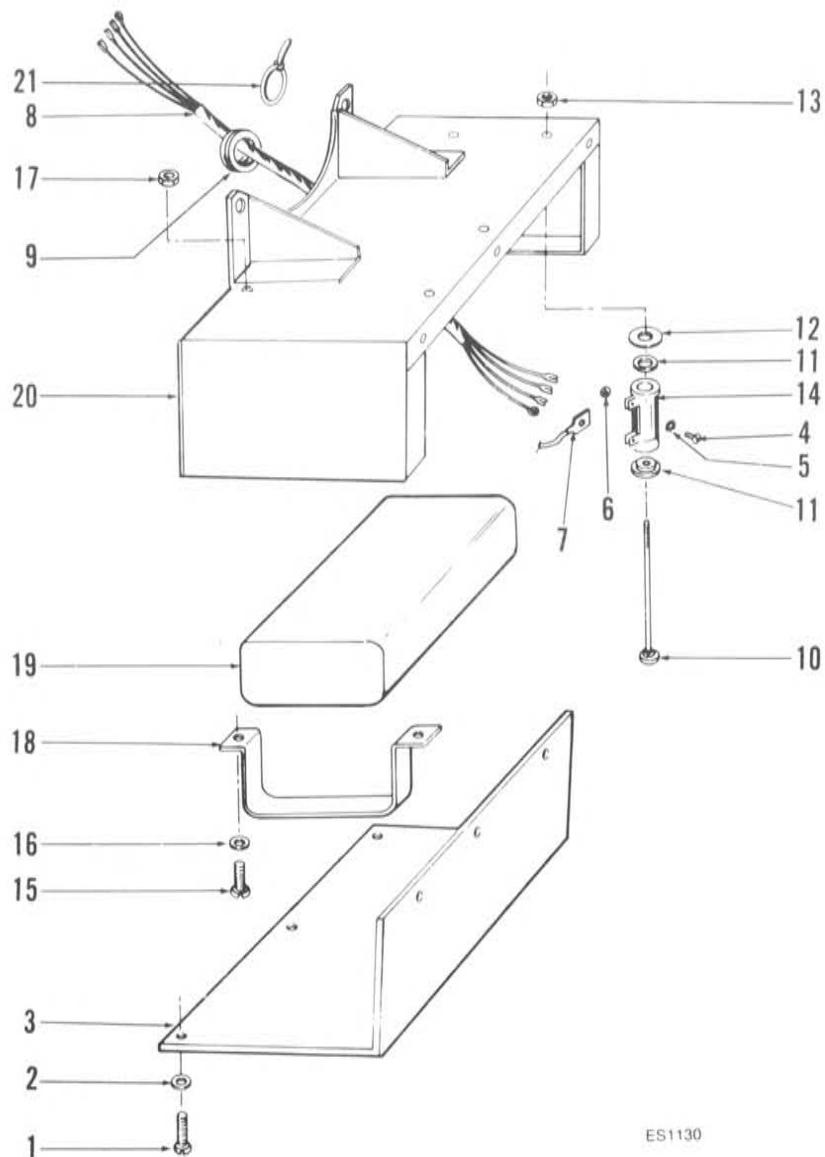
## CARBURETOR AIR HEATER (SPEC A THROUGH N) — OPTIONAL (GASOLINE SETS)

**NOTE:** For complete replacement refer to Carburetor Air Heater Group Begin Spec P — Order by carburetor air heater kit number.



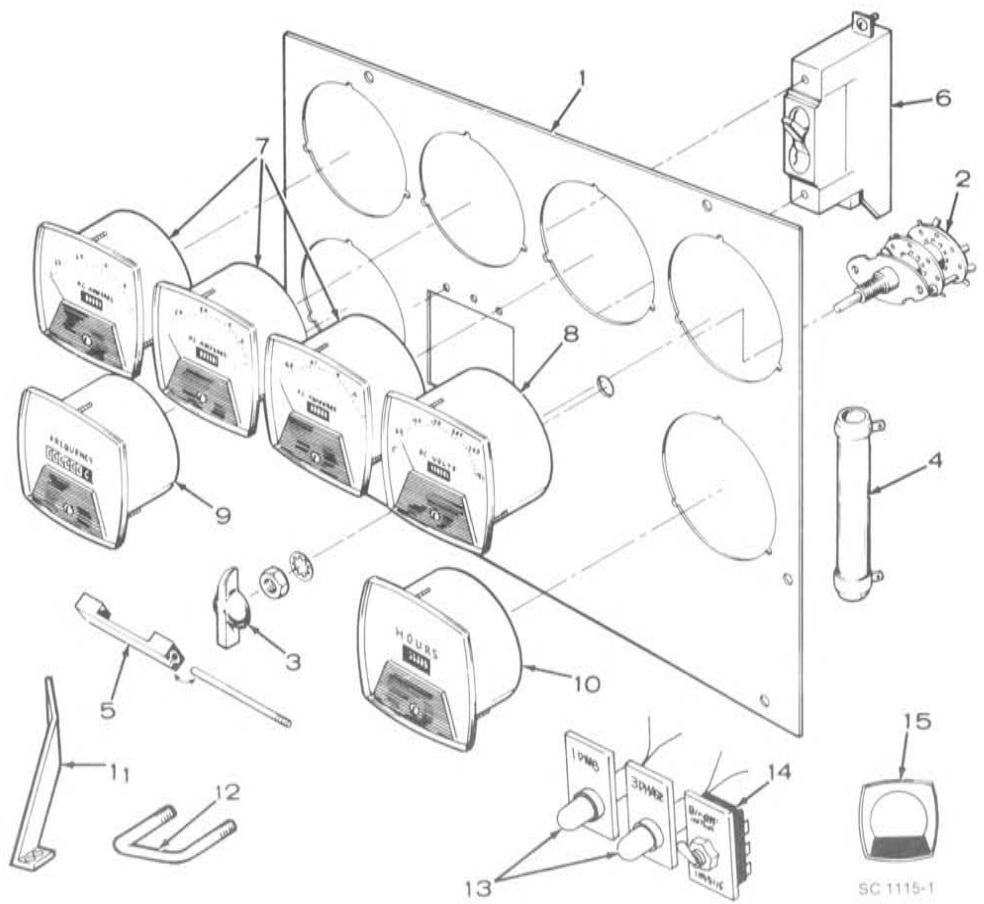
| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                 |
|-------------|-------------|--------------|---|
| 1           | 815-0048    | 4            | Screw, Round Head - Self<br>Tapping (#10-32 x 3/8") |
| 2           | 140-0650    | 1            | Cover, Air Cleaner (Hot Air)                        |
| 3           | 140-0654    | 1            | Box, Air Outlet (Shutter)                           |
| 4           | 140-0658    | 1            | Cover, Air Cleaner Pan                              |
| 5           | 503-0004    | 2            | Clamp, Hose   |
| 6           | 503-0397    | 1            | Hose, Hot Air                                       |
| 7           | 854-0010    | 4            | Washer, Lock - IT (#10)                             |

## VOLTAGE REGULATOR FILTER - OPTIONAL



| REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                                | REF.<br>NO. | PART<br>NO. | QTY.<br>USED | PART<br>DESCRIPTION                        |
|-------------|-------------|--------------|--|-------------|-------------|--------------|--|
| 1           | 813-0098    | 6            | Screw, Machine - Round Head (#10-32 x 3/8")        | 12          | 304-0292    | 2            | Insulator, Resistor                        |
| 2           | 850-0030    | 6            | Washer, Lock - Spring (#10)                        | 13          | 870-0053    | 2            | Nut, Hex (#10-32)                          |
| 3           | 232-2463    | 1            | Cover, Housing                                     | 14          | 304-0120    | 2            | Resistor, Fixed (2 Ohm, 25 Watt)           |
| 4           | 815-0001    | 4            | Screw, Machine - Binding Head Brass (#6-32 x 1/4") | 15          | 812-0079    | 4            | Screw, Machine - Round Head (#8-32 x 1/2") |
| 5           | 853-0003    | 4            | Washer, Lock - ET (#6)                             | 16          | 850-0025    | 4            | Washer, Lock - Spring (#8)                 |
| 6           | 860-0006    | 4            | Nut, Hex (#6-32)                                   | 17          | 860-0008    | 4            | Nut, Hex (#8-32)                           |
| 7           | 332-1279    | 4            | Terminal, Lug                                      | 18          | 312-0198    | 2            | Bracket, Mounting - Capacitor              |
| 8           | 338-1165    | 1            | Harness, Wiring                                    | 19          | 312-0197    | 1            | Capacitor                                  |
| 9           | 508-0071    | 1            | Grommet, Rubber                                    | 20          | 232-2462    | 1            | Housing, Filter                            |
| 10          | 813-0112    | 2            | Screw, Machine - Round Head (#10-32 x 2-1/2")      | 21          | 332-0942    | 2            | Tie, Cable                                 |
| 11          | 304-0015    | 4            | Washer, Centering                                  |             | 625-1304    | —            | Diagram, Wiring                            |

## AC METER PANEL (HOUSED SETS) — OPTIONAL

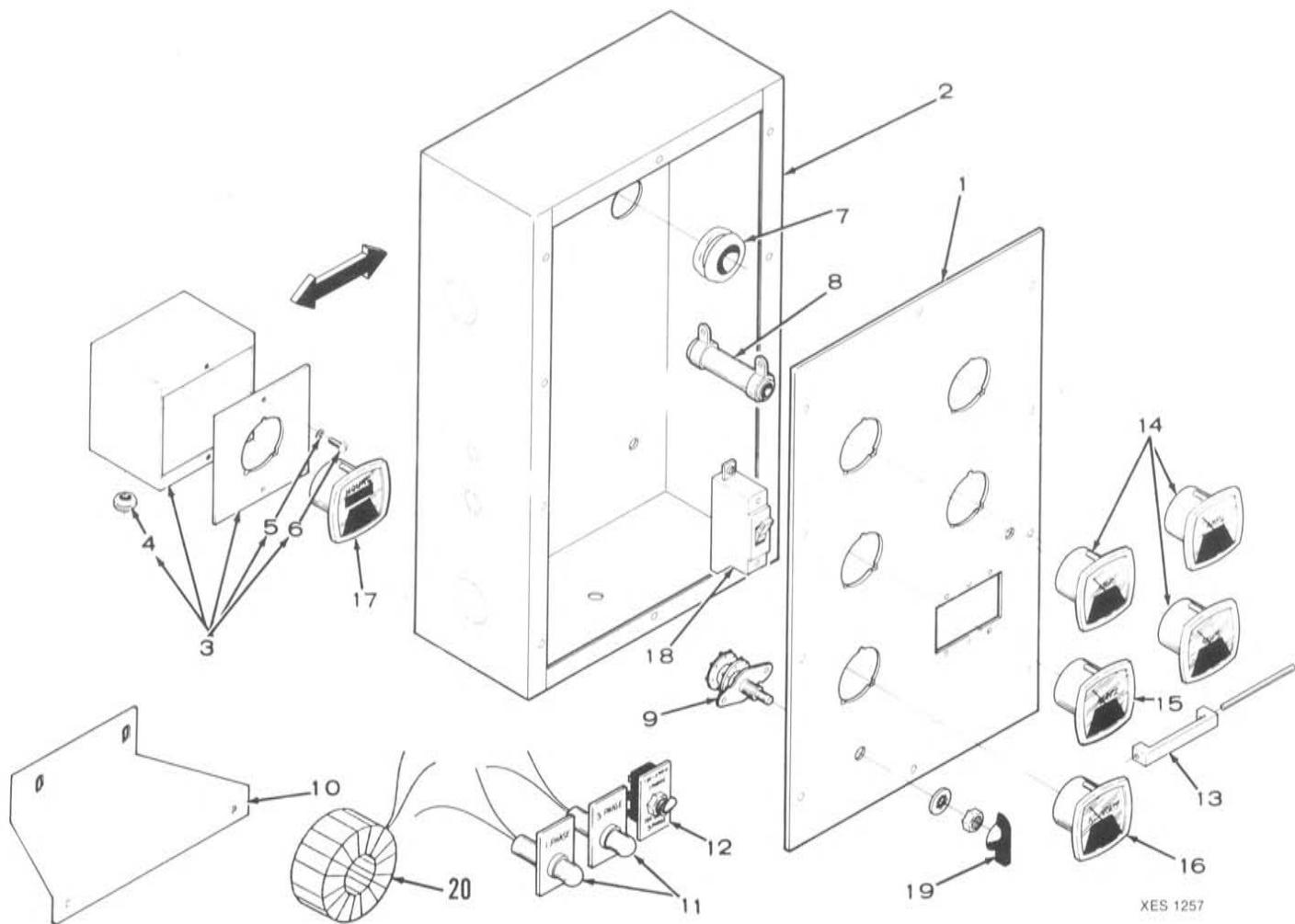


SC 1115-1

## AC METER PANEL (HOUSED SETS) — OPTIONAL

| REF.<br>NO. | PART<br>NO.   | QTY.<br>USED | PART<br>DESCRIPTION                                 | REF.<br>NO. | PART<br>NO.   | QTY.<br>USED          | PART<br>DESCRIPTION   |
|-------------|---|--------------|---|-------------|---|-----------------------|---|
| 1           | PANEL, METER — Begin Spec AA (Spec A through Z Supply Complete Model, Specification Number and Serial Number) |              |   | 6           | BREAKER, CIRCUIT (Select According to Existing Breaker) |                       |   |
|             |   |              | <b>120/208 Volt</b>                                 |             |   |                       | <b>Single Pole</b>  |
| 301-2088    | 1   |              | Sets Without Frequency Meter and Running Time Meter | 320-0150    | As Req.   | 20 Amp, 480 Volt      |   |
| 301-2204    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0019    | As Req.   | 25 Amp, 120/240 Volt  |   |
|             |   |              | <b>120/240 Volt</b>                                 | 320-0151    | As Req.   | 25 Amp, 480 Volt      |   |
| 301-1554    | 1   |              | Single Phase Sets                                   | 320-0020    | As Req.   | 35 Amp, 120/240 Volt  |   |
|             |   |              | Sets Without Frequency Meter and Running Time Meter | 320-0153    | As Req.   | 40 Amp, 120/240 Volt  |   |
| 301-2288    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0198    | As Req.   | 45 Amp, 120/240 Volt  |   |
|             |   |              | <b>Three Phase Sets</b>                             | 320-0052    | As Req.   | 50 Amp, 120/240 Volt  |   |
| 301-2088    | 1   |              | Sets Without Frequency Meter and Running Time Meter | 320-0195    | As Req.   | 55 Amp, 120/240 Volt  |   |
| 301-2204    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0021    | As Req.   | 60 Amp, 120/240 Volt  |   |
|             |   |              | <b>220/380 Volt</b>                                 | 320-0366    | As Req.   | 65 Amp, 120/240 Volt  |   |
| 301-2373    | 1   |              | Sets Without Frequency Meter and Running Time Meter | 320-0148    | As Req.   | 70 Amp, 120/240 Volt  |   |
| 301-2308    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0367    | As Req.   | 75 Amp, 120/240 Volt  |   |
|             |   |              | <b>240/416 Volt</b>                                 | 320-0251    | As Req.   | 100 Amp, 120/240 Volt |   |
| 301-2308    | 1   |              | Sets With Frequency Meter and Running Time Meter    |             |   |                       | <b>Three Pole Companion</b>   |
|             |   |              | <b>277/480 Volt</b>                                 | 320-0514    | As Req.   | 15 Amp, 600 Volt      |   |
| 301-2373    | 1   |              | Sets Without Frequency Meter and Running Time Meter | 320-0486    | As Req.   | 20 Amp, 480 Volt      |   |
| 301-2308    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0459    | As Req.   | 20 Amp, 600 Volt      |   |
|             |   |              | <b>347/600 Volt</b>                                 | 320-0487    | As Req.   | 25 Amp, 480 Volt      |   |
| 301-3736    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 320-0488    | As Req.   | 30 Amp, 480 Volt      |   |
|             |   |              | <b>Broad Range Sets</b>                             |             |   |                       |   |
| 301-3732    | 1   |              | Sets With Frequency Meter and Running Time Meter    | 7           | AMMETER, AC (Select According to Scale)                 |                       |   |
|             |   |              |   | 302-0460    | As Req.   | Scale Reads 0-20      |   |
| 2           | 308-0012  | 1            | Switch, Selector - Voltmeter (3 Phase Sets)         | 302-0418    | As Req.   | Scale Reads 0-30      |   |
| 3           | 303-0076  | 1            | Knob, Selector Switch - 3 Phase Sets                | 302-0444    | As Req.   | Scale Reads 0-35      |   |
| 4           | RESISTOR, FIXED   |              |   | 302-0419    | As Req.   | Scale Reads 0-50      |   |
|             | 304-0305  | 1            | 277/480 Volt Sets (45,000 Ohm, 10 Watt)             | 302-0458    | As Req.   | Scale Reads 0-80      |   |
|             | 304-0536  | 1            | 600 Volt Sets (9,000 Ohm, 50 Watt)                  | 302-0410    | As Req.   | Scale Reads 0-150     |   |
| 5           | BAR, CIRCUIT BREAKER TIE  |              |   |             |   |                       |   |
|             | 320-0187  | 1            | Sets With 3 Circuit Breakers                        | 8           | VOLTMETER, AC (Select According to Scale)               |                       |   |
|             | 320-0202  | 1            | Sets With 2 Circuit Breakers                        | 302-0420    | 1   | Scale Reads 0-150     |   |
|             |   |              |   | 302-0421    | 1   | Scale Reads 0-300     |   |
|             |   |              |   | 302-0612    | 1   | Scale Reads 0-500     |   |
|             |   |              |   | 302-0422    | 1   | Scale Reads 0-600     |   |
|             |   |              |   | 302-0423    | 1   | Scale Reads 0-750     |   |
|             |   |              |   |             |   |                       |   |
|             |   |              |   | 9           | METER, FREQUENCY (Check Meter Face for Part Number)     |                       |   |
|             |   |              |   |             |   |                       | <b>50 Hertz</b>   |
|             |   |              |   | 302-0234    | 1   | 100-150 Volt          |   |
|             |   |              |   | 302-0256    | 1   | 200-250 Volt          |   |
|             |   |              |   | 302-0825    | 1   | 480 Volt              |   |
|             |   |              |   | 302-0788    | 1   | 600 Volt              |   |
|             |   |              |   |             |   |                       | <b>60 Hertz</b>   |
|             |   |              |   | 302-0213    | 1   | 100-150 Volt          |   |
|             |   |              |   | 302-0221    | 1   | 200-250 Volt          |   |
|             |   |              |   | 302-0716    | 1   | 480 Volt              |   |
|             |   |              |   | 302-0717    | 1   | 600 Volt              |   |
|             |   |              |   |             |   |                       |   |
|             |   |              |   | 10          | METER, RUNNING TIME (Check Meter Face for Part Number)  |                       |   |
|             |   |              |   |             |   |                       | <b>50 Hertz</b>   |
|             |   |              |   | 302-0468    | 1   | 120 Volt              | -   |
|             |   |              |   | 302-0469    | 1   | 240 Volt              | -   |
|             |   |              |   | 302-0470    | 1   | 480 Volt              | -   |
|             |   |              |   |             |   |                       | <b>60 Hertz</b>   |
|             |   |              |   | 302-0465    | 1   | 120 Volt              |   |
|             |   |              |   | 302-0466    | 1   | 240 Volt              |   |
|             |   |              |   | 302-0467    | 1   | 480 Volt              |   |
|             |   |              |   | 11          | 301-2395  | 1                     | Bracket, Panel Stop - Broad Range Sets  |
|             |   |              |   | 12          | 301-2727  | 1                     | Handle, Control Panel - Broad Range Sets  |
|             |   |              |   | 13          | 322-0044  | 2                     | Light, Neon Pilot - Red Lens (Indicates 1 Phase or 3 Phase in Operation) Broad Range Sets |
|             |   |              |   | 14          | 308-0203  | 1                     | Switch, Selector - Output Phase (Broad Range Sets)  |
|             |   |              |   | 15          | 302-0448  | 1                     | Plate, Meter Face (Used on Early Style Round Meters)                                      |

## SWITCHBOARD CONTROL (UNHOUSED SETS) — OPTIONAL

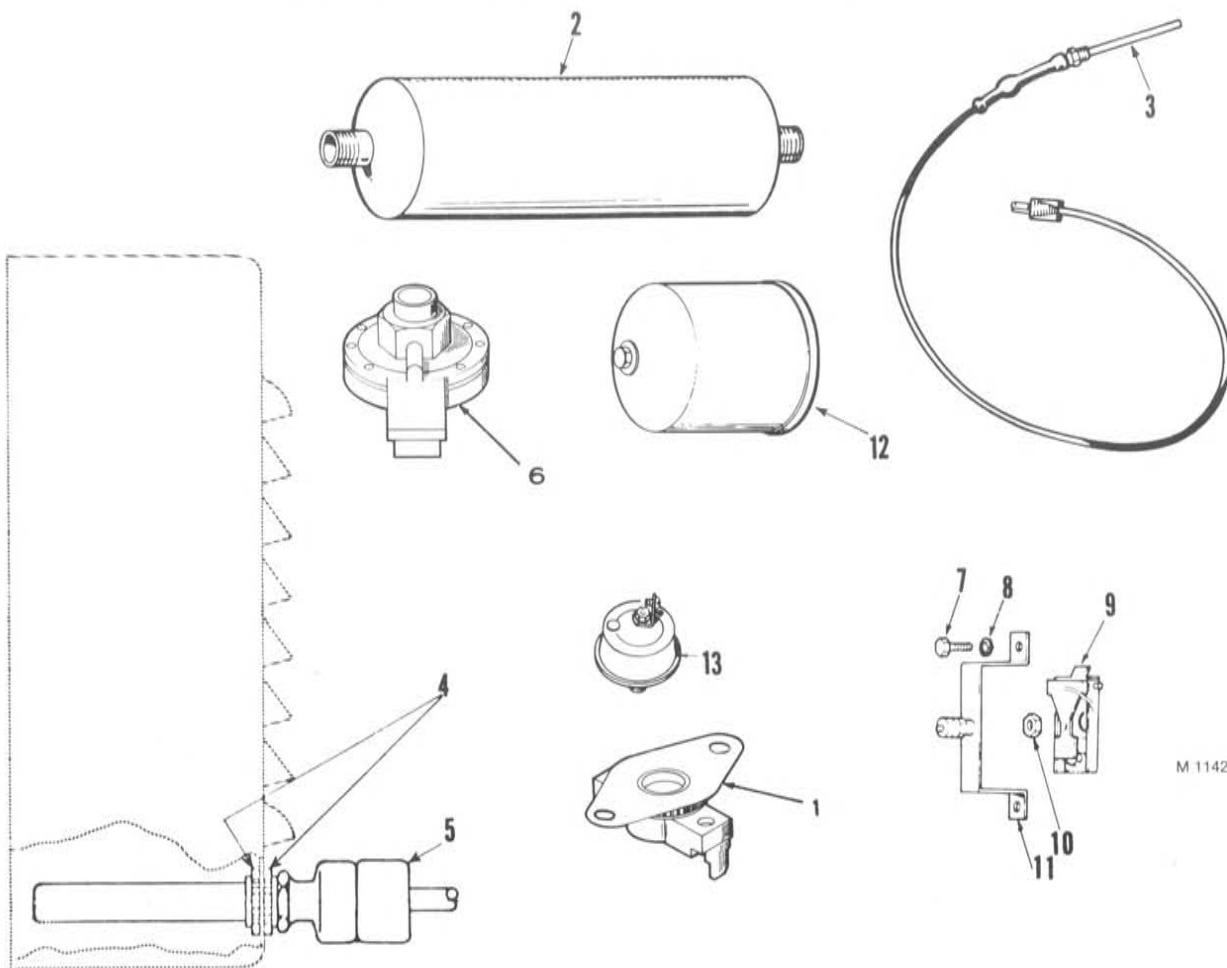


## SWITCHBOARD CONTROL (UNHOUSED SETS) — OPTIONAL

| REF.<br>NO.         | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION   | REF.<br>NO. | PART<br>NO.  | QTY.<br>USED | PART<br>DESCRIPTION                          |
|---------------------|--|--------------|---|-------------|--|--------------|--|
| 1                   | PANEL, INSTRUMENT - Begin Spec AA (Spec A through Z Supply Complete Model, Specification Number and Serial Number) |              |   | 14          | AMMETER, AC (Select According to Scale)                    |              |  |
| 301-8776            |  |              | <b>120 Volts</b><br><b>120/208 Volts</b>  | 302-0460    | As Req.  |              | Scale Reads 0-20                             |
| 301-2077            | 1  |              | Sets Without Frequency Meter and Running Time Meter                                       | 302-0418    | As Req.  |              | Scale Reads 0-30                             |
| 301-2099            | 1  |              | Sets With Frequency Meter and Running Time Meter  | 302-0444    | As Req.  |              | Scale Reads 0-35                             |
|                     |  |              | <b>120/240 Volt</b>   | 302-0419    | As Req.  |              | Scale Reads 0-50                             |
| 301-2085            | 1  |              | Single Phase Sets   | 302-0458    | As Req.  |              | Scale Reads 0-80                             |
|                     |  |              | Sets Without Frequency Meter and Running Time Meter                                       | 302-0410    | As Req.  |              | Scale Reads 0-150                            |
| 301-2086            | 1  |              | <i>5 Holes ZCB</i><br><i>W/</i><br>Sets With Frequency Meter and Running Time Meter       | 15          | METER, FREQUENCY (Select According to Hertz and Volts)     |              | <b>50 Hertz</b>                              |
|                     |  |              |   | 302-0234    | 1  |              | 100-150 Volt                                 |
| 301-2077            | 1  |              | Three Phase Sets  | 302-0256    | 1  |              | 200-250 Volt                                 |
|                     |  |              | Sets Without Frequency Meter and Running Time Meter                                       | 302-0893    | 1  |              | 208 Volt                                     |
| 301-2099            | 1  |              | <i>5 Holes 43 CB</i><br>Sets With Frequency Meter and Running Time Meter                  | 302-0825    | 1  |              | 480 Volt                                     |
| 301-2116            | 1  |              | <b>220/380 Volts</b>  | 302-0788    | 1  |              | 600 Volt                                     |
| 301-2116            | 1  |              | <b>277/480 Volts</b>  | 16          | VOLTMETER, AC (Select According to Scale)                  |              | <b>60 Hertz</b>                              |
| 301-2681            | 1  |              | <b>347/600 Volts</b>  | 302-0213    | 1  |              | 100-150 Volt                                 |
| <del>301-3741</del> | 1  |              | <b>Board Range Sets</b>   | 302-0221    | 1  |              | 200-250 Volt                                 |
| 2                   | BOX, INSTRUMENT  |              |   | 302-0809    | 1  |              | 208 Volt                                     |
| 301-2027            | 1  |              | All Except Broad Range Sets   | 302-0716    | 1  |              | 480 Volt                                     |
| 301-2304            | 1  |              | Broad Range Sets  | 302-0717    | 1  |              | 600 Volt                                     |
| 3                   | BOX ASSEMBLY (Meter or Circuit Breaker)<br>(Not used on all models)  |              |   | 17          | METER, RUNNING TIME (Check Existing Meter for Part Number) |              | <b>50 Hertz</b>                              |
| 301-0500            | 1  |              | Sets With One Meter (Includes Parts Marked *)   | 302-0468    | 1  |              | 120 Volt                                     |
| 301-0994            | 1  |              | Sets With Two Meters (Includes Parts Marked *)  | 302-0469    | 1  |              | 240 Volt                                     |
| 320-0458            | 1  |              | Sets With Circuit Breaker Enclosure   | 302-0470    | 1  |              | 480 Volt                                     |
| 4                   | 508-0008   | 1            | *Grommet, Rubber (13/16" Hole)  | 18          | BREAKER, CIRCUIT (Select According to Existing Breaker)    |              | <b>60 Hertz</b>                              |
| 5                   | 850-0030   | 2            | *Washer, Lock - Spring (#10)  | 302-0465    | 1  |              | 120 Volt                                     |
| 6                   | 811-0098   | 2            | *Screw, Machine - Round Head Brass (10-32 x 3/8")   | 302-0466    | 1  |              | 240 Volt                                     |
| 7                   | 508-0009   | 1            | Grommet, Rubber (1-3/8" Hole)   | 302-0467    | 1  |              | 480 Volt                                     |
| 8                   | 304-0536   | 1            | Resistor - Running Time Meter (600 Volt Sets) 9000 Ohm, 50 Watt                           | 19          |  |              | <b>Single Pole</b>                           |
| 9                   | 308-0012   | 1            | Switch, Selector - Voltmeter (3 Phase Sets)   | 320-0020    | As Req.  |              | 35 Amp, 120/240 Volt                         |
| 10                  | 301-2076   | 1            | Bracket, Mounting - Instrument Box (Bottom) Spec A through Z                              | 320-0153    | As Req.  |              | 40 Amp, 120/240 Volt                         |
| 11                  | 322-0044   | 2            | Light, Neon Pilot — Red Lens (Indicates 1 Phase or 3 Phase in Operation) Broad Range Sets | 320-0198    | As Req.  |              | 45 Amp, 120/240 Volt                         |
| 12                  | 308-0203   | 1            | Switch, Selector - Output Phase (Broad Range Sets)  | 320-0052    | As Req.  |              | 50 Amp, 120/240 Volt                         |
| 13                  | BAR, CIRCUIT BREAKER TIE   |              |   | 320-0195    | As Req.  |              | 55 Amp, 120/240 Volt                         |
| 320-0187            | 1  |              | Sets With 3 Circuit Breakers  | 320-0021    | As Req.  |              | 60 Amp, 120/240 Volt                         |
| 320-0202            | 1  |              | Sets With 2 Circuit Breakers  | 320-0366    | As Req.  |              | 65 Amp, 120/240 Volt                         |
|                     |  |              |   | 320-0148    | As Req.  |              | 70 Amp, 120/240 Volt                         |
|                     |  |              |   | 320-0367    | As Req.  |              | 75 Amp, 120/240 Volt                         |
|                     |  |              |   | 320-0251    | As Req.  |              | 100 Amp, 120/240 Volt                        |
|                     |  |              |   | 320-0357    | As Req.  |              | 125 Amp, 120 Volt                            |
|                     |  |              |   | 320-0514    | As Req.  |              | <b>Three Pole Companion</b> 15 Amp, 600 Volt |
|                     |  |              |   | 320-0486    | As Req.  |              | 20 Amp, 480 Volt                             |
|                     |  |              |   | 320-0459    | As Req.  |              | 20 Amp, 600 Volt                             |
|                     |  |              |   | 320-0487    | As Req.  |              | 25 Amp, 480 Volt                             |
|                     |  |              |   | 320-0488    | As Req.  |              | 30 Amp, 480 Volt                             |
|                     |  |              |   | 19          | 303-0076   | 1            | Knob, Selector Switch - 3 Phase Sets         |
|                     |  |              |   | 20          | 302-0079   | 1            | Transformer (120V, 1 Phase Sets)             |

\* - Parts Included in Meter Box Assemblies.

## MISCELLANEOUS OPTIONAL PARTS



| REF.<br>NO. | PART<br>NO.       | QTY.<br>USED | PART<br>DESCRIPTION                                     |
|-------------|-------------------|--------------|---|
| 1           | 309-0270          | 1            | Thermostat, Low Engine Temperature                      |
| 2           | 155-0360          | 1            | Muffler, Critical - Housed Sets                         |
| 3           | 102-0558          | 1            | Heater, Oil Base  |
| 4           | 331-0041          | 2            | Nut, Lock (1/2") Begin Spec AA                          |
| 5           | 333-0184          | 1            | Heater, Generator Space - Begin Spec AA                 |
| 6           | 148-0367          | 1            | Switch, Vacuum - Gas and Gas-Gasoline Sets Begin Spec B |
| 7           | SCREW<br>813-0100 | 2            | Machine - Round Head (#10-32 x 1/2") Spec A through Z   |
|             | 800-0003          | 2            | Cap - Hex Head (1/4-20 x 1/2") Begin Spec AA            |

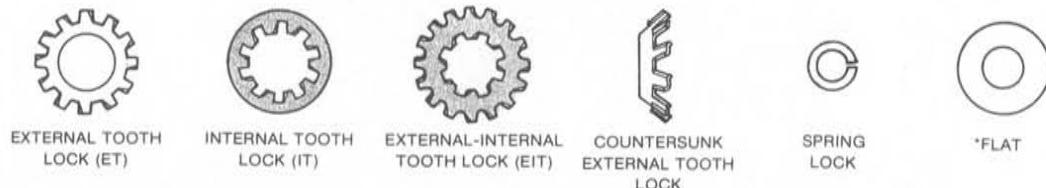
| REF.<br>NO. | PART<br>NO.                            | QTY.<br>USED | PART<br>DESCRIPTION               |
|-------------|--|--------------|-----------------------------------|
| 8           | WASHER, LOCK - SPRING<br>850-0030      | 2            | #10 - Spec A through Z            |
|             | 850-0040                               | 2            | 1/4" - Begin Spec AA              |
| 9           | SWITCH, OVERSPEED<br>150-0956          | 1            | 60 Hertz Sets                     |
|             | 150-1661                               | 1            | 50 Hertz Sets                     |
| 10          | 868-0004                               | 1            | Nut, Jam - Hex Head (7/16-20)     |
| 11          | BRACKET AND POINT ASSEMBLY<br>150-0958 | 1            | Spec A through Z                  |
|             | 150-1446                               | 1            | Begin Spec AA                     |
| 12          | 122-0193                               | 1            | Filter, Oil - Heavy Duty (5-3/4") |
| 13          | SWITCH, LOW OIL PRESSURE<br>309-0064   | 1            | Spec A through F                  |
|             | 309-0169                               | 1            | Begin Spec G                      |

309-0204 (NOT IN BOOK)  
High Air Temp. Cut Out Switch

# HARDWARE IDENTIFICATION

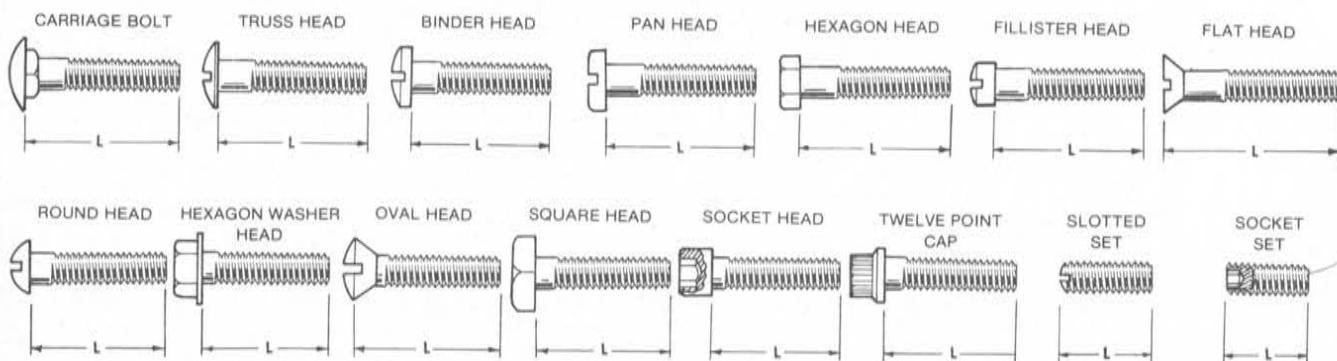
Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

## WASHER TYPES



\* - Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

## BOLT AND SCREW TYPES



L - Measure length between these points.

### INTERNAL DRIVE TYPES



Nominal size (fractional diameter or screw number)  
Number of threads per inch  
Length in inches  
1/4-20 x 3/4"

## NUT TYPES



**Onan**

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Telex: 275477  
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